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PROTECTION OF MEDICAL EQUIPMENT  
AGAINST ELECTROMAGNETIC PULSE (EMP):  
PHASE I

Final Report

12 June 1986

J. Klebers

Supported by:

U. S. ARMY MEDICAL RESEARCH AND DEVELOPMENT COMMAND  
Fort Detrick, Frederick, Maryland 21701-5012

AMERICAN FILE COPY

Contract No. DAMD17-86-C-6069

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SECURITY CLASSIFICATION OF THIS PAGE

A177443

## REPORT DOCUMENTATION PAGE

Form Approved  
OMB No. 0704-0188

1a. REPORT SECURITY CLASSIFICATION Unclassified		1b. RESTRICTIVE MARKINGS	
2a. SECURITY CLASSIFICATION AUTHORITY		3. DISTRIBUTION/AVAILABILITY OF REPORT Approved for public release; distribution unlimited	
2b. DECLASSIFICATION/DOWNGRADING SCHEDULE			
4. PERFORMING ORGANIZATION REPORT NUMBER(S)		5. MONITORING ORGANIZATION REPORT NUMBER(S)	
6a. NAME OF PERFORMING ORGANIZATION IRT Corporation	6b. OFFICE SYMBOL (if applicable)	7a. NAME OF MONITORING ORGANIZATION	
6c. ADDRESS (City, State, and ZIP Code) 1953 Gallows Road Suite 200 Vienna, VA 22180		7b. ADDRESS (City, State, and ZIP Code)	
8a. NAME OF FUNDING/SPONSORING ORGANIZATION U.S. Army Medical Research & Development Command	8b. OFFICE SYMBOL (if applicable)	9. PROCUREMENT INSTRUMENT IDENTIFICATION NUMBER DAMD17-86-C-6069	
8c. ADDRESS (City, State, and ZIP Code) Fort Detrick, Frederick, MD 21701-5012		10. SOURCE OF FUNDING NUMBERS	
		PROGRAM ELEMENT NO.	PROJECT NO. 3P665S
		65502A	02M802
		TASK NO.	WORK UNIT ACCESSION NO.
		DA	152

11. TITLE (Include Security Classification)  
(U) Protection of Medical Equipment Against Electromagnetic Pulse (EMP) Phase I

12. PERSONAL AUTHOR(S)  
J. Klebers

13a. TYPE OF REPORT Final	13b. TIME COVERED FROM 12/1/85 TO 5/14/86	14. DATE OF REPORT (Year, Month, Day) 1986 June 12	15. PAGE COUNT
------------------------------	----------------------------------------------	-------------------------------------------------------	----------------

## 16. SUPPLEMENTARY NOTATION

17 COSATI CODES			18 SUBJECT TERMS (Continue on reverse if necessary and identify by block number)
FIELD	GROUP	SUB-GROUP	
09	03		Electromagnetic Pulse, EMP, Medical Equipment, Nuclear Hardening, Survivability, Vulnerability
	07		

## 19 ABSTRACT (Continue on reverse if necessary and identify by block number)

The purpose of Phase I was to examine EMP vulnerabilities of medical equipment and to form a technical basis for definition of hardening options. To accomplish this, 1.) site surveys were conducted of the deployable MUST and MASH field hospitals, 2.) equipment manuals were obtained, 3.) shielding effectiveness of shelters was examined, 4.) EMP vulnerability screens were carried out on critical equipment, 5.) summaries of vulnerabilities were documented, and 6.) feasible hardening options were identified. Findings of this study are that many units of medical equipment are vulnerable to EMP. All vulnerable equipment does not need to be hardened, if it is to be deployed in hardened shelters. Of the 145 units considered for deployment by the Army, it is likely that many will require hardening. This work has demonstrated a cost-effective approach to future assessments and EMP mitigation techniques.

20. DISTRIBUTION/AVAILABILITY OF ABSTRACT <input type="checkbox"/> UNCLASSIFIED/UNLIMITED <input checked="" type="checkbox"/> SAME AS RPT <input type="checkbox"/> DTIC USERS	21. ABSTRACT SECURITY CLASSIFICATION Unclassified
22a. NAME OF RESPONSIBLE INDIVIDUAL Dr. J. Klebers	22b. TELEPHONE (Include Area Code) 301-661-7315
22c. OFFICE SYMBOL MDP-RMI-S	

## CONTENTS

ACKNOWLEDGEMENT .....	i
EXECUTIVE SUMMARY .....	ii
1. INTRODUCTION.....	1
2. CRITICAL EQUIPMENT SELECTION .....	2
3. FIELD HOSPITAL LAYOUT .....	6
4. SHELTER TYPES .....	9
4.1    Temper .....	9
4.2    ISO Shelters .....	10
4.3    HEMP Shielding Effectiveness of Tactical Mobile Shelters .....	12
5. EMP THREAT CHARACTERIZATION .....	14
5.1    HEMP Test of the Electrosurgical Apparatus.....	15
5.2    Damped Sine Model for the ESA HEMP Response .....	21
6. I/O SUSCEPTIBILITY MODELS .....	22
6.1    Parts Characterization Techniques .....	22
6.2    Parts Characterization Data.....	35
7. EMP SUSCEPTIBILITY SCREEN: COMPUTED EMP CURRENTS AND FAILURE THRESHOLDS FOR INTERFACE CIRCUITS .....	36
7.1    Electrosurgical Apparatus, Neomed 300 .....	38
7.2    Defibrillator and Cardioscope, Lifepak/33 .....	48
7.3    Oxygen Monitor, Model 5100 Ohmeda .....	53
7.4    Resuscitator, Globe Safety Products, Inc. .....	56
7.5    Ultrasonic Generator, Rich-Mar IV .....	57
7.6    X-ray Apparatus, 2mA, 120 PKV .....	59
7.7    EK/5A Electrocardiograph, Burdick Corp. .....	65

## CONTENTS - (Continued)

7.8	Volumetric Infusion Pump, IMED Model 922.....	68
7.9	Blood Gas Analyzer, I.L. Inc., Model 113 .....	71
7.10	Xenon Endoscopic Light Source, Model L13 .....	74
7.11	Spectrophotometer, Stasar .....	77
7.12	Ophthalmic Diathermy, TR 3000 .....	80
7.13	Birtcher 771 Micro Bipolar Coagulator .....	84
7.14	Portaray Heliudent 70, Siemens D3152 .....	87
7.15	Birtcher Model 339 Electrocardiograph.....	91
7.16	Flame Photometer, I.L. Inc., Model 343 .....	95
7.17	Electrocardiograph, HP 1500 B.....	98
7.18	Summary of Assessments.....	101
8.	EMP MITIGATION OPTIONS AND PROTECTION DEVICES .....	104
8.1	Spark Gaps .....	104
8.2	Metal Oxide Varistors .....	106
8.3	Silicon Transient Voltage Suppressor .....	111
8.4	Filters.....	114
8.5	Hybrid Transient Protection .....	117
8.6	Selected EMP Hardening Devices for Medical Equipment .....	122
9.	CONCLUSIONS AND RECOMMENDATIONS .....	124
10.	REFERENCES .....	126
APPENDIX A		
	MEDICAL EQUIPMENT LISTS .....	128

## TABLES

2.1	Critical Equipment Ranking .....	3
2.2	Manuals/Data Collected by IRT .....	5
4.1	Penetrated Field Reduction on S280C Shelter with Door Closed VS Open.....	13
4.2	HEMP Shielding Effectiveness (Lowest Values) for ISO Shelters Based on Peak Amplitude .....	13
5.1	Electrosurgical Apparatus (Neomed 3000) REPS and AESOP Tests Results .....	21
6.1	Surge Resistance of Devices .....	26
6.2	Damage Constant Estimation Based on Device Category .....	27
6.3	Integrated Circuit Damage Model Parameters by Category .....	29
6.4	EMP Burnout Analysis Component Lumped Equivalent Models (LEM) .....	30
6.5	Sample Table for Parts Burnout Characterization.....	35
7.1	Failure Thresholds for the Electrosurgical Apparatus.....	41
7.2	Failure Thresholds for the Defibrillator and Cardioscope .....	52
7.3	Failure Thresholds for the Oxygen Monitor .....	55
7.4	Failure Thresholds for the Globe Resuscitator with Assumed Diode Type .....	56
7.5	Failure Thresholds for the Ultrasonic Generator .....	58
7.6	Failure Thresholds for the X-ray Apparatus, 2mA 120PKV .....	60
7.7	Failure Thresholds for the EK/5A Electrocardiograph .....	67
7.8	Failure Thresholds for the IMED Volumetric Infusion Pump .....	70
7.9	Failure Thresholds for the Blood Gas Analyzer, I.L. Inc. Model 113 .....	73
7.10	Failure Thresholds for the Xenon Endoscopic Light Source .....	76

TABLES - (Continued)

7.11	Failure Thresholds for the Stasar Spectrophotometer.....	79
7.12a	Failure Thresholds for the Ophthalmic Diathermy TR 3000 .....	82
7.12b	Ophthalmic Diathermy TR 3000 .....	83
7.13	Failure Thresholds for the Micro Bipolar Coagulator, Birtcher 771 .....	86
7.14	Failure Thresholds for the Portaray Heliudent 70 X-ray Unit .....	90
7.15a	Failure Thresholds for the Birtcher Model 339.....	93
7.15b	Failure Thresholds for the Electrocardiograph, Birtcher Model 339 .....	94
7.16	Failure Thresholds for the Flame Photometer, I.L. Inc. Model 343 .....	97
7.17	Failure Thresholds for the HP 1500 B Electrocardiograph .....	100
7.18	Summary of Assessments.....	102

Accession For	
NTIS	Code
DIII	Date
U.S.A.	
JULY 1978	
Title	
Type	
Size	
Date	
Dist	
A-1 25	



## FIGURES

3.1	10th MASH Hospital Layout .....	7
3.2	8th Evacuation Hospital (MUST) Shelter and Power Layout .....	8
4.1	Army Family ISO Shelter .....	11
5.1	Electrosurgical Apparatus Response to REPS and AESOP .....	17
5.2	Bulk Current Measured on Power Cable and Foot Switch in REPS .....	18
5.3	Bulk Current Measured on Patient Plate and Active Probe in REPS .....	19
5.4	Bulk Current Measured on Power Cable in AESOP .....	20
6.1	Parts Permanent Damage Threshold Energy for 100 ns Square Pulses .....	23
6.2	Damage Characteristics of 2N1711 JAN:(a)E-B Junction and (b)C-B Junction .....	24
7.1	Typical Chassis and Outside Cables for Medical Equipment .....	37
7.2	Electrosurgical Apparatus Schematic .....	39
7.3	Electrosurgical Apparatus Isolation Module Schematic .....	40
7.4	ESA: Power Cord Path to Ground .....	43
7.5	ESA: Patient Monitor Path to Ground .....	45
7.6	Foot Switch .....	47
7.7	Wiring Diagram, LIFEPAK/33 .....	49
7.8	Schematic Diagram. Discharge Control PCB2 .....	50
7.9	Schematic Diagram. Battery Charger PCB6 .....	51
7.10	Oxygen Monitor, Model 5100 Ohmeda .....	54
7.11	Resuscitator Schematic .....	56
7.12	Ultrasonic Generator, Rich-Mar IV .....	58

## FIGURES - (Continued)

7.13	Exposure Timer .....	61
7.14	Emitter Follower, 1st and 2nd Amplifiers, and Shunt Switch.....	63
7.15	M.A. Regulator .....	64
7.16	EK/5A Electrocardiograph, Burdick Corp., Schematic .....	66
7.17	IMED Model 922 Volumetric Infusion Pump .....	69
7.18	Blood Gas Analyzer, I.L. Inc. Model 113 .....	72
7.19	L12 Xenon Endoscopic Light Source .....	75
7.20	Stasar Spectrophotometer .....	78
7.21	Ophthalmic Diathermy, TR 3000 .....	81
7.22	Birtcher 771 Micro Bipolar Coagulator .....	85
7.23	Siemens D3152 Portaray Heliodent 70.....	88
7.24	Siemens D3152 Portaray Heliodent 70.....	89
7.25	Birtcher Model 339 Electrocardiograph.....	92
7.26	Flame Photometer Power Control Circuit .....	96
7.27	HP 1500 B Electrocardiograph Schematic.....	99
8.1	Typical Data Sheet for a Spark Gap.....	107
8.2	Typical Data Sheet for a Metal Oxide Varistors .....	110
8.3	Typical Data Sheet for Silicon Transient Voltage Suppressors .....	113
8.4	Data Sheet for a Typical Lumped Element Filter .....	116
8.5	Data Sheet for a Typical Class C2 Communicantion/Control Hybrid Transient Protector .....	119
8.6	Data Sheet for a Typical Class P2 Power Hybrid Transient Protector .....	120
8.7	Data Sheet for a Typical Class T1 RF Transmission Line Hybrid Transient Protector .....	121
8.9	EMP Protection for Sensor and Control Interfaces .....	123

#### **ACKNOWLEDGEMENT**

Equipment data has been provided by Maj. Vandre, USAMBRDL, Maj. Boyle, 10th MASH, Maj. Barnwell, 8th Evacuation Hospital, Capt. Byrne, Medical Service Corps, T. Bock, Harry Diamond Laboratories, A. Kasten, National Maintenance Point, and T. Godfrey, U.S. Army Natick Research and Development Center. Their contributions are greatly appreciated. The following IRT personnel also made significant contributions to this project: D. Cameron, T. Styer and W. Clark.

"The views, opinions and/or findings contained in this report are those of the author(s) and should not be construed as an official Department of the Army position, policy or decision unless so designated by other documentation."

## EXECUTIVE SUMMARY

This report documents the results of Phase I of the Small Business Innovation Research (SBIR) Program to study methods of EMP mitigation or hardening options for medical equipment. The purpose of Phase I was to examine EMP vulnerabilities of medical equipment and to form a technical basis for definition of hardening options. To accomplish this, 1.) site surveys were conducted of the deployable MUST (Medical Unit Self-contained Transportable) and MASH (Mobile Army Surgical Hospital) field hospitals, 2.) equipment manuals were obtained, 3.) shielding effectiveness of shelters was examined, 4.) EMP vulnerability screens were carried out on critical equipment, 5.) summaries of vulnerabilities were documented, and 6.) feasible hardening options were identified.

The information collected and analyses completed during Phase I of this SBIR program provides a good database for use in achieving the Army's goal of protecting critical medical equipment against EMP.

Critical equipments have been identified and are listed in this report. Seventeen of these equipments were assessed for EMP vulnerability. Of these, eleven were found to be vulnerable to EMP. The results indicate the probable vulnerability of many types of medical equipment. Actual tests of equipment at Harry Diamond Laboratories have served to support this conclusion.

Observations made from the site surveys indicate that, in the present unprotected state, equipment in Temper tents would probably be damaged during an exposure to EMP. With an unprotected power grid, even equipment in the ISO-shelters (International Organization for Standardization) presently in use would have a high probability of damage.

All the equipment surveyed in this program will not be hardened to EMP. One reason for this is that a large part of the equipment in present use will be replaced. Another reason is that about 60% of the equipment will be located in ISO-shelters, and thus, be at least partially protected from EMP. This equipment will be fully protected

when hardened ISO-shelters come into use, and when protection has been deployed in the power grid.

Techniques for protecting individual equipments are presented and discussed. There will be some units which are critical and which can be deployed in unprotected areas. These units must be identified and hardened individually. One candidate is the Hi-Cap X-ray unit presently in the procurement process. Standardized layouts developed by the Defense Medical Standardization Board (DMSB) will facilitate identification of other equipments to be hardened.

Most of the new units are off-the-shelf items. Units selected for individual hardening will then require a form of a product improvement program (PIP) to implement and maintain the hardening.

The PIP will involve screening and testing to determine which equipment doesn't survive and must be retrofitted with hardening. Cost-effective test methods will have to be utilized. This will call for use of small simulators or pin-injection testing, which are fast and relatively inexpensive. IRT has such facilities in-house.

In its Phase I SBIR program, IRT has demonstrated a methodology for preliminary EMP vulnerability screening of medical equipment. An approach has been demonstrated whereby seventeen equipments have been screened in a short time period under a cost-effective program.

Phase II of this work should develop a sound EMP protection program for medical equipment, where selected equipments will be screened, tested, and retrofitted. Some important elements and issues for this program have been discussed above. Details for this program will be discussed in IRT's Phase II proposal.

## I. INTRODUCTION

The high altitude nuclear burst presents a potential threat to sensitive ground-based electronic equipment from its radiated electromagnetic pulse (EMP). This study, sponsored under the Small Business Innovation Research (SBIR) program,\* was undertaken to establish vulnerabilities and to identify feasible EMP mitigation or hardening options for medical equipment.

Initial steps in this study were to compile equipment lists, and to identify the equipments considered most critical to maintaining acceptable patient handling capability in a deployable military hospital. Sources of data include USAMBRDL, Fort Detrick, the Harry Diamond Laboratories Woodbridge Research Facility (HDL WRF), US Army Natick Research and Development Center, Site Surveys, and the National Maintenance Point, Fort Detrick. Two site surveys were conducted to gain first-hand knowledge about existing equipment and its deployment. The first was at the 10th MASH unit at Fort G.G. Meade, MD, and the second was at the 8th Evacuation Hospital, deployed in the field at Camp Roberts, CA.

Once critical equipments were identified, service manuals were obtained to evaluate likely modes of EMP susceptibility. This susceptibility screening was limited to interface and input/output (I/O) circuits. Hence, power and sensor or control lines were treated as the primary collectors of EMP. Vulnerability assessments were based on application of a damped sinusoid pulse for the EMP threat. The pulse parameters were derived from response data measured for an Electrosurgical Apparatus at the AESOP facility, HDL WRF.

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\* This work was sponsored under Contract No. DAMD17-86-C-6069, US Army Medical Research Acquisition Activity, SGRD-RMA-RC, Fort Detrick, MD 21701-5014

## **2. CRITICAL EQUIPMENT SELECTION**

Units addressed in this study were selected from medical equipment inventory lists and site surveys. Interviews with commanding officers and maintenance and supply personnel served to identify equipments considered most critical in the military hospital. The units which were consistently referenced are tabulated below, along with location of use (Ref. 10, 11).

- a. Emergency Room
  - 1. Electrocardiograph
  - 2. Defibrillator and Cardioscope
  - 3. Field Suction Unit
- b. Operating Room
  - 1. Electrosurgical Apparatus
  - 2. Defibrillator
  - 3. Surgical Lights
- c. Laboratory
  - 1. Flaine Photometer
  - 2. pH Blood Gas Analyzer
- d. X-Ray Room
  - 1. X-Ray Apparatus and Fluoroscope
- e. Intensive Care Ward
  - 1. Field Suction Unit
  - 2. Respirator

Additional guidance on the selection of equipment was gained from interviews with seven surgeons conducted by Maj. Vandre (Ref 3). The survey group consisted of four generals, two orthopedic surgeons, and one thoracic surgeon. All but one had either war experience or heavy trauma experience. A category and ranking was

assigned as an aid to judging the relative importance of the various types of equipment. A listing of the survey results is given below.

Table 2.1 Critical Equipment Ranking (Maj. Vandre) (Ref 8)

- 
- Category 1 - CRITICAL, many lives would be lost if this item were destroyed.
- Category 2 - IMPORTANT, some lives would be lost.
- Category 3 - UNIMPORTANT, could get along without it but with reduced capacity.
- \* - Indicates data obtained on item by IRT.

ITEM	CATEGORY/RANKING
1. Surgical Lights	1.14
2. X-Ray Apparatus without Flouroscope	1.33*
3. Resuscitator	1.43*
4. Electrosurgical Apparatus	1.57*
4. Respirator, Positive Pressure	1.57*
6. Electrical Generator	1.67
7. X-Ray Apparatus with Flouroscope	1.83
8. Physiological Functions Monitor: ECG, Temp, BP	2.00*
8. Respirator, Intermittent Positive Pressure	2.00
10. Defibrillator and Cardioscope	2.14*
11. Blood Gas Apparatus	2.50*
12. Hematology with Platelets Analyzer	2.67
12. X-Ray Mobile Image Intensifier	2.67
14. Electronic Ultrasonic Sphygmomanometer	2.71
14. Angiographic Injection System	2.71
14. Automatic Digital Blood Cell Counter	2.71
17. Electrolytic Solution Analyzer	2.83
17. Chemistry Analyzer	2.83
17. Ultrasonic Unit	2.83
20. Electroencephalograph	3.00

Table 2.1 (Continued)

ITEM	CATEGORY/RANKING
20. 2-Channel Electroneptograph recorder	3.00
20. Audiometer	3.00
20. Hemodialysis Apparatus	3.00
20. Automatic Hypodermic Injection Apparatus	3.00
20. Densitometer-Fluorometer Electrophoresis	3.00
20. Automatic Flame Photometer	3.00*
20. Ultraviolet Spectrophotometer	3.00
20. Electrophoretic Scanner	3.00
20. Co-Oximeter	3.00
20. Digital Chloride Meter	3.00
20. CAT Scanner	3.00

Circuit diagrams, parts lists, or complete service manuals were collected for the equipments listed below. The majority of the literature available, but not all, contained sufficient identification of parts to construct EMP susceptibility models.

Table 2.2 Manuals/Data Collected By IRT

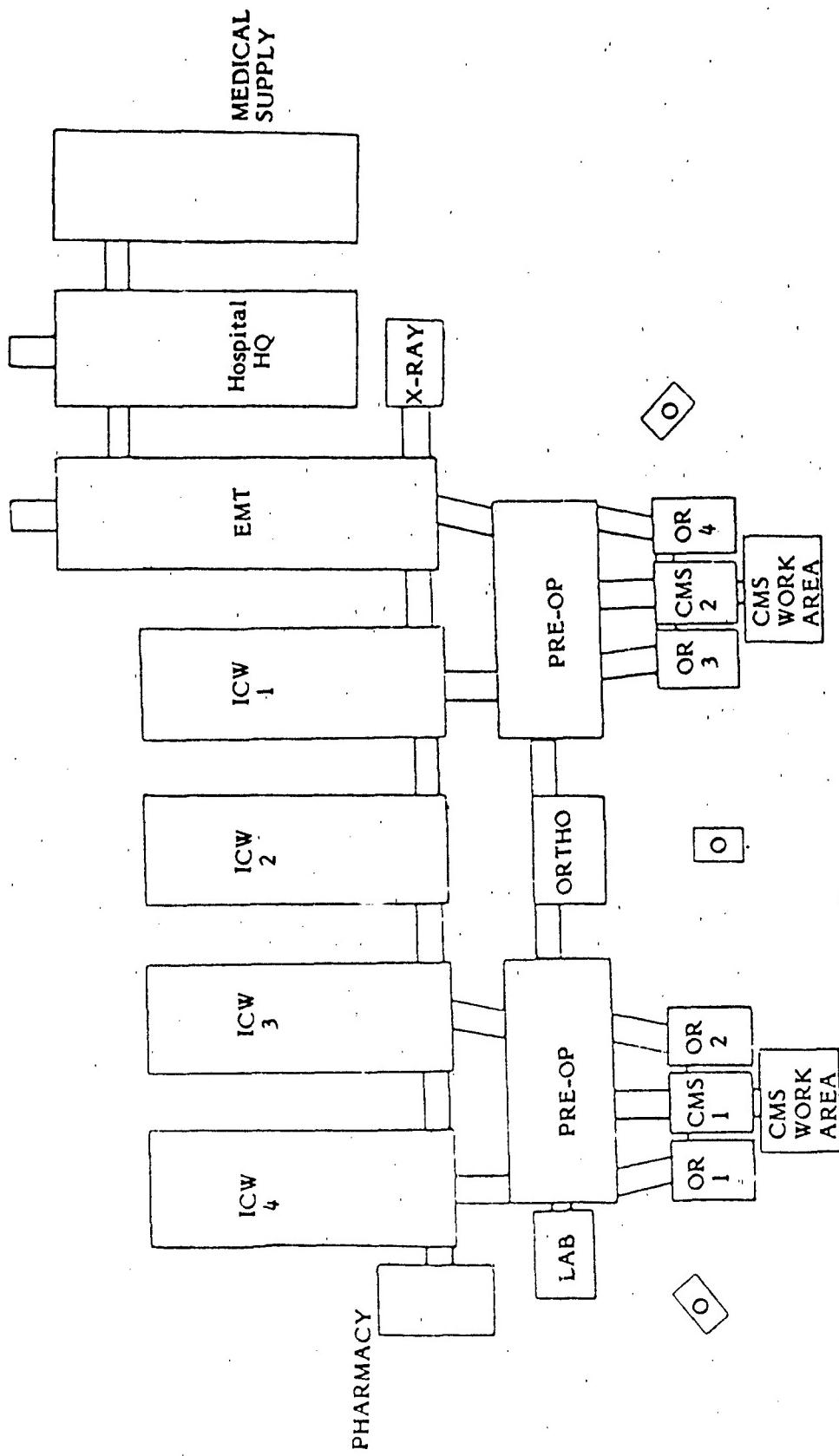
- 
1. X-Ray Apparatus 2MA, 120KVP
  2. X-Ray 100MA-100KVP Transp
  3. Portaray Dental X-Ray
  4. Oxygen monitor
  5. Resuscitator, Field-Globe
  6. ECG - HP 1500B
  7. ECG - Birtcher 339
  8. ECG - Burdick EK/SA 673
  9. Defibrillator Lifepak 33
  10. ESA Neomed 3000
  11. ESA Birtcher 771
  12. Respirator - Bennett MA-1
  13. Flame Photometer 343(IL)
  14. Blood Gas Analyzer IL113
  15. Xenon Endoscopic Light Source
  16. Vari MIX III Amalgomator
  17. Volumetric Infusion Pump
  18. Ophthalmic Diathermy TR 3000
  19. RICH-MAR Ultrasonic Unit
  20. Spectrophotometer - Stasar
-

### 3. FIELD HOSPITAL LAYOUT

The 10th MASH and the 8th Evacuation Hospital units were visited to survey equipment and its deployment. The 10th MASH was not deployed in the field at the time of the visit, but critical equipments were identified from interviews with key personnel. A diagram of the MASH unit is shown in Figure 3.1. This hospital is a sixty-bed unit, sheltered in Temper tents and International Standards Organization (ISO) shelters.

The 8th Evacuation Hospital was visited in the field at Camp Roberts, CA. This hospital was sheltered in the MUST configuration shown in Figure 3.2. The MUST utilizes inflatable shelters. The inflatable shelter is being phased out because of excessive fuel requirements to operate the air compressors. Hence, equipment locations and shelter configurations will change as obsolete material is replaced.

Hospital layout and prescribed equipments are undergoing a program of standardization (under charter of the Defense Medical Standardization Board). Standardized medical equipment sets are being developed for Level III Corps and Level IV COMMZ Hospital functions (Ref 7). These sets consist of complete functional modules including the appropriate shelter, if required. To date, these include the operating room, central material service, x-ray, pharmacy, laboratory, blood bank, triage/emergency/pre-op, wards, physical therapy, optometry, and general dentistry. The impact of this standardization program may be to reduce the number of different EMP protective measures required for medical equipment (i.e., equipment relocation and selection of appropriate shelter type, where feasible, may provide adequate protection, and reduce the need for protection at the box level). The next section discusses the types of shelters available for deployable medical systems, and summarizes data on shielding effectiveness against EMP.



78 TEMPER 8' SECTIONS  
21 VESTIBULES  
15 DOOR SECTIONS

APPROX. DIMENSIONS 237' x 150'  
TOTAL HOSPITAL AREA

Figure 3.1 10th MASH Hospital layout.

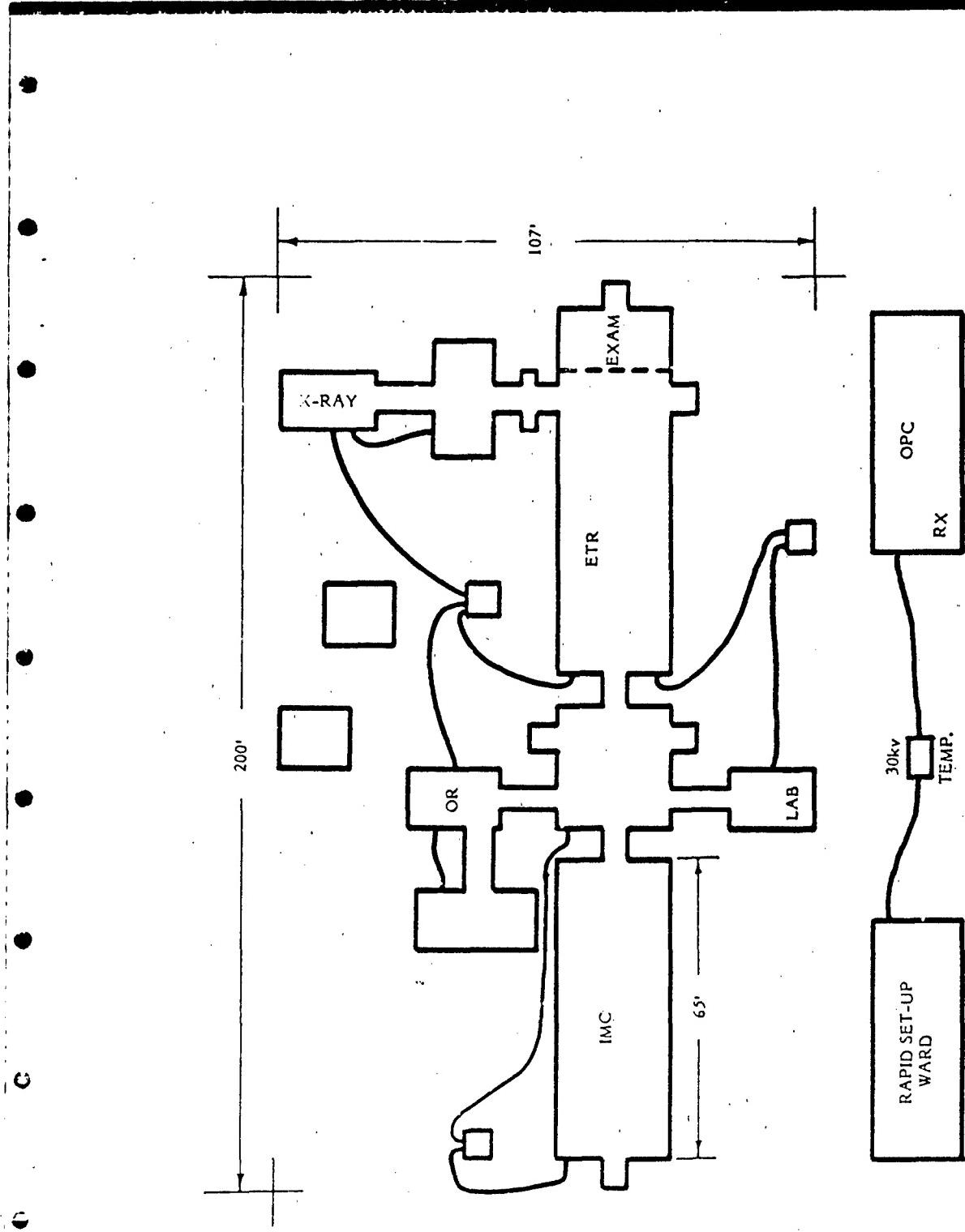


Figure 3.2 8th Evacuation Hospital (MUST) shelter and power layout.

#### **4. SHELTER TYPES**

The basic shelter types used for the deployable medical hospital are the TEMPER and the ISO shelter. The TEMPER provides no shielding against EMP. The ISO shelter provides some residual shielding (less than 20dB) against EMP due to its metallic skin, and can be upgraded for significant EMP protection. Description of these shelter types follow in sections 4.1 and 4.2. Section 4.3 summarizes EMP shielding effectiveness data for mobile tactical shelters.

##### **4.1 TEMPER**

The Temper features an aluminum frame and a cotton, wind resistant sateen, outer skin. Minimum dimensions of the extendable tent are as follows:

Length:	8 feet
Width:	20 feet
Ridge Height:	10 feet
Eave Height:	6 feet, 9 inches

Included with the basic tent are a 16-foot fly or an 8-foot long fly, with metal eave and ridge extenders, and a vestibule; covers are provided for each tent section; tent is procurable in varied lengths and can be assembled in different configurations depending on the arrangement and number of window or door sections utilized; large screened openings in the walls and roof of the tent make it suitable for tropical or desert operations, particularly when the flies are installed; tent sections without roof openings are available for temperate climate uses.

Provisions are made in these tent sections for heating, i.e., heater duct sleeves in the endwalls of the tent, or stovepipe shields in the roof; a matching sectionalized liner with a sectionalized single ply-coated fabric or insulated floor are also available.

The estimated weight and cube for a TEMPER shelter 32 feet long consisting of tent, frame, liner, and fly are as follows:

20 feet wide x 32 feet long; weight: 802 lbs. cube: 75 cu feet.

## 4.2 ISO SHELTERS

Engineers at the US Army Natick R&D Center are responsible for the design of the Army Standard Family of Rigid Wall Tactical ISO Shelters (Ref 6). The shelters are for use in situations requiring a highly mobile, environmentally controlled, work-in/live-in space. The initial general purpose family of shelters consists of three models:

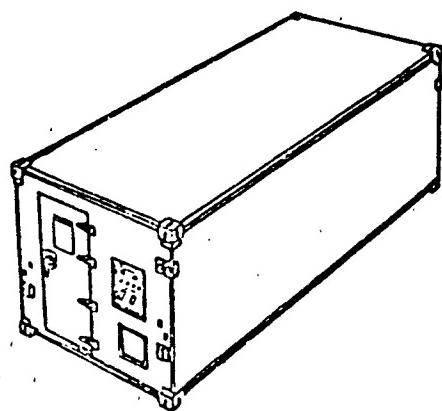
<u>MODEL</u>	<u>USEABLE FLOOR SPACE</u>
Non-Expandable	150 sq ft
One-Side Expandable	275 sq ft 2:1
Two-Side Expandable	400 sq ft 3:1

All three models conform to the container standards of the International Organization for Standardization (ISO) and have exterior dimensions of 8'x8'x20' when in their transportation mode. They are compatible with the Army as well as commercial material handling equipment and can be transported by all modes of transportation including cargo container ships. The three types of ISO shelters are shown in Figure 4.1.

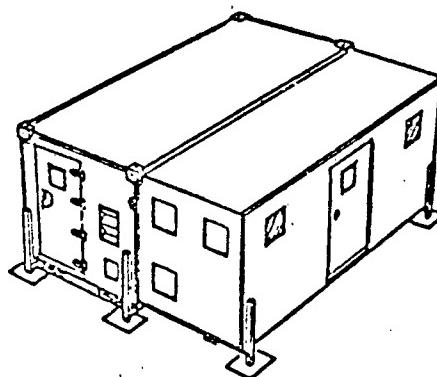
These shelters are designed to replace the large number of special purpose non-standard (non-supportable) shelters currently in the Army inventory as well as to provide a general purpose field shelter capability that was previously unavailable for areas such as field hospital operating rooms, diagnostic test centers, maintenance shops, computer centers, C<sup>3</sup>I operations, field kitchens, etc.

Integrated Logistics Systems (ILS) principles have been incorporated throughout the design of these shelters. Standardization of components has been maximized. In the event a piece of equipment becomes obsolete, or a particular function is no longer required, this standard shelter can be re-cycled for an entirely different purpose. The standardization of the shelters greatly simplifies maintenance and support requirements.

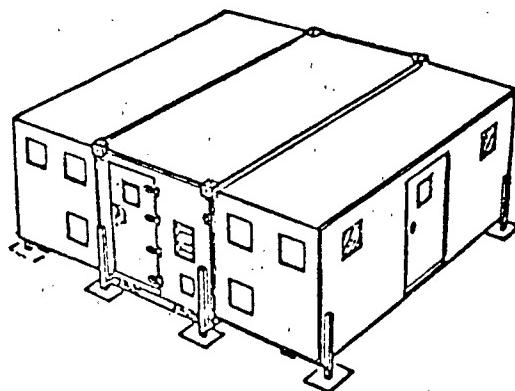
The shelters are constructed of nonmetallic honeycomb core thermally bonded to aluminum skins which allow the users to mount hardware or equipment anywhere on the panels. Each shelter has built-in systems for three phase electrical distribution, internal fluorescent lights, and external area light and interface for external environmental control units. Each is equipped with leveling jacks and can be erected in the field without special tools. The shelter, with payload, has a gross weight capacity of 15,000 lbs.



**ISO RIGID 8' X 20'**



**ISO 2:1 EXPANDABLE**



**ISO 3:1 EXPANDABLE**

**Figure 4.1 Army Family ISO shelter**

Natick Research & Development Center is presently developing kits for upgrading the shelter to counter threats and enhance capabilities for specific users. These kits include chemical protection, electromagnetic interference (EMI) protection, electromagnetic pulse (EMP) protection, ballistic protection, blast and thermal protection and the capability to provide additional functional space in the field by complexing the shelters or attaching knockdown hardwall extendible kits to the basic configurations.

The EMI Shielding Kit installed in an Expandable ISO Shelter will provide 60 dB of attenuation to Electromagnetic Fields over a frequency range of 150 KHz to 10 GHz. A unique use of flexible shielding material will be made to shield expanding portions of the shelter. These flexible shields will fold with folding panels allowing erection of the shelter without any special effort required to establish the shield over the folding joints. Latching panel joints will utilize flexible shields with quick fastening attachments. A Two-Side Expandable Shelter with the shielding kit would provide 400 square feet of shielded floor space, easily transportable as a single ISO container.

A feasibility prototype was built in FY83 to prove the possibility of EMI shielding an expandable shelter. This prototype successfully provided 60 dB of attenuation, however, the approach taken required an unacceptable degree of effort in erecting and striking the shielded shelter. A contract should be awarded in first quarter FY86 to build an improved prototype.

#### 4.3 HEMP SHIELDING EFFECTIVENESS OF TACTICAL MOBILE SHELTERS

Four ISO shelters were subjected to the AESOP high altitude EMP (HEMP) environment at tests conducted at HDL WRF (Ref 2). Shelters tested were: 1.) the Natick rigid shelter, 2.) the Marine Corps general-purpose shelter, 3.) the Navy Basic Mobile Facility (BMF), and 4.) the Natick one-side expandable shelter.

The shelters were tested with doors closed. All apertures and entrance ports were sealed or gasketed to prevent field penetration. Special wave-guide-below-cutoff entrance ports were fabricated and installed to accommodate data channels. Shelters were not electrically grounded, except for on-ground contact.

HEMP effect on the S280C shelter was measured with the door open versus the door closed. The S280C is smaller than the ISO shelter, however, the results demonstrate the large reduction on shielding effectiveness when doors are left open during an exposure to EMP. The HDL results are listed in Table 4.1.

**Table 4.1 Penetrated Field Reduction  
on S280C Shelter with Door Closed VS Open (Ref 2)**

Location	Measured Field	Field Reduction (dB) With Door Closed
Door Center	E	80 to 100
Shelter Center	E	81 to 95
Door Center	H	36 to 54
Shelter Center	H	43 to 52

To illustrate the importance of keeping shelter doors closed in a hostile environment, 100dB represents a field reduction by a factor of 99,000, and 36dB represents a field reduction by a factor of 63 with door closed during exposure to EMP.

The lowest measured values for ISO shelter shielding effectiveness based on peak amplitude for the HDL tests are given in Table 4.2

**Table 4.2 HEMP Shielding Effectiveness  
(Lowest Values) for ISO Shelters Based on Peak Amplitude (Ref 2)**

Shelter	<u>Shielding Effectiveness</u>	
	H field (dB)	E Field (dB)
Natick Rigid	50	92
Marine Corps	56	103
Navy BMF	44	91
Natick Expandable	47	81

## 5. EMP THREAT CHARACTERIZATION

EMP fields incident on electronic systems interact with enclosures, cabling, and other extended conductors producing transient voltages and currents at system interface pins and in interior circuits. The induced EMP transients may cause two types of detrimental responses - either upset or damage.

Upset is the generation of false signals which can cause a system to take undesired actions. Damage refers to the degradation of a component to the point where it can no longer meet its design function criteria. Only damage criteria were considered in this study.

The EMP voltages and currents (and their associated time behavior) must be known at the circuit level in order to perform circuit analysis. Often the EMP specification is given in what is called a pin specification, which is the worst-case EMP voltages and currents that may appear at any input/output (I/O) pin. The pin specification usually is defined in terms of a Thevenin equivalent source with a specified frequency and time behavior applied between each I/O pin and the lowest impedance return.

The EMP threat specification often includes a surface current threat for system components (boxes). The effect of this current on the internal circuitry must be determined via a penetration and coupling analysis. Types of EMP penetrations through box (chassis) walls include penetrations through apertures, panel joint seams, connector gaps, and wall diffusion. Box coupling due to surface current was not considered in this study. A more detailed assessment should also include the surface current coupling. However, the coupled energies to buried circuits are small when the chassis or box dimensions are small. For example, maximum energies calculated at buried circuit pins in the interior of a 6"x8"x12" aluminum box with a 1mm wall thickness (assuming a 50 kV/M exterior field) are in the order of:  $3 \times 10^{-9}$  joules from panel joint seams,  $5 \times 10^{-13}$  joules from connector gaps, and  $5 \times 10^{-13}$  joules from diffusion. Susceptibility thresholds for low power transistors and linear ICs are greater than  $10^{-6}$  joules, so the above energies present no threat of damage.

Thevenin equivalent I/C pin sources used for the analysis in this report were derived from EMP tests conducted by Maj. Vandre at the AESOP and REPS simulators (Ref 8). Maj. Vandre tested several equipments. The most complete data set available to IRT was for the Electrosurgical Apparatus (ESA) Neomed 3000. Although the pin threats derived from this limited data may not be the worst-case for all possible medical equipment configurations, they do represent a good example based on the following considerations:

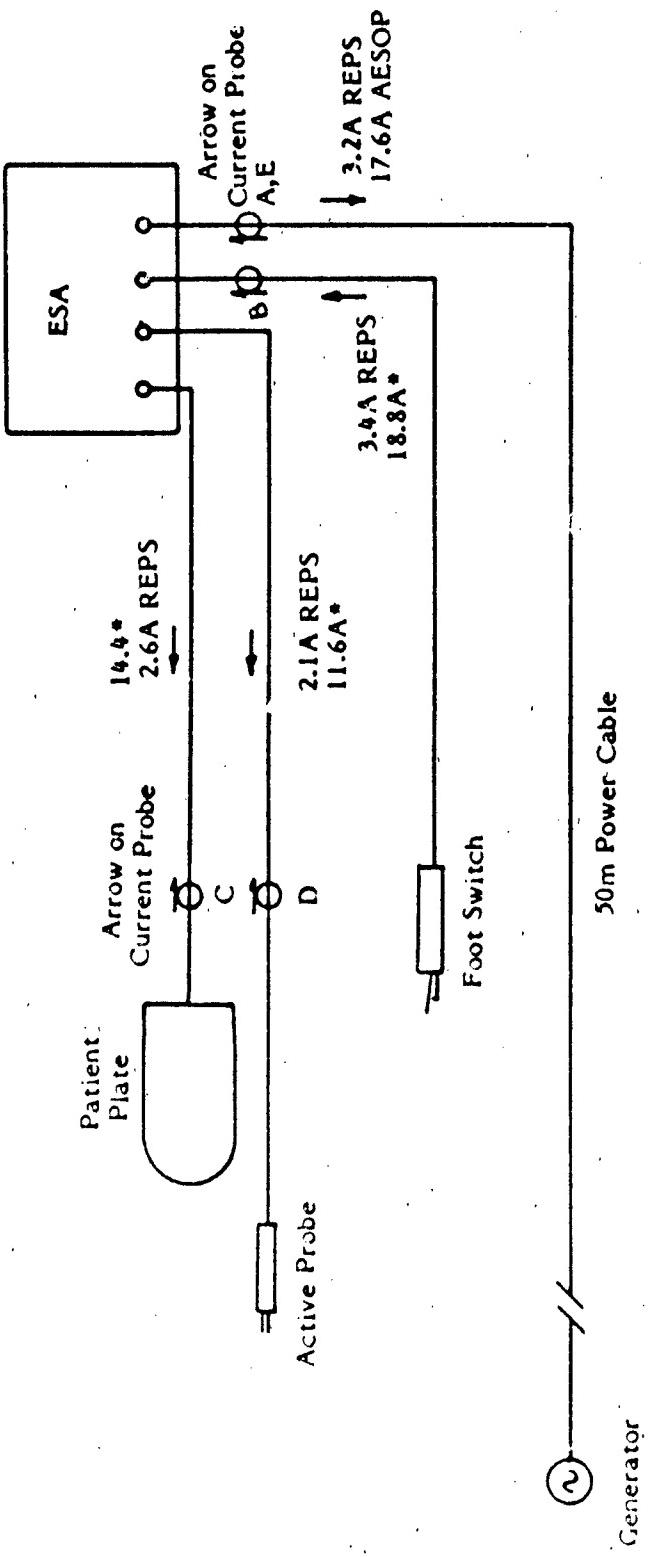
1. The ESA configuration is a typical medical equipment set-up. It has a chassis box, and has external power and sensor connection with extended conductors.
2. The EMP coupling levels measured are reasonable, both with respect to amplitude and wave shape.
3. Actual component damage occurred to the ESA at threat-level exposure. Several parts burned out at more than one I/O interface.
4. It would be relatively easy to apply a different pin threat to the I/O susceptibility circuits identified in this report. Options for other pin threats include: 1.) coupling results of HDL tests on the medical system power grid; 2.) detailed coupling predictions for specific system configurations; 3.) MIL-STD-2169.

### 5.1 HEMP TEST OF THE ELECTROSURGICAL APPARATUS

The AESOP free field strength at the ESA test point was 42.4 kV/m and the REPS field strength was 10 kV/m.

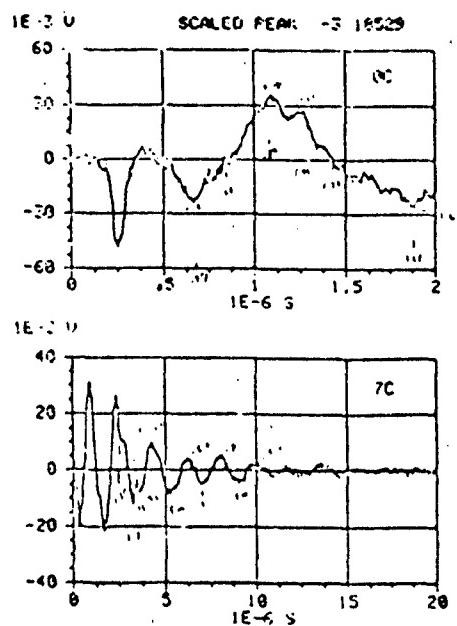
The cables connected to the ESA were oriented for worst-case coupling to the primary E and H fields associated with horizontally polarized EMP. A vertical E field was also part of the test environment due to the off-centerline location of the test. Figure 5.1 shows the components of the ESA with power and sensor and control cables attached. The ESA, patient plate and active probe were placed on a wooden table 30" above the ground. Peak amplitudes and relative polarities of the first peak are indicated in the figure. The REPS coupling data were scaled to AESOP levels, and are designated with an asterisk for the scaled value.

Bulk current responses were measured on ESA cables at location A, B, C, D and E marked in Figure 5.1. Figures 5.2 through 5.4 show the test data. Responses are plotted for two time scales at each test point. The longer time scale traces exhibit the general damped sine characteristic associated with a typical EMP pin threat. This pin threat can be specified either as a damped sine wave or a rectangular pulse having a short circuit current and an open circuit voltage or a source resistance. The next section discusses the damped sine model for the ESA data.



**Figure 5.1** Electrosurgical Apparatus response to REPS and AESOP illumination (From Maj. Vandre data)

\* Scaled to AESOP Level.  
Arrow shows polarity of first peak.



DATE: 800303.C03  
DATA TYPE: FI  
TEST C3J LOC: 25S/25W/0

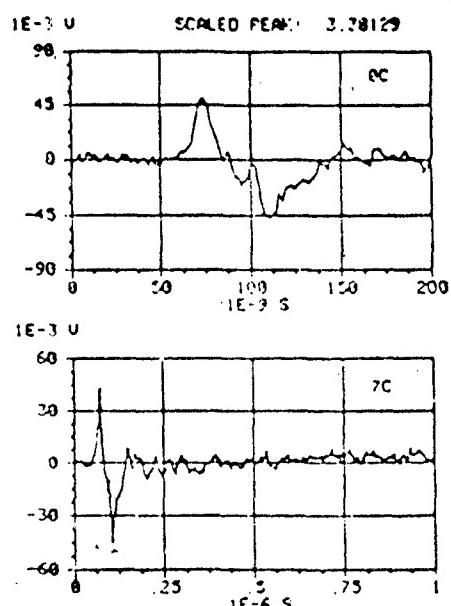
SIMULATOR INFO:  
B-DOT: NONE

PROBE TYPE: 91550-7  
SERIAL #: 5E00  
C.F. = 333.33  
TEST PT: ES7

ATTENUATORS:  
F.O.S. = 12.08  
OTHER = 0.08

DATA LINK GAIN= 38.08  
PWR DIV ATTN = 12.08  
E/E FACTOR= 66.8243

(a) Test Point A. Power Cable



DATE: 800503.C10  
DATA TYPE: FI  
TEST C3J LOC: 25S/25W/0

SIMULATOR INFO:  
B-DOT: NONE

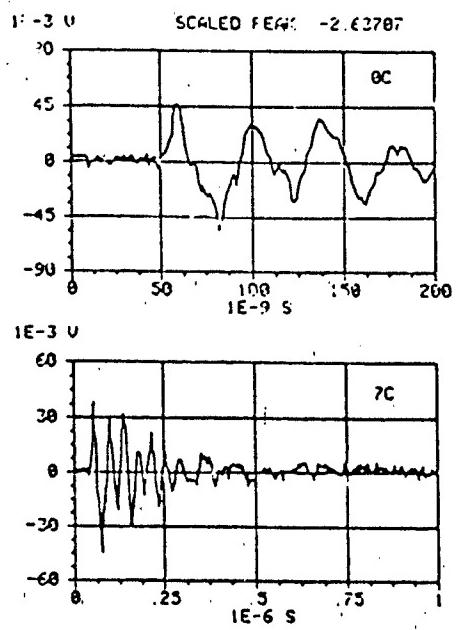
PROBE TYPE: 91550-7  
SERIAL #: 5E00  
C.F. = 333.33  
TEST PT: ESJ

ATTENUATORS:  
F.O.S. = 12.08  
OTHER = 0.08

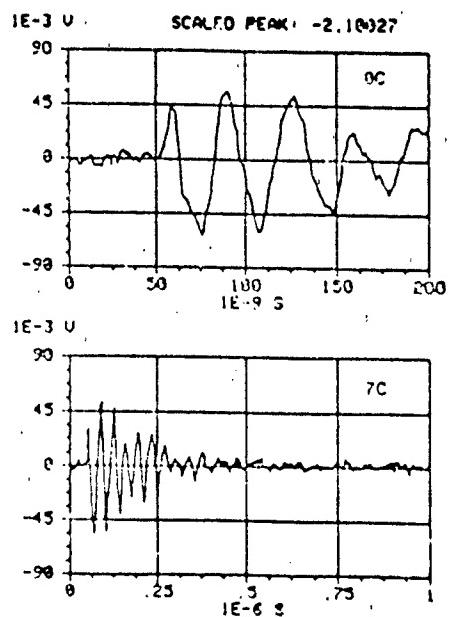
DATA LINK GAIN= 38.04 DB  
PWR DIV ATTN = 12.08  
E/E FACTOR= 66.5173

(b) Test Point B. Foot Switch

Figure 5.2 Bulk current measured on power cable and foot switch in REPS

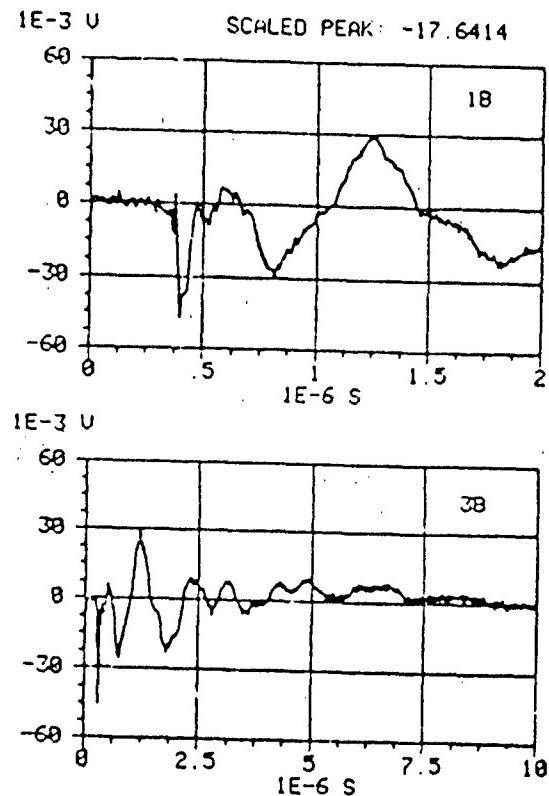


(a) Test Point C. Patient Plate



(b) Test Point D. Active Probe

Figure 5.3 Bulk current measured on patient plate and active probe in REPS



DATE: 081683, B05  
DATA TYPE: FI  
TEST OBJ LOC: 25E/33S/0

SIMULATOR INFO:  
B-DOT: 990 MJ  
OUTPUT (50M): 42.372KU/M

PROBE TYPE: 91550-7  
SERIAL #: SE09  
C.F. = 333.33  
TEST PT: BESBZ

ATTENUATORS:  
F.O.S. = 27 DB  
OTHER = 0 DB

DATA LINK GAIN = 38.01 DB  
PWR DIV ATTEN = 12.03  
E/E FACTOR = 373.348

Figure 5.4 Bulk current measured on power cable in AESOP

## 5.2 DAMPED SINE MODEL FOR THE ESA HEMP RESPONSE

The best approximation for the ESA data is the damped sine model. The equation for the current is given below.

$$I(t) = I_0(f)e^{-at} \sin(2\pi ft) \quad (5.1)$$

where  $a = \pi f/Q$ ,  $f$  is the apparent ringing frequency of the pulse, and  $Q$  is the ratio of stored to dissipated energy in the pulse.  $I_0(f)$  is the bulk current characteristic as a function of frequency of the pulse.

Five data points were available from the ESA data to characterize the damped sine parameters. The approximate ringing frequency,  $f_0$ , was read from the measured signals. The exponential decay factor,  $a$ , was selected for a  $Q = 10$  to model all data. A nominal  $Q$  for observed EMP responses can vary from this value to a value of 20. A summary of the damped sine fit to the ESA data is given in Table 5.1.

Table 5.1 Electrosurgical Apparatus (Neomed 3000)  
REPS and AESOP Test Results (From Maj. Vandre Data)

Simulator	Test Point	Measured Sc.Pk.	Sc.Pk. Scaled to AESOP	Probe	$f_0$	$Q^*$	Cable Type
REPS	A	-3.19	-17.6	ES7	6.6E5	10	Power
REPS	B	3.38	18.8	ES3	8.0E6	10	Signal
REPS	C	-2.64	-14.4	ES2	2.6E7	10	Signal
REPS	D	-2.1	-11.6	ES1	2.8E7	10	Power
AESOP	E	-17.6	-17.6	AES07	8.0E5	10	Power

Peak Fields: REPS = 10Kv/m AESOP = 42.37Kv/m

\* Nominal value assumed for all coupling responses.

## 6. I/O SUSCEPTIBILITY MODELS

Characterization data used in the susceptibility analysis for medical equipment are summarized in this section. Also, assumptions made with the data are explained.

### 6.1 PARTS CHARACTERIZATION TECHNIQUES

EMP pin threats can cause both transient upset and permanent damage. Semiconductor devices are the most sensitive electronic components to burnout (see Figure 6.1).

#### 6.1.1 Diodes and Transistors

Semiconductor junctions are vulnerable to thermal damage and electrical breakdown when stressed by EMP transients. The most common failure is local thermal runaway, which generally produces a resolidified melt channel across the junction whose equivalent form is a resistive short circuit. Junction damage is most likely to occur when the EMP transient reverse-biases the junction and drives it into secondary breakdown. Forward stressed junctions also fail, but typically have damage thresholds which are three to ten times higher than reverse stressed junctions due to the low voltage and impedance levels present in forward conduction (see Figure 6.2).

The large scatter in the empirical data requires the determination of a mean value for application to systems. Least squares fits to the data are plotted in Figure 6.2. The following pulsed power failure relationships are typically found for diodes and transistors.

$$\text{forward pulsing } P_F = \frac{K_1}{t}, \quad 0 \leq t \leq t_1 \quad (6.1)$$

$$\text{reverse pulsing } P_F = K_2 t^{-\frac{1}{2}}, \quad 0 \leq t \leq t_2 \quad (6.2)$$

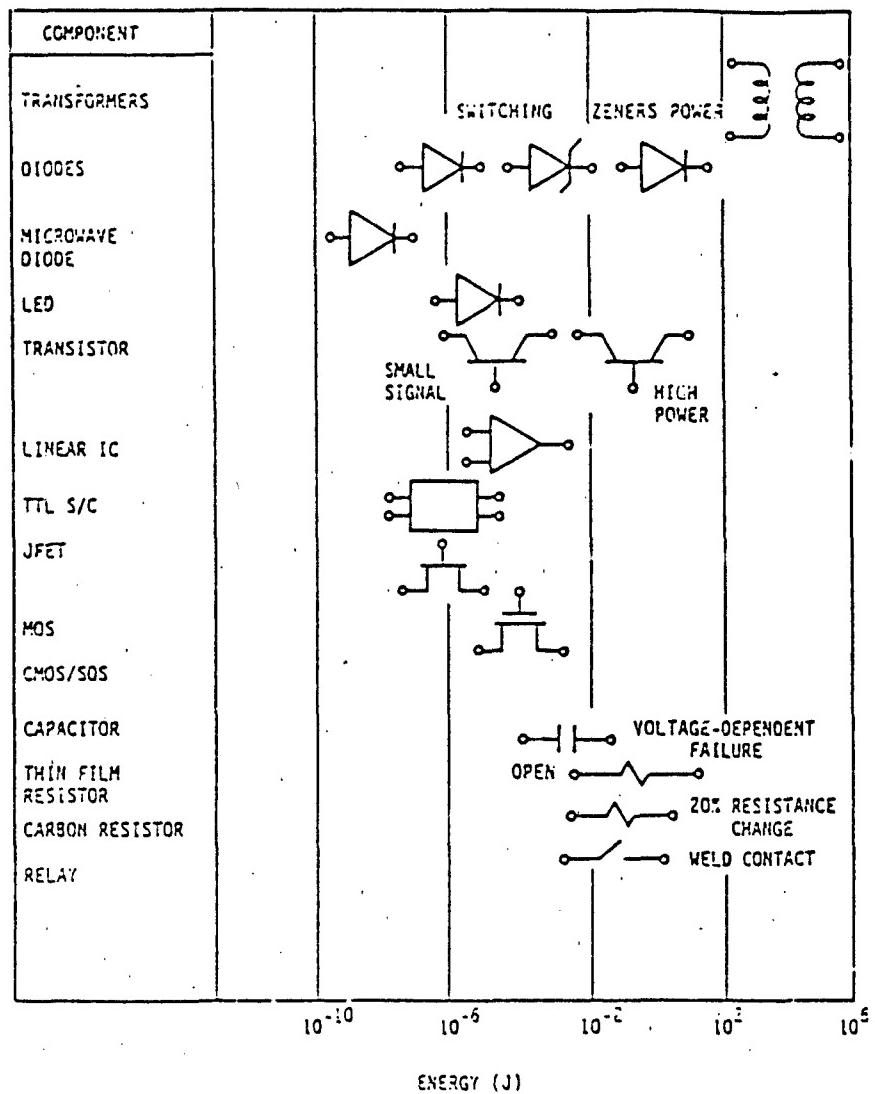


Figure 6.1 Parts permanent damage threshold energy for 100 ns square pulses

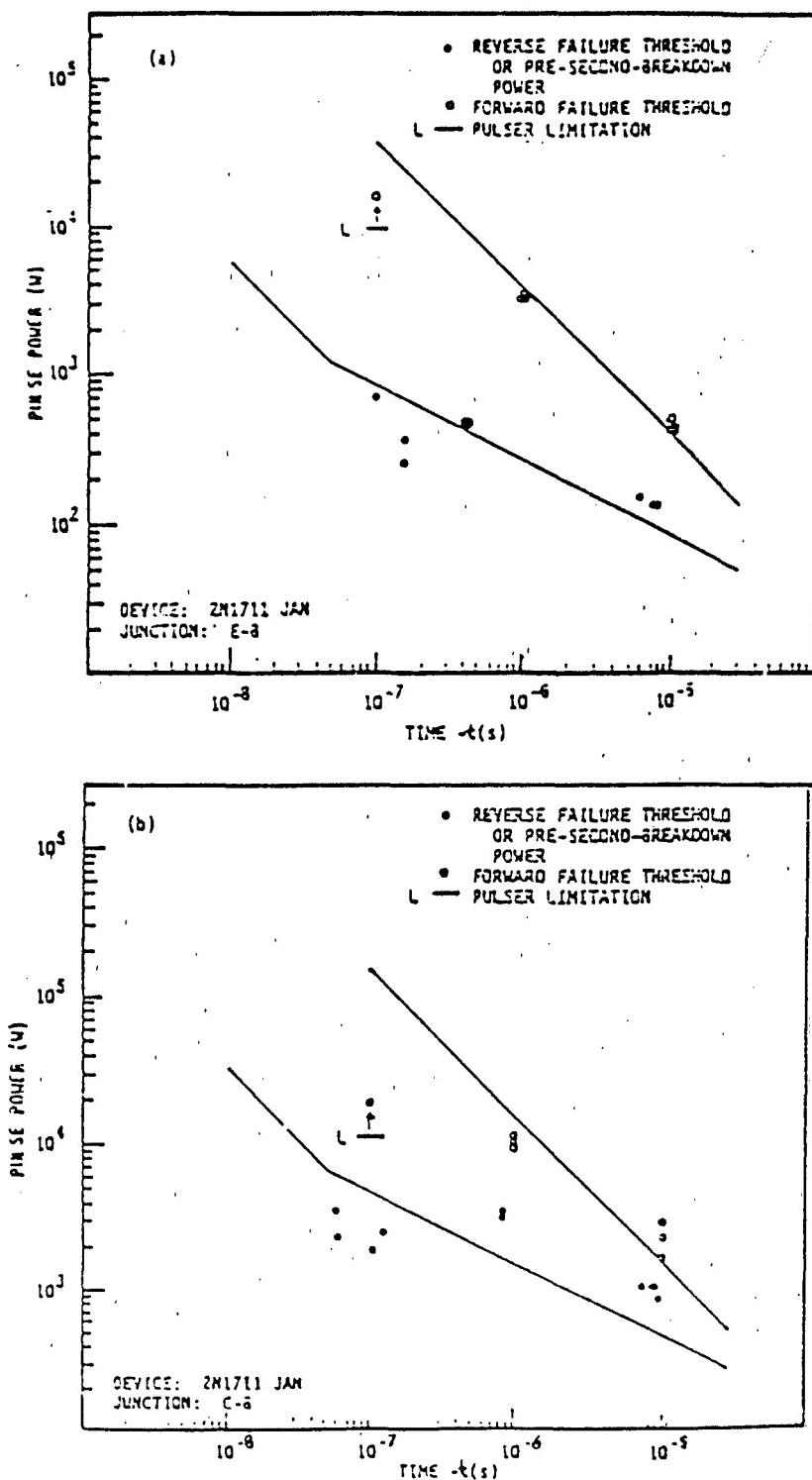


Figure 6.2 Damage characteristics of 2N1711 JAN: (a)E-B junction and (b)C-B junction (Ref 13)

where

- $K_1$  = forward damage constant in Ws  
 $K_2$  = reverse damage constant in Ws or  $Ws^{\frac{1}{2}}$   
 $Q$  = quality factor  
 $t_1$  = device forward thermal time constant  
 $t_2$  = device reverse thermal time constant

The equivalent square pulse time factor,  $t^{-\frac{1}{2}}$  is converted for damped sine pulses of frequency  $f_0$  by using Equation 6.3 (Ref 15).

$$t^{-\frac{1}{2}} = \frac{2.45}{(2Q \cdot 347)} (2 \pi f_0)^{\frac{1}{2}} \quad (6.3)$$

Usually, only the  $K_2$  value is reported in the literature and it is represented simply as  $K$ . This convention is adopted here. The damage constant is not, however, sufficient for characterizing a diode. One also needs to know the junction breakdown voltage,  $V_{BD}$ , and the surge resistance,  $R_B$ . These three quantities can then be used to determine the threshold failure current,  $I_F$ , using Equation 6.4.

$$I_F = \frac{-V_{BD} + (V_{BD}^2 + 4R_B P_F)^{\frac{1}{2}}}{2R_B} \quad (6.4)$$

where

- $V_{BD}$  = breakdown voltage in V,  
 $R_B$  = junction surge resistance in ohms  
 $P_F$  = power required to cause the device to fail in watts

The junction breakdown voltage,  $V_{BD}$ , is found from test data or generic values.

The surge resistance,  $R_B$ , of a forward biased junction is given as the resistance of the bulk material. In the reverse-biased case,  $R_B$  is made up of two terms, the bulk resistance and a resistance due to space charge limiting, the vicinity of the junction

depletion region under high current conditions. Surge resistance based on the class of parts and the bias conditions are shown in Table 6.1. If empirical K values are not available, the damage constants that are used come from tables of data for similar devices, or from generic values determined for the part type (see Table 6.2). Damage constants can also be derived from estimation formulas. The latter method was not applied in this study.

Table 6.1 Surge Resistance of Devices

Device Category	Reverse Bias (ohms)	Forward Bias (ohms)
Zener Diode	1	0.1
Signal Diode	25	0.25
Rectifier Diode	25+	0.25
Low Power Transistor (E-B)	10	1
High Power Transistor (E-B)	2	0.2

The failure threshold voltage,  $V_F$ , can be found by using the junction breakdown voltage,  $V_{BD}$ , the threshold failure current,  $I_F$ , and the surge resistance,  $R_B$ , as shown in equation 6.5.

$$V_F = V_{BD} + I_F R_B \quad (6.5)$$

A limited number of devices have been characterized for pulsed power burnout in the forward direction. For those cases where data is not available, it will be assumed that the forward K factor is three times the reverse K factor (Ref 14).

Transistors are characterized in the same manner. Both the emitter-base and the collector-base junctions are characterized. In general, the individual junctions in transistors behave much the same as diodes. Damage constants are usually somewhat lower for reverse-biased pulsing than for forward. In most instances, the E-B (Emitter-Base) junction has a lower damage constant than does the C-B (Collector-Base) junction. This may be partly due to the fact that E-B junctions are much smaller than C-B junctions in typical planar devices. As with diodes, there are exceptions to these general rules, so caution is required. For conservatism, it is common practice to assume that the lowest value of damage constant applies to both junctions in both directions.

Table 6.2 Damage Constant Estimation Based on Device Category (Ref 12)

Category	K <sub>Min</sub>	K <sub>Max</sub>	K Mean	(W <sub>S</sub> ) <sup>K</sup>		Sample Size
				Lower 95%	Upper 95%	
<u>Diodes</u>						
Zener	0.73	87.9	10.1	1.05	96.5	52
Reference	0.02	27.9	4.9	0.12	199	4
Hi-Voltage Rectifier	0.30	40	2.94	0.19	46.5	56
General Purpose Signal (Si)	0.02	5.2	0.67	0.11	4.18	13
Microwave Mixer	0.00029	0.026	0.00194	0.00028	0.0138	22
Switching	0.00717	0.92	0.13	0.0088	1.83	21
<u>Transistors</u>						
NPN Low Power (Si)	0.0075	1.14	0.11	0.01	1.96	47
NPN Med Power (Si)	0.2	2.1	0.63	0.12	3.3	7
NPN High Power (Si)	0.25	3.43	2.13	1.11	4.06	5
PNP Low Power (Si)	0.005	0.65	0.15	0.01	1.8	25
PNP Med Power (Si)	0.442	1.0	---	---	---	2

### 6.1.2 Integrated Circuits

The pulsed power failure data for ICs are represented in a slightly different form. The relationship for the failure power,  $P_F$ , is shown in Equation 6.6.

$$P_F = A T^{-B} W \quad (6.6)$$

where

$t = 1/2.4f$  = pulse width in seconds ( $f$  = frequency of pulse width)  
A and B are constants (from Table 6.3).

Composite A and B values for ICs are listed in Table 6.3. The constants provide the average failure power. The breakdown voltage and surge resistance for each IC terminal are also listed in Table 6.3.

**Table 6.3 Integrated Circuit Damage Model Parameters by Category (Ref 1)**

Category		A	B	V <sub>BD</sub> (V)	R <sub>B</sub> (ohms)	Lower 95%
Family	Terminal					A
TTL	Input	0.00216	0.689	7	16	0.00052
	Output	0.00359	0.722	15	2.4	0.00098
RTL	Input	0.554	0.384	6	40	0.12
	Output	0.0594	0.508	5	18.9	0.0096
	Power	0.0875	0.555	5	20.8	0.026
DTL	Input	0.0137	0.580	7	25.2	0.0046
	Output	0.0040	0.706	1	15.8	0.012
	Power	0.0393	0.576	1	30.6	0.009
ECL	Input	0.152	0.441	20	15.7	0.045
	Output	0.0348	0.558	0.7	7.8	0.0031
	Power	0.456	0.493	0.7	8.9	0.22
MOS	Input	0.0546	0.483	30	9.2	0.0063
	Output	0.0014	0.819	0.6	11.6	0.00042
	Power	0.105	0.543	3	10.4	0.038
Linear	Input	0.0743	0.509	7	13.2	0.0054
	Output	0.0139	0.714	7	5.5	0.0045

**Table 6.4 EMP Burnout Analysis Component Lumped Equivalent Models (LEM)**

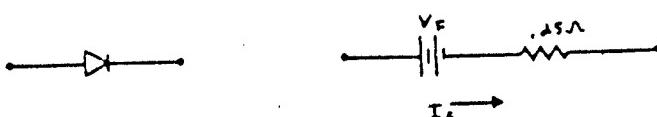
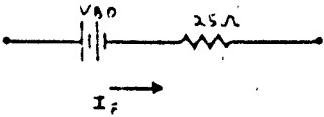
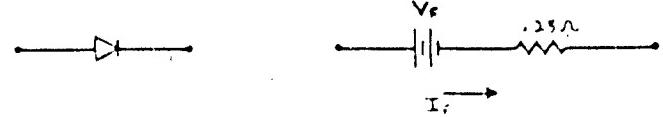
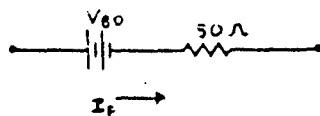
Part Type	Lumped Element Model
Signal Diode:	<p><b>Forward Bias:</b></p>  <p><math>V_F</math> is manufacturer's specified forward voltage drop. Use 0.7V if unknown.</p> <p><math>I_F</math> is the reverse failure threshold current.</p>
	<p><b>Reverse Bias:</b></p>  <p><math>V_{BD}</math> is manufacturer's specified reverse breakdown voltage. <math>I_F</math> is the failure threshold current.</p>
Rectifier Diode	<p><b>Forward Bias:</b></p>  <p><math>V_F</math> is manufacturer's specified forward voltage drop. Use 1V if unknown. <math>I_F</math> is the reverse failure threshold current.</p>

Table 6.4 (Continued)

Part Type	Lumped Element Model
-----------	----------------------

Reverse Bias:



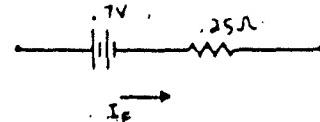
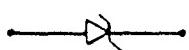
$V_{BD}$  is manufacturer's specified reverse breakdown voltage.

$I_F$  is the failure threshold current.

Zener & Reference

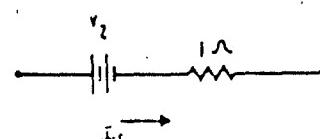
Diodes

Forward Bias:



$I_F$  is the reverse failure threshold current (as worst case)

Reverse Bias:



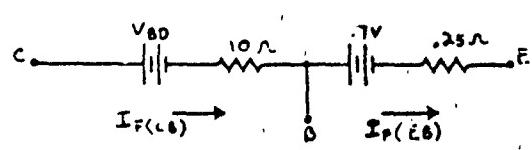
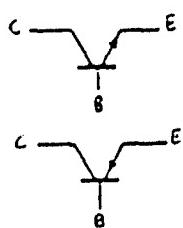
$V_Z$  is manufacturer's specified typical zener voltage.

$I_F$  is the failure threshold current.

Table 6.4 (Continued)

Part Type	Lumped Element Model
-----------	----------------------

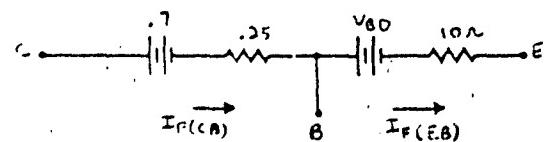
Transistor-Low Power      Forward Bias (NPN), Reverse Bias (PNP):



$V_{BD}$  is manufacturer's specified breakdown voltage for the CB junction.

$I_F(CB)$  and  $I_F(EB)$  are the failure threshold currents for the respective junctions. Currents are for reverse-biased junction as worst case.

Reverse Bias (NPN), Forward Bias (PNP)

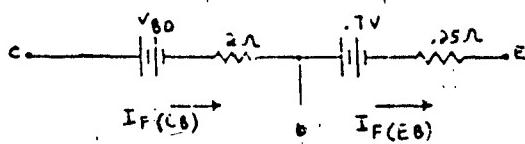
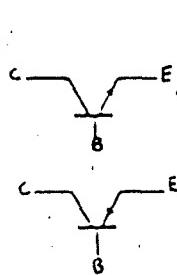


$V_{BD}$  is manufacturer's specified breakdown voltage for the EB junction.

$I_F(CB)$  and  $I_F(EB)$  are the failure threshold currents for the respective junctions. Currents are for reverse-biased junction as worst case.

Table 6.4 (Continued)

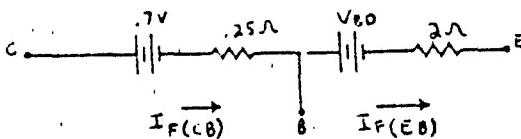
Part Type	Lumped Element Model
Transistors-High Power	Forward Bias (NPN), Reverse Bias (PNP):



$V_{BD}$  is manufacturer's specified breakdown voltage for the CB junction.

$I_F(CB)$  and  $I_F(EB)$  are the failure threshold currents for the respective junctions. Currents are for reverse-biased junction as worst case.

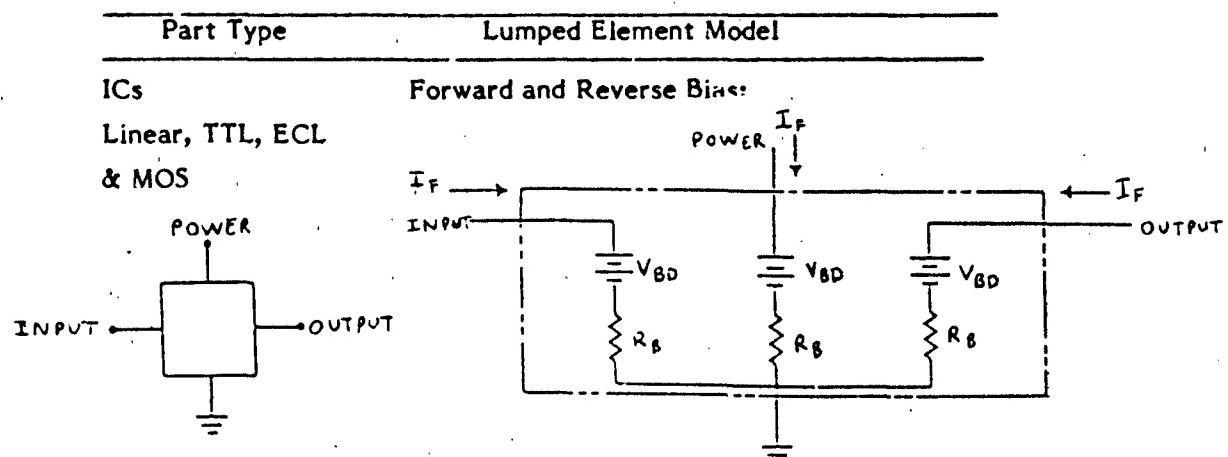
Reverse Bias (NPN), Forward Bias (PNP):



$V_{BD}$  is manufacturer's specified breakdown voltage for the EB junction.

$I_F(CB)$  and  $I_F(EB)$  are the failure threshold currents for the respective junctions. Currents are for reverse-biased junction as worst case.

Table 6.4 (Continued)



$I_F$ ,  $V_{BD}$  and  $R_B$  are variables, depending on the IC technology. Values are presented in Table 6.3. If test data exists on the device under analysis, the test data model should be used.

## 6.2 Parts Characterization Data

Table 6.5 depicts the EMP parts burnout characterization for semiconductors used in the various interface circuits of the units that were studied. The table defines a generic part number, type of part, Wunsch damage constant, reverse bias break-down voltage, surge resistance, source of data (REF), threshold failure current I(F), threshold failure voltage V(F), and threshold failure power P(F). The data reference used is Reference 1, designated by 1 in the tables, or generic data, designated by G in the tables. The failure parameters are defined at 5 different frequencies ranging from  $6.6 \times 10^5$  Hz to  $2.8 \times 10^7$  Hz. These frequencies were observed in the HDL tests of the Electrosurgical Apparatus. Tables similar to Table 6.5 are included in Section 7 for each unit addressed.

Table 6.5 Sample Table for Parts Burnout Characterization

### ELECTRO SURGICAL APPARATUS NEOMED 3000

PART NO.	PART TYPE	K	VBD	RB	REF	F(Hz)	I(F)	V(F)	P(F)
1N4003	DIODE	2.2000	200	1.0	1	6.6E+05	17.82	217.82	3.9E+03
						8.0E+05	19.47	219.47	4.3E+03
						8.0E+06	53.34	253.34	1.4E+04
						2.6E+07	63.37	285.37	2.4E+04
						2.8E+07	87.83	287.83	2.5E+04

## **7. EMP SUSCEPTIBILITY SCREEN: COMPUTED EMP CURRENTS AND FAILURE THRESHOLDS FOR INTERFACE CIRCUITS**

Results of an EMP susceptibility screen for equipments with sufficient circuit data are presented in this section.

Circuit schematics were examined to identify paths where EMP surges from outside conductors could penetrate and cause failure. In the worst case, the bulk EMP current from an outside cable bundle can enter at a single pin and follow a path of lowest resistance to ground. Semiconductors in the path are susceptible to damage if failure thresholds are exceeded. A path to ground can be a normal circuit loop to a ground node, or by capacitive coupling to the chassis at places where wires are located near the chassis wall. Where appropriate, a stray capacitance of 100pf is added to the circuit model.

Figure 7.1 shows a representative chassis for medical equipment. External cables, such as power and signal or sensor, enter unprotected inside the chassis, and branch to circuit board or component connections. These interfaces can be easily identified on circuit schematics, and provide a quick and relatively inexpensive methodology for assessing vulnerabilities for medical equipment.

A detailed description of the susceptibility models and equations is given for the first few equipments assessed to demonstrate the methodology. Results for the remaining equipments were obtained by analogous means, and are summarized in a shorter format. References to schematics and piece parts are made to identify the possible EMP coupling paths studied.

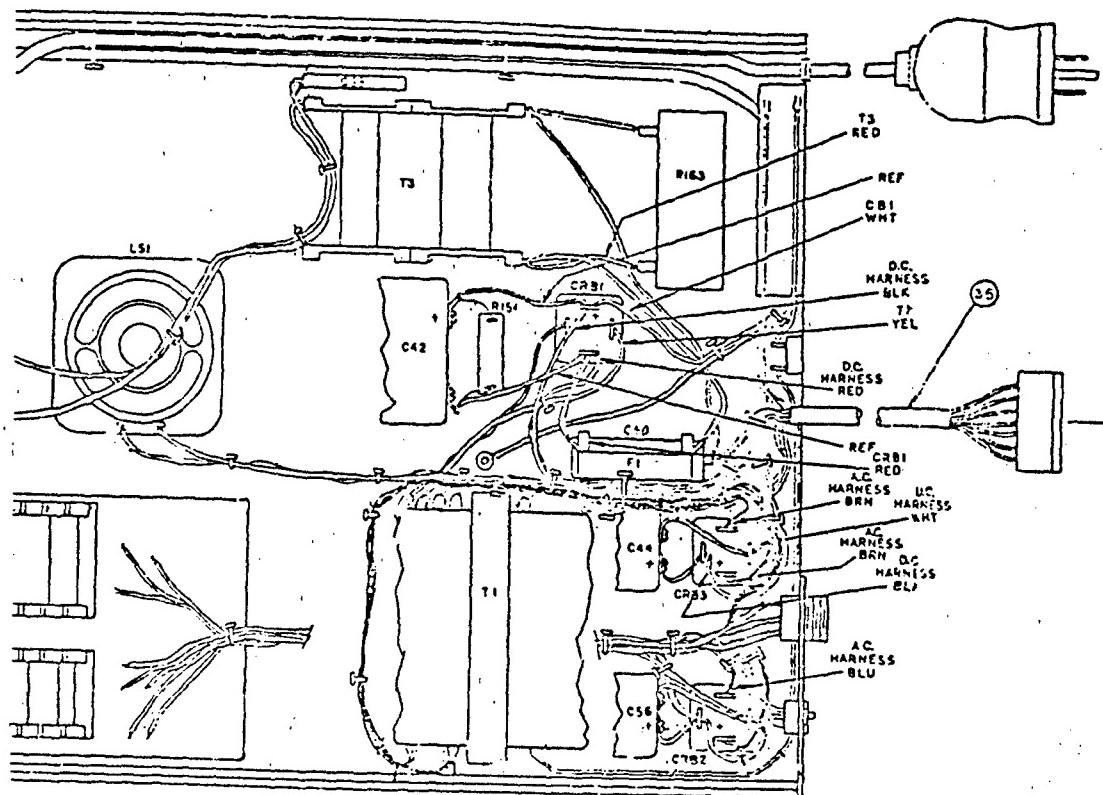
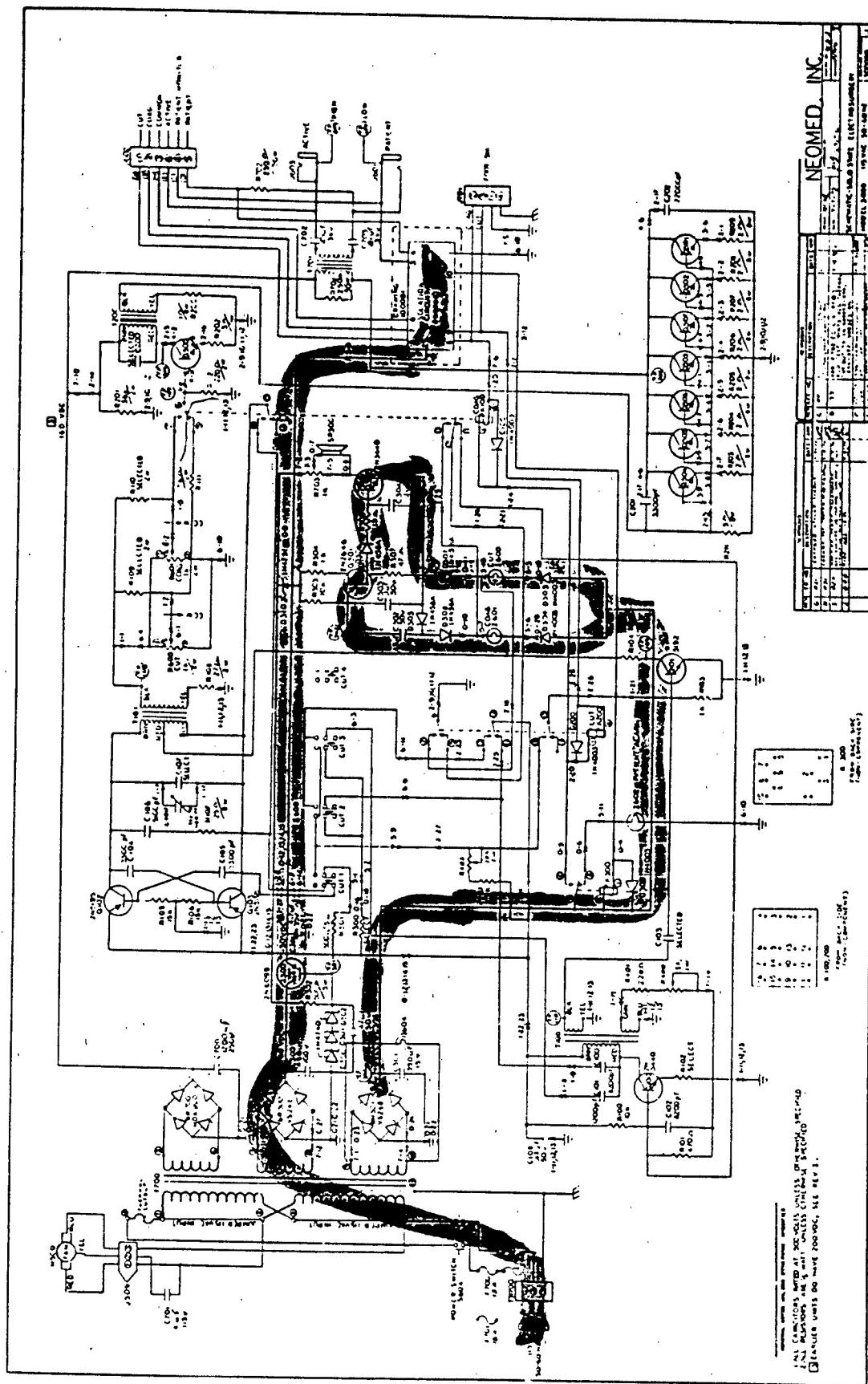


Figure 7.1 Typical chassis and outside cables for medical equipment

## **7.1 ELECTROSURGICAL APPARATUS, NEOMED 3000**

Circuit diagrams for the Neomed 3000 ESA are shown in Figures 7.2 and 7.3. The interface circuits identified in the EMP I/O screen are the 1.) power input, 2.) patient monitor, and 3.) the foot switch. The piece parts in the above circuits, and respective damage failure data are given in Table 7.1.

Figure 7.2 Electrosurgical Apparatus schematic



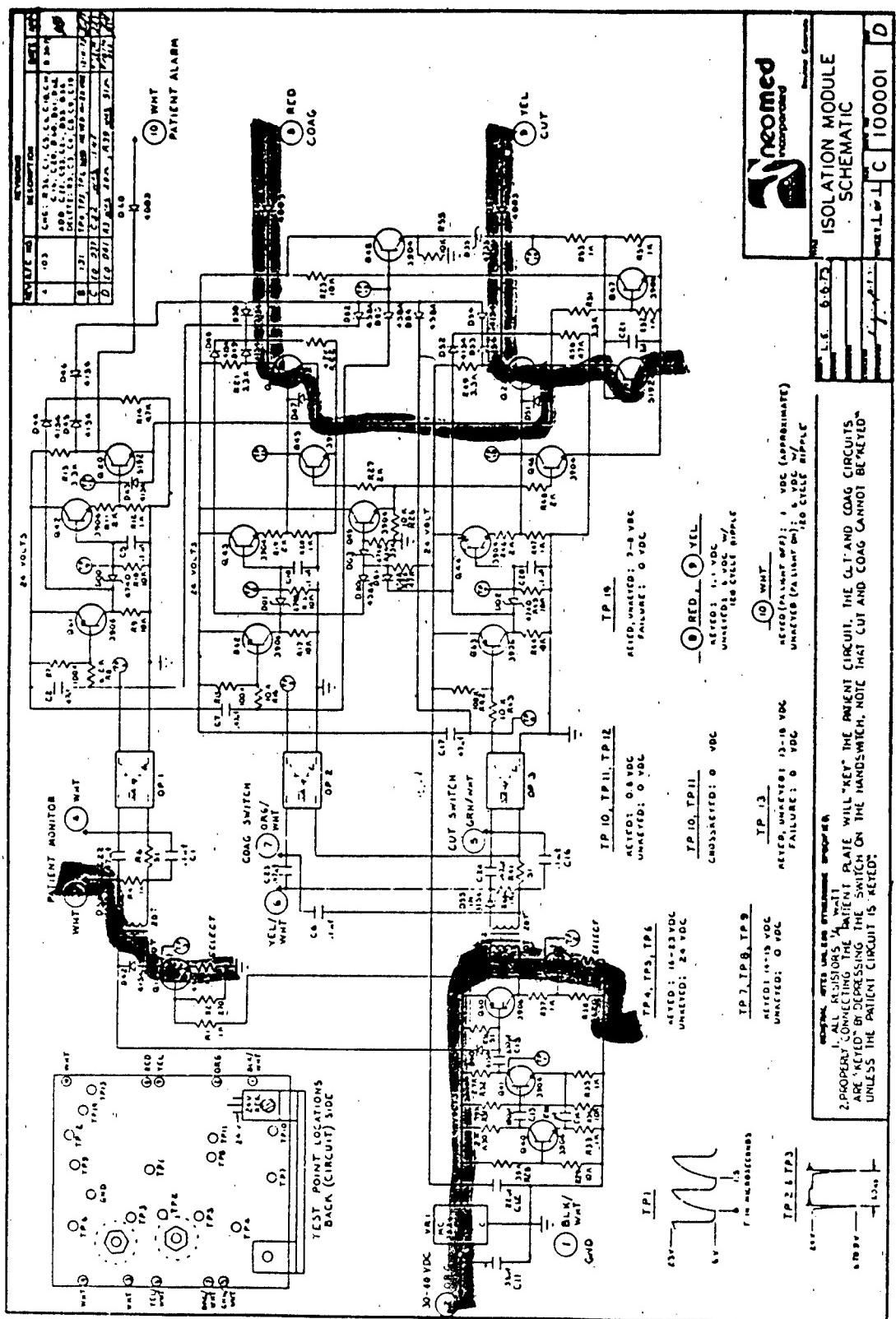


Figure 7.3 Electrosurgical Apparatus Isolation Module schematic

**Table 7.1 Failure Thresholds for the Electrosurgical Apparatus**

**ELECTROSURGICAL APPARATUS NEOMED 3000**

PART NO.	PART TYPE	K	VBD	R8	REF	F(Hz)	I(F)	V(F)	P(F)
IN4003	DIODE	2.2000	200	1.0	1	6.6E+05 8.0E+05 8.0E+06 2.6E+07 2.8E+07	17.82 19.47 53.34 85.37 87.83	217.82 219.47 253.34 285.37 287.83	3.9E+03 4.3E+03 1.4E+04 2.4E+04 2.5E+04
IN458A	DIODE	0.9600	200	1.0	1	6.6E+05 8.0E+05 8.0E+06 2.6E+07 2.8E+07	8.14 8.93 26.08 43.63 45.02	208.14 208.93 226.08 243.63 245.02	1.7E+03 1.9E+03 5.9E+03 1.1E+04 1.1E+04
2N2646	TRANS	0.7200	30	1.0	1	6.6E+05 8.0E+05 8.0E+06 2.6E+07 2.8E+07	23.67 25.29 53.17 75.54 77.19	53.67 55.29 83.17 105.54 107.19	1.3E+03 1.4E+03 4.4E+03 8.0E+03 8.3E+03
2N3440	TRANS	1.1000	7	1.7	1	6.6E+05 8.0E+05 8.0E+06 2.6E+07 2.8E+07	31.79 33.45 61.02 82.61 84.20	61.05 63.87 110.73 147.44 150.13	1.9E+03 2.1E+03 6.8E+03 1.2E+04 1.3E+04
2N5192	TRANS	0.2500	10	2.0	G	6.6E+05 8.0E+05 8.0E+06 2.6E+07 2.8E+07	12.56 13.28 25.32 34.79 35.48	35.12 36.56 60.64 79.58 80.97	4.4E+02 4.9E+02 1.5E+03 2.8E+03 2.9E+03
2N4401	TRANS	0.0600	5	10.0	G	6.6E+05 8.0E+05 8.0E+06 2.6E+07 2.8E+07	3.01 3.17 5.83 7.90 8.06	35.13 36.73 63.26 84.05 85.57	1.1E+02 1.2E+02 3.7E+02 6.6E+02 6.9E+02
IN4154	DIODE	0.0609	111	0.5	1	6.6E+05 8.0E+05 8.0E+06 2.6E+07 2.8E+07	0.96 1.06 3.32 5.92 6.14	111.48 111.53 112.66 113.96 114.07	1.1E+02 1.2E+02 3.7E+02 6.7E+02 7.0E+02
VS 248	DIODE	0.3000	50	25.0	G	6.6E+05 8.0E+05 8.0E+06 2.6E+07 2.8E+07	3.71 3.93 7.64 10.57 10.79	142.72 148.26 241.09 314.27 319.64	5.3E+02 5.8E+02 1.8E+03 3.3E+03 3.4E+03

### 7.1.1 Power Cord

The EMP surge couples to the power cord and is transferred through the transformer into the rectifiers, and beyond. A possible path to ground follows through Q301 and Q302. Failures of Q301 and Q302 occurred during one phase of the HDL/Vandre tests at AESOP. The equivalent circuit for this damage path is shown in Figure 7.4. The transformer was assumed 1:1 ratio with no internal losses for the EMP spectrum to assume worst case condition.

The current in the power cord path due to the EMP pin threat is computed from:

$$V_{EMP} = I(R_S + R_{B1} + R_{B2} + R_L + R_{B3} + Z_C + R_{B4} + R + R_{B5} \\ + R_{B6} + R_{B7}) + V_{BD1} + V_{BD2} + V_{BD3} + V_{BD4} + V_{BD5} \\ + V_{VBD6} + V_{BD7} \quad (7.1)$$

where  $R_{Bi}$  and  $V_{BDi}$  represent the surge resistance and breakdown voltage, respectively, for each device.  $R_L$  represents the impedance by the light bulb and  $Z_C$  represents the impedance from the capacitor. Diodes are usually modeled with the voltage source reverse biasing the diode. However, in the case of EMP analysis the diode is always modeled with the positive terminal of the voltage source going against the failure current. Thus, the polarity of the voltage sources will all be the same in a one loop problem, but the value of the sources and resistances will be dependent on whether the diode is forward biased or reverse biased. Data for  $R_B$  and  $V_{BD}$  in the reverse bias condition are given in Table 7.1. In the forward bias condition  $R_B = .25$  ohms and  $V_{BD} = 0.7$  volts. Substituting appropriate values into equation 7.1:

$$1800 = I(100 + .25 + .25 + 70 + 1 + 5 + .25 + 15 + .25 + .25 \\ + .7 + .7 + 200 + .7 + .7 + .7 + .7 + .7) \quad (7.2)$$

Hence, the EMP induced current  $I$  in the circuit is 8.3A.

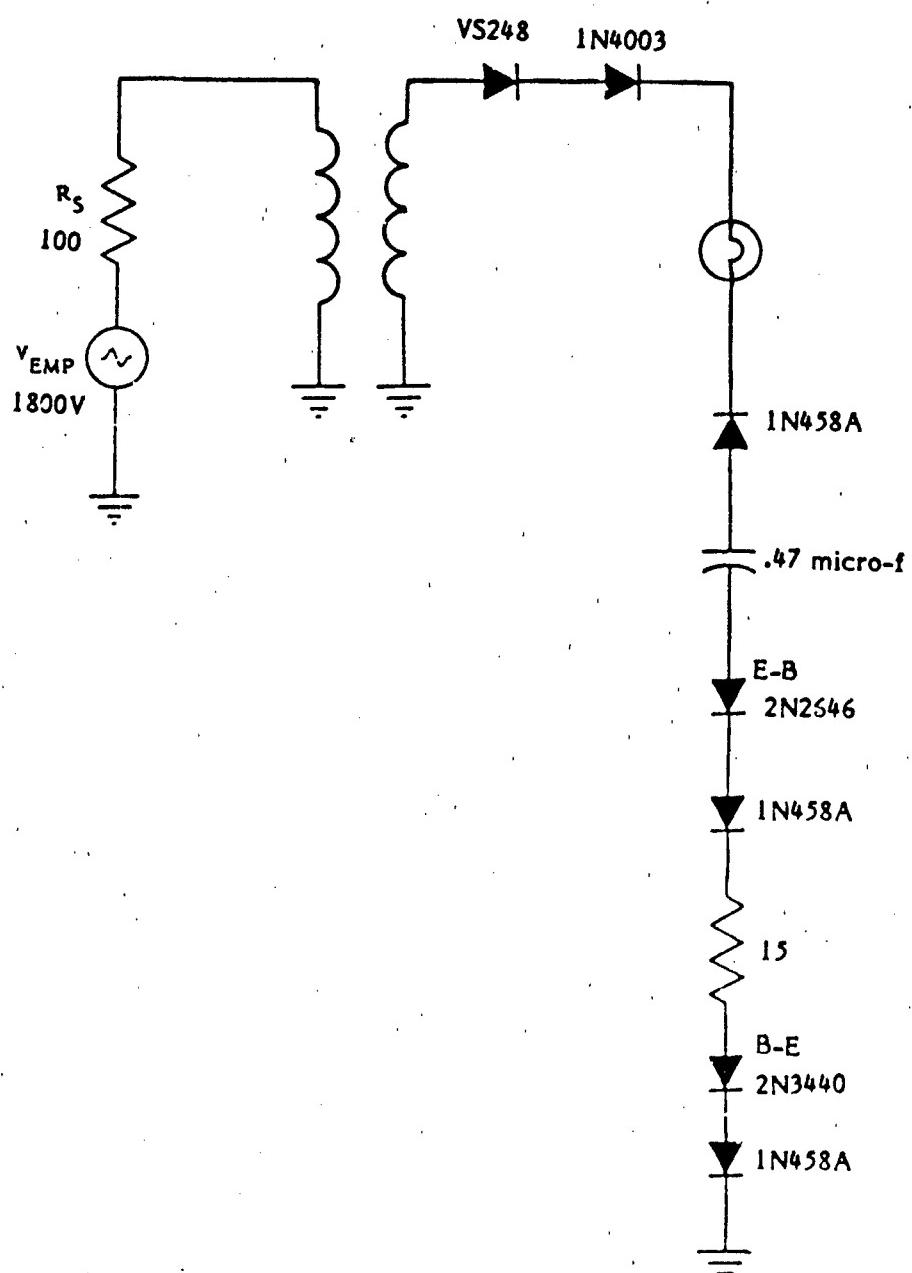


Figure 7.4 ESA: Power cord path to ground.

According to data from Table 7.1, the VS248 diode will fail at a current of 3.71A for  $f = 0.66\text{MHz}$ . This piece part has the lowest predicted failure current in the electrical path. Damage is most likely when the current affects a device in the reversed bias condition. This will always occur, since the initial peaks of the damped sine pulse are bipolar. In addition, the 1N458A diode will also fail since its failure current of 8.14A is less than 8.3A.

The 2N2646 and the 2N3440 failed in the HDL/Vandre EMP test. This damage most likely occurred due to the failure of the diodes to limit the voltage between the 2N2646 and the base-emitter junction of the 2N3440.

### 7.1.2 Patient Monitor

The EMP surge couples to the patient monitor cable and is transferred through the transformer to the Q10 circuit (Figure 7.3). Failures of D56, Q10, R2, and R3 occurred during one phase of the HDL/Vandre tests at AESOP. The equivalent circuit for this damage path is shown in Figure 7.5. The transformer is out of band in the EMP range and is assumed to couple the EMP directly in the worst case to the diode and transistor circuit.

$$V_{EMP} = I(R_s + R_{B1} + R_{B2} + R_{B3} + R_{B4} + R) \\ + V_{BD1} + V_{BD2} + V_{BD3} + V_{BD4} \quad (7.3)$$

where, as in the previous case,  $R_{Bi}$  and  $V_{BDi}$  represent the surge resistance and breakdown voltage, respectively, for each device in the circuit. Substituting appropriate values from Table 7.1:

$$1800 = I(100 + .5 + .5 + 10 + 25 + 270) \\ + 111 + 111 + 5 + .7 \quad (7.4)$$

The EMP inducted current  $I$  in the circuit is 4.1A.

From data in Table 7.1, the 1N4154 diode will fail at 0.96A for  $f = 0.66\text{MHz}$ . The failure of this diode most likely resulted in excess current at the 2N4401 base-collector and base-emitter, causing damage.

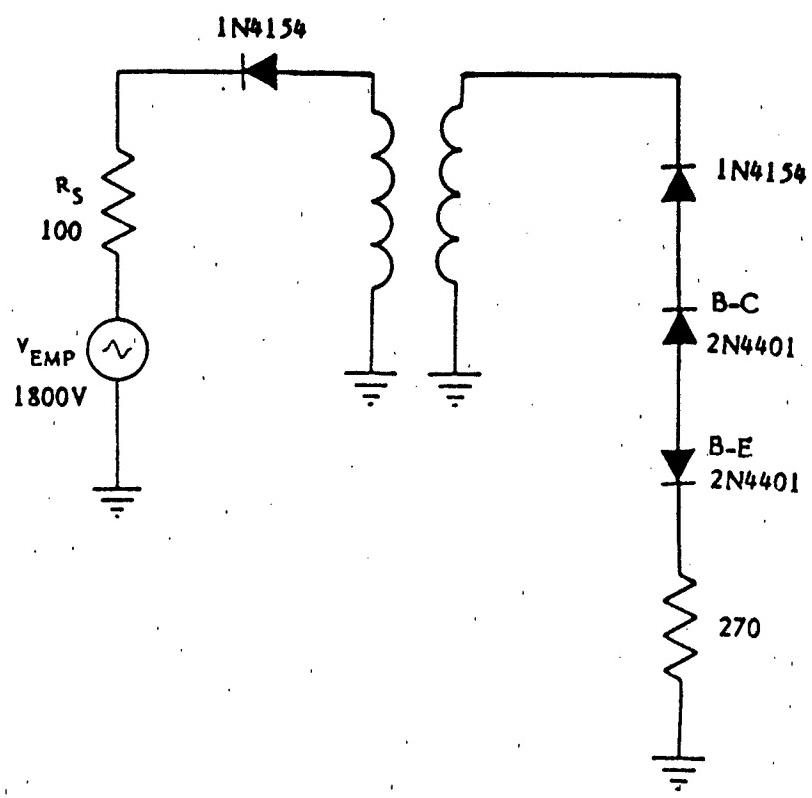


Figure 7.5 ESA: Patient monitor path to ground.

### 7.1.3 Foot Switch

EMP coupled to the foot switch cable poses a threat to the 2N5192 transistors and the 1N4154 diodes, (Q21, Q22, Q23) and D47, D571), respectively. The EMP induced current through the path shown in Figure 7.6 is 8.25. This current will cause failure in the 1N4154 diode (D51). A failure in the diode to limit the current can cause damage in the collector-emitter junctions of the 2N5192 transistor.

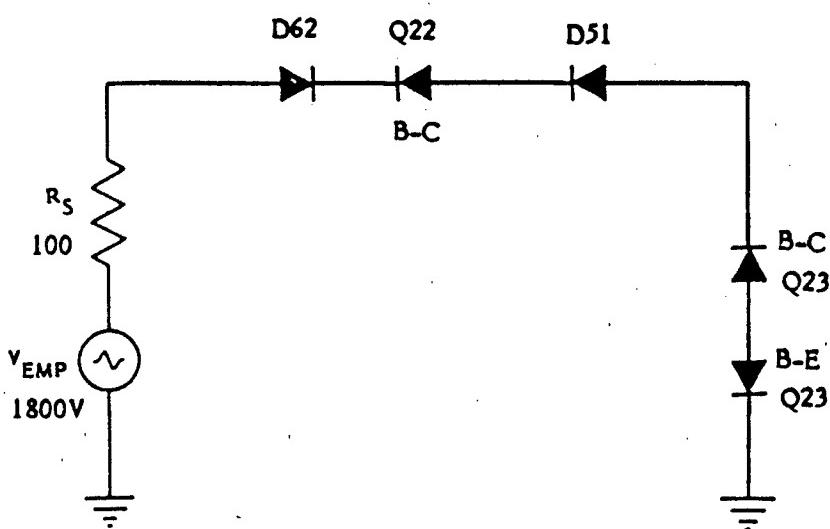
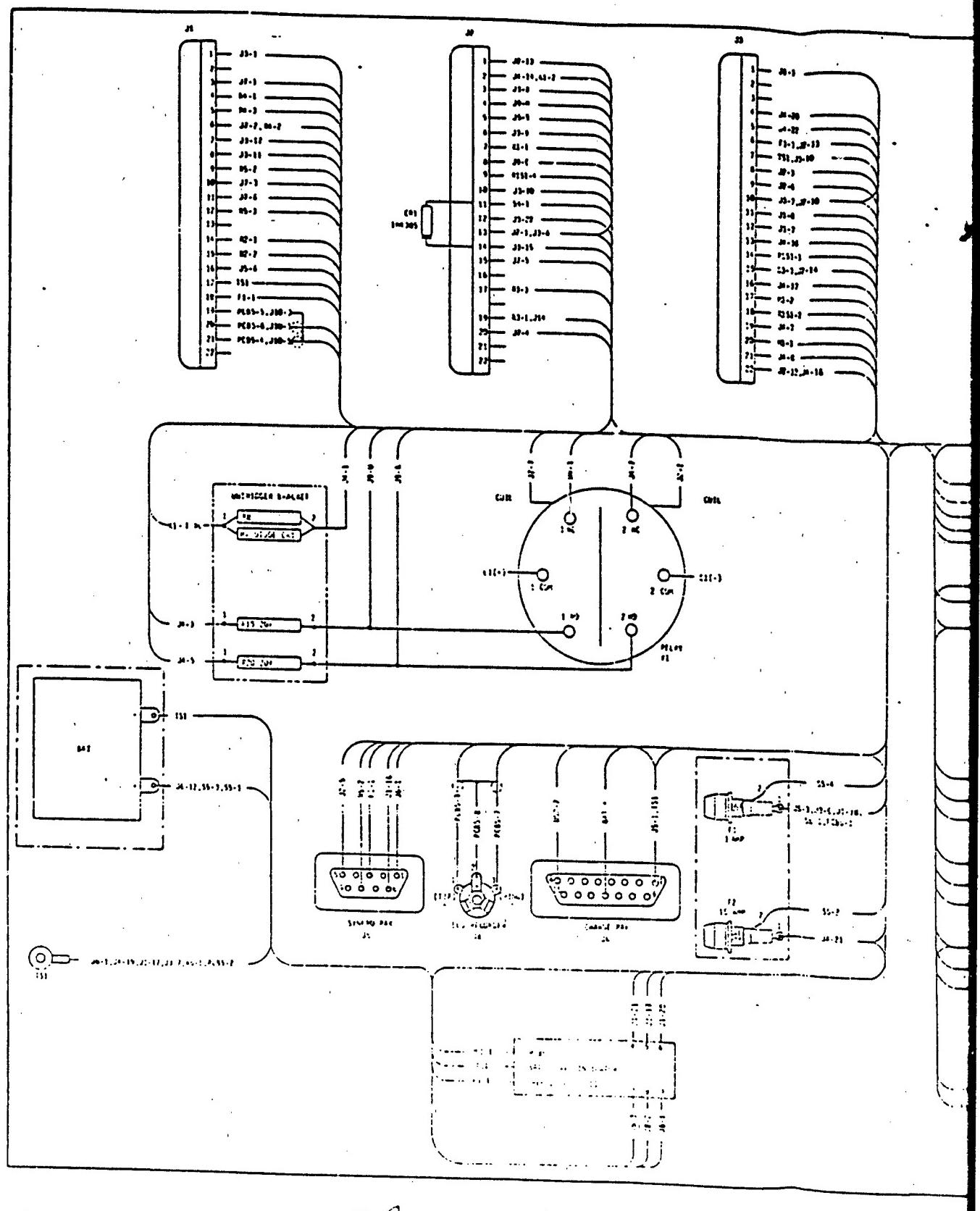


Figure 7.6 Foot Switch

## **7.2 DEFIBRILLATOR AND CARDIOSCOPE, LIFEPAK/33**

Circuit diagrams for the Defibrillator and Cardioscope unit are given in Figures 7.7 through 7.9. Potential coupling paths can be identified from Figure 7.7 for the paddle connections, and from Figure 7.9 for the power interface. The interface circuits identified in the EMP I/O screen are the 1.) battery charger (Figure 7.9), 2.) paddle connections J2-4 and J2-8 (Figure 7.8), and 3.) paddle connection, relay (Figure 7.7). The piece parts list, and respective damage failure data are given in Table 7.2.



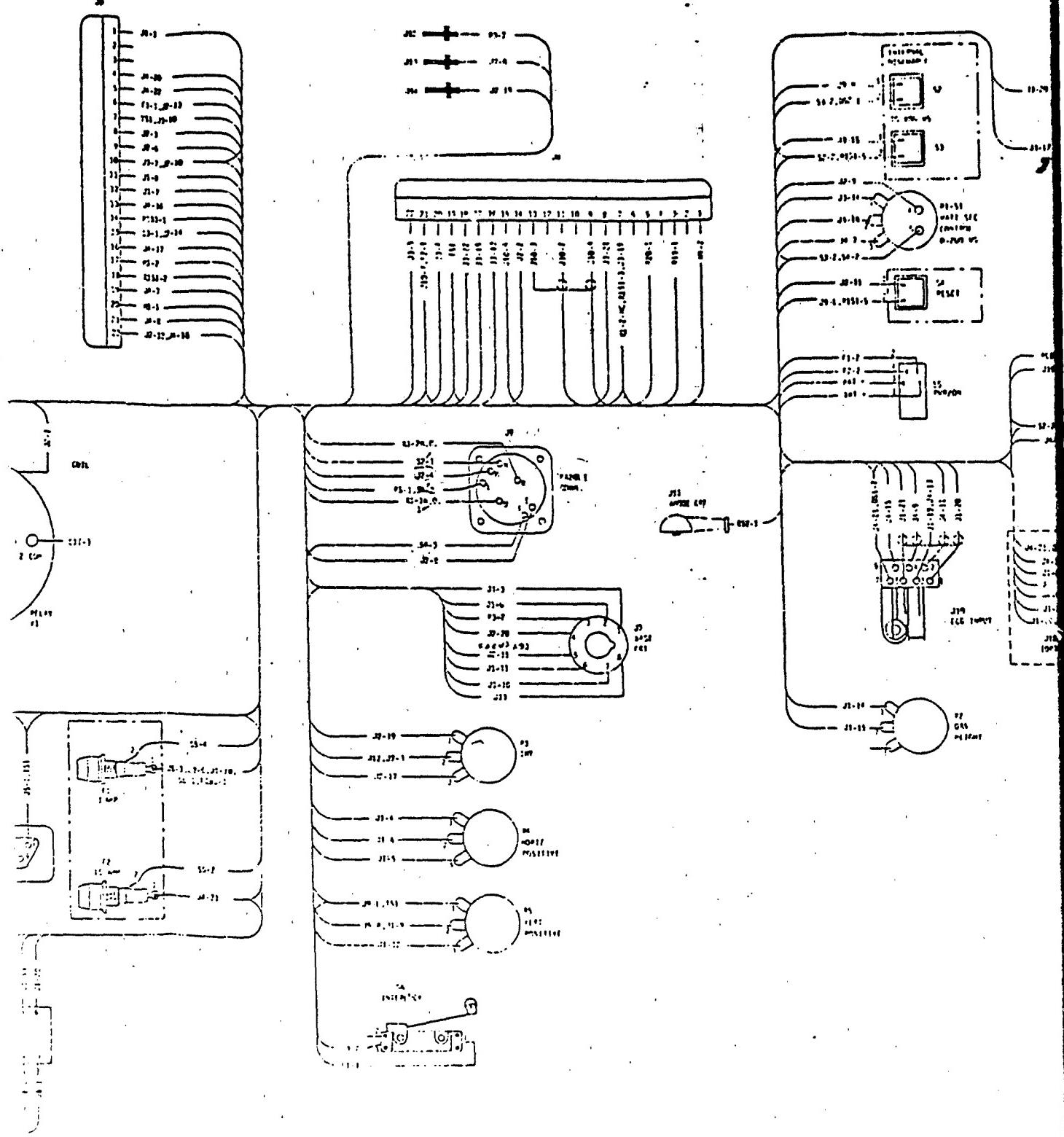
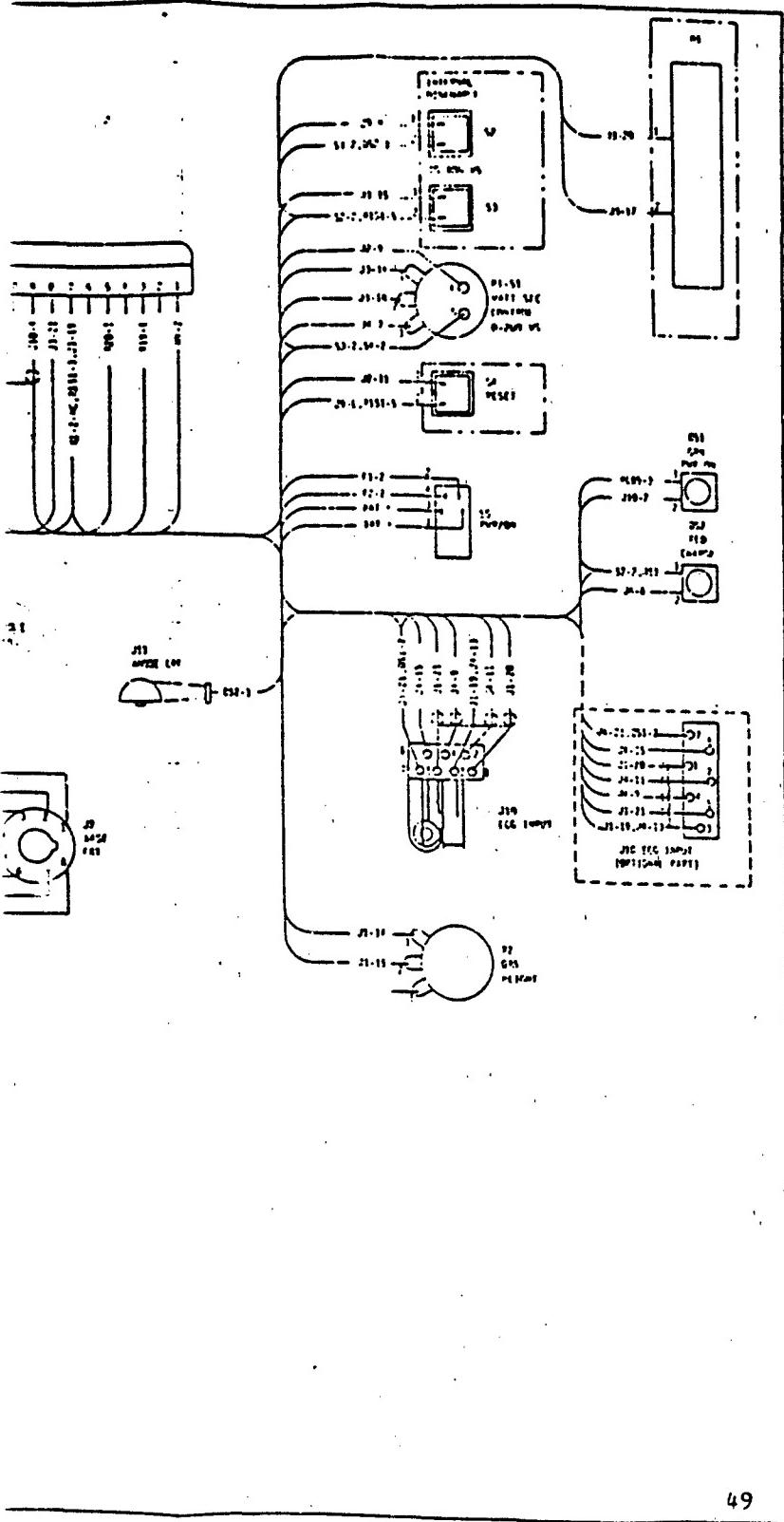


Figure 7.7 Wiring diagram, LIFEPAK/33

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Figure 7.7 Wiring diagram, LIFEPAK/33

383

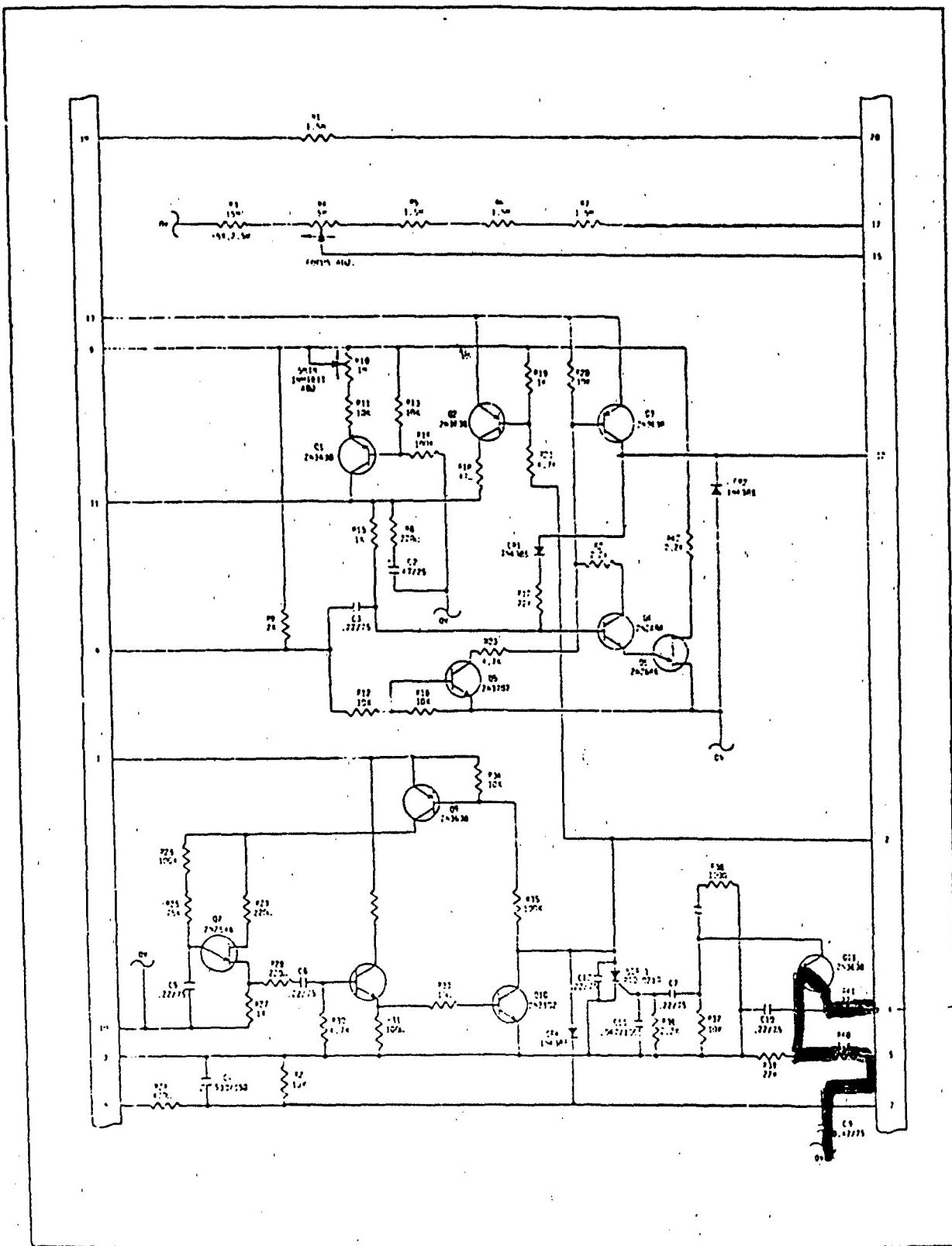


Figure 7.8 Schematic diagram. Discharge control PCB2

Figure 7.9 Schematic diagram. Battery charger PCB6

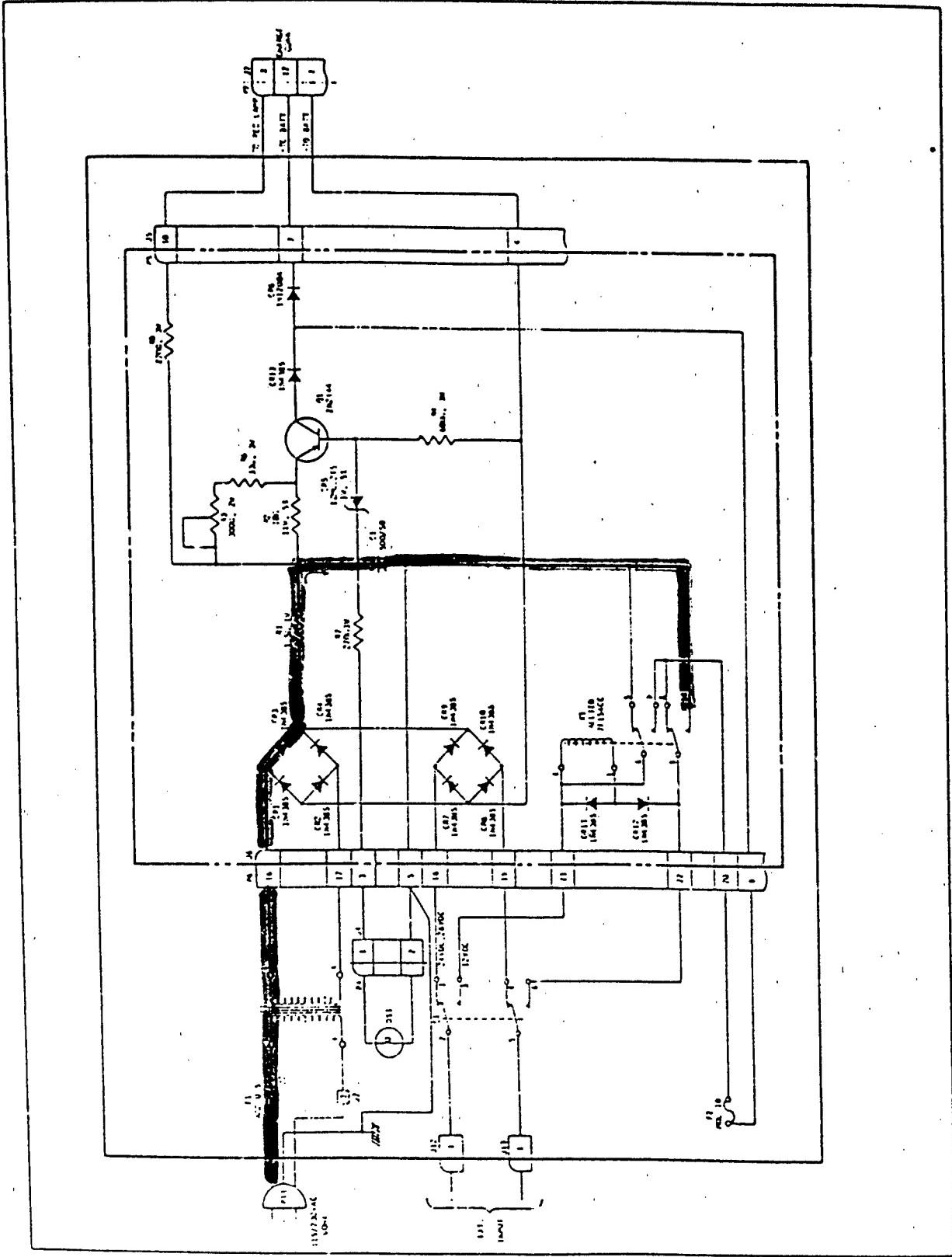


Table 7.2 Failure Thresholds for the  
Defibrillator and Cardioscope

DEFIBRILATOR AND CARDIOSCOPE LIFEPAK/33

PART NO.	PART TYPE	K	VBD	RB	REF	F(Hz)	I(F)	V(F)	P(F)
IN4385	DIODE	0.3000	50	23.0	G	6.6E+05 8.0E+05 8.0E+06 2.6E+07 2.8E+07	3.71 3.93 7.64 10.57 10.79	142.72 148.26 241.09 314.27 319.64	5.3E+02 5.8E+02 1.8E+03 3.3E+03 3.4E+03
2N2144	TRANS	0.2500	100	2.0	G	6.6E+05 8.0E+05 8.0E+06 2.6E+07 2.8E+07	4.08 4.46 12.32 19.82 20.40	108.16 108.92 124.64 139.65 140.81	4.4E+02 4.9E+02 1.5E+03 2.8E+03 2.9E+03
IN753A	DIODE	14.8000	6	0.5	I	6.6E+05 8.0E+05 8.0E+06 2.6E+07 2.8E+07	222.60 233.86 420.44 566.55 577.25	117.30 122.93 216.22 289.27 294.63	2.6E+04 2.9E+04 9.1E+04 1.6E+05 1.7E+05
2N3638	TRANS	0.0600	5	10.0	G	6.6E+05 8.0E+05 8.0E+06 2.6E+07 2.8E+07	3.01 3.17 5.83 7.90 8.06	35.13 36.73 63.26 84.05 85.57	1.1E+02 1.2E+02 3.7E+02 6.6E+02 6.9E+02
2N3707	TRANS	0.0600	5	10.0	G	6.6E+05 8.0E+05 8.0E+06 2.6E+07 2.8E+07	3.01 3.17 5.83 7.90 8.06	35.13 36.73 63.26 84.05 85.57	1.1E+02 1.2E+02 3.7E+02 6.6E+02 6.9E+02
2N2646	TRANS	0.2500	10	2.0	G	6.6E+05 8.0E+05 8.0E+06 2.6E+07 2.8E+07	12.56 13.28 25.32 34.79 35.48	35.12 36.56 60.64 79.58 80.97	4.4E+02 4.9E+02 1.5E+03 2.8E+03 2.9E+03
TF154CC	RELAY	0.3500	700	46.0	G	6.6E+05 8.0E+05 8.0E+06 2.6E+07 2.8E+07	0.84 0.92 2.62 4.31 4.45	738.47 742.14 820.53 898.44 904.54	6.2E+02 6.8E+02 2.1E+03 3.9E+03 4.0E+03

### **7.2.1 Battery Charger**

The EMP coupled to the power cord will pass through the transformer and can flow to ground through the rectifier, R1, and C1 shown in Figure 7.5. The computer EMP current is 3.44A. The minimum failure threshold for the 1N4385 diode is 3.71A at  $f = 0.66\text{MHz}$ . Hence, this interface is hard to the assumed EMP threat.

### **7.2.2 Paddle Connection J2-4**

The EMP coupled to the paddle cord can flow through R41, emitter-base of Q11, R40, and C9 shown in Figure 7.8. The computed EMP current for this path is 0.77A. This is well below the minimum 3.01A threshold for the 2N3638 transistor, therefore, this interface is hard to the assumed EMP threat.

### **7.2.4 Paddle Connection, Relay**

The principle threat to the relay is from arcing across its contacts. By inspection, it appears that sufficient current limiting will be provided at the outrigger bracket to prevent damage to the relay. The current induced is less than 0.06A.

## **7.3 OXYGEN MONITOR, MODEL 5100 OHMEDA**

The Oxygen Monitor is battery operated and has a short coiled sensor cable. The sensor cable is shielded which will provide reduction to induced EMP. The schematic for this unit is shown in Figure 7.10. Interface parts susceptible to the coupled EMP are the two op-amps, U5 and U3A. Generic failure data is given in Table 7.3. The worst case current at U5 will be 2.9A and at U3A will be 0.6A. These are well below the generic failure thresholds for the interface circuits. Also, coupling to the sensor cable will be small, due to its short length. Therefore, this unit is expected to be hard to EMP.

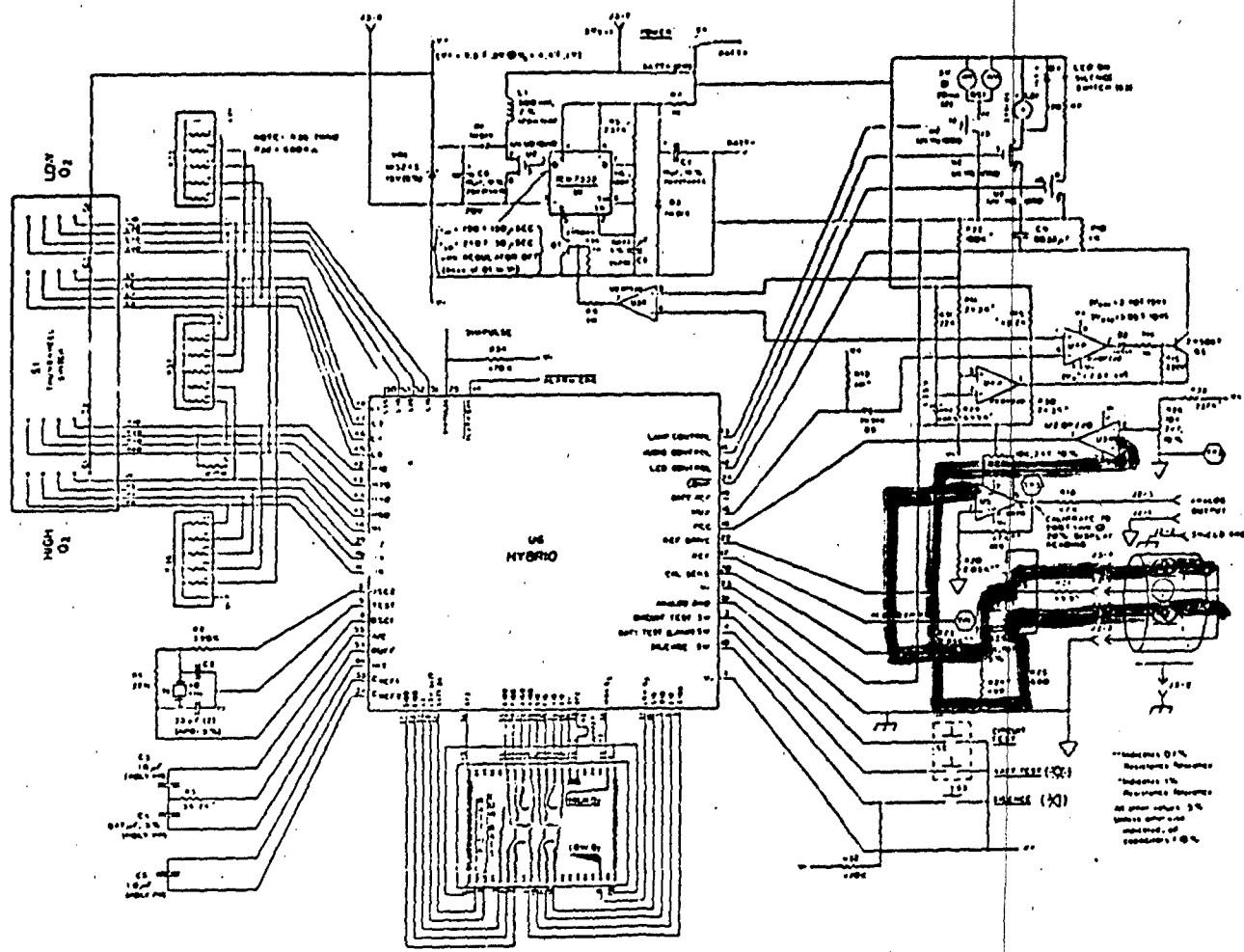


Figure 7.10 Oxygen Monitor, Model 5100 Ohmeda

**Table 7.3 Failure Thresholds for the Oxygen Monitor**

Part No.	Part Type	A	B	VBD	RB	REF	F(Hz)	I(F)	V(F)	P(F)
OP20	OP AMP	.0045	.714	7	5.5	G	6.6E+05	4.12	29.64	121.96
OP220							8.0E+05	4.45	31.46	139.92
							8.0E+06	10.86	66.71	724.24
							2.6E+07	16.85	99.70	1680.22
							2.8E+07	17.32	102.27	1771.52

## 7.4 RESUSCITATOR, GLOBE SAFETY PRODUCTS, INC.

The circuit diagram for the Globe Resuscitator is shown in Figure 7.11. The susceptible part is CR-4. Since the part type is not given in the manual, a typical rectifier diode (1N385) was selected. The damage data for this diode is listed in Table 7.4.

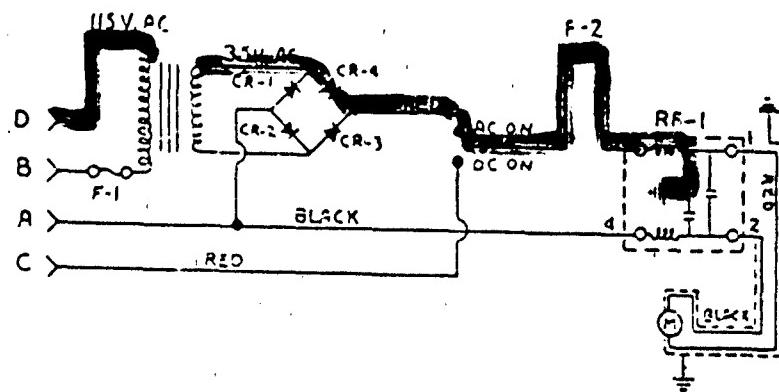


Figure 7.11 Resuscitator Schematic

Table 7.4 Failure Thresholds for the Globe Resuscitator  
with Assumed Diode Type

### RESUSCITATOR, FIELD, GLOBE SAFETY PROD.

PART NO.	PART TYPE	K	VBD	RB	REF	F(Hz)	I(F)	V(F)	P(F)
IN4385	DIODE	0.29U0	50	25.0	1G	6.6E+05	3.69	142.34	5.3E+02
						8.0E+05	3.91	147.87	5.8E+02
						8.0E+06	7.62	240.38	1.8E+03
						2.6E+07	10.53	313.31	3.3E+03
						2.8E+07	10.75	318.64	3.4E+03

Coupling through the transformer is assumed 1:1 with no losses for the worst case.  
The EMP induced current is computed from:

$$V_{EMP} = KR_s + R_B + V_{VBD} \quad (7.5)$$

$$1800 = K(100 + 25) + 50 \quad (7.6)$$

The resulting threat current is 14A. The rectifier diode threshold is 3.7A at  $f = 0.66$  MHz and failure is likely due to EMP coupling to the power cord.

Vulnerability is indicated with the assumed part type. A conclusive assessment of this unit would, however, require identification of the actual part type used in the rectifier. When operated in the DC mode with batteries, this unit would probably not be vulnerable to EMP, since the power cord coupling path would be eliminated.

### 7.5 ULTRASONIC GENERATOR, RICH-MAR IV

EMP coupled to the power cord can be transmitted through the transformer and line filter to the rectifier circuit, CR2. A possible path to ground is through C8. The schematic is shown in Figure 7.12. Failure threshold data for the rectifier diode type is given in Table 7.5.

The computed EMP current is 7.1A through the diode at  $f = 0.66$  MHz, therefore, this unit is vulnerable to the assumed EMP threat.

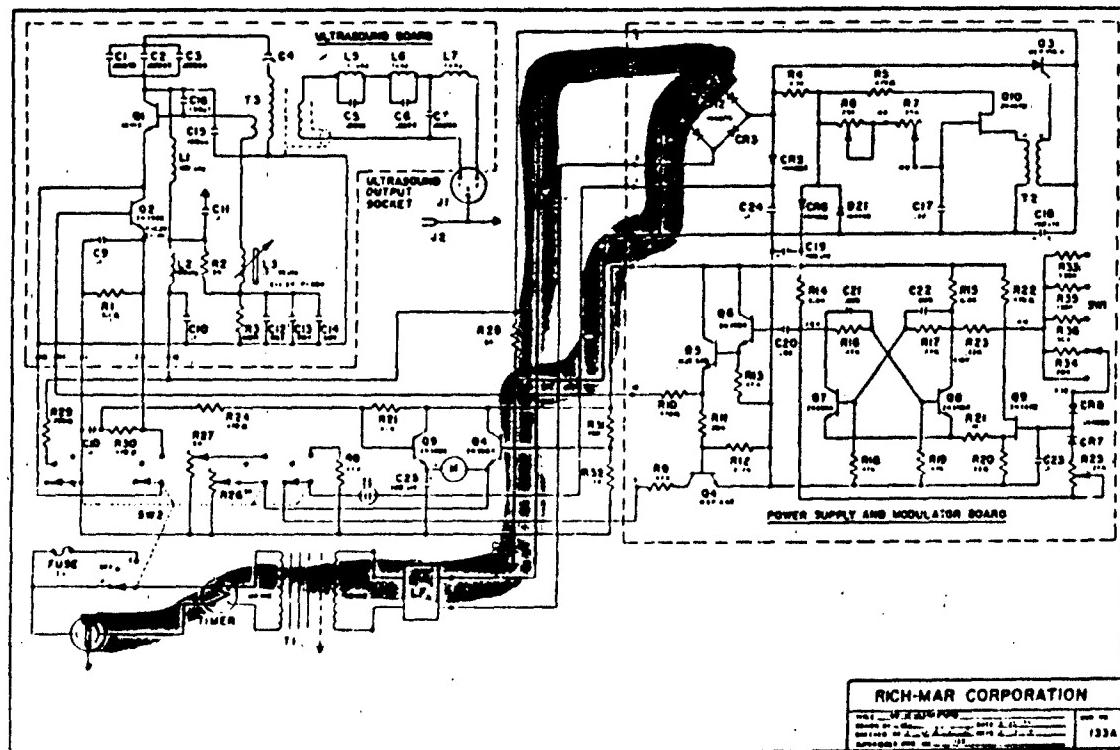


Figure 7.12 Ultrasonic Generator, Rich-Mar IV.

Table 7.5 Failure Thresholds for the Ultrasonic Generator

ULTRASONIC GENERATOR RICH-MAR IV

PART NO.	PART TYPE	K	VBD	RB	REF	F(Hz)	I(F)	V(F)	P(F)
IN4005	DIODE	0.3467	600	116.0	1	6.6E+05	0.87	701.19	6.1E+02
						8.0E+05	0.95	710.02	6.7E+02
						8.0E+06	2.42	880.55	2.1E+03
						2.6E+07	3.72	1031.67	3.8E+03
						2.8E+07	3.82	1043.07	4.0E+03
LINE	FILTER	0.0001	500	15.0	G	6.6E+05	0.00	300.01	1.8E-01
						8.0E+05	0.00	300.01	1.9E-01
						8.0E+06	0.00	300.02	6.1E-01
						2.6E+07	0.00	300.03	1.1E+00
						2.8E+07	0.00	300.03	1.1E+00

## 7.6 X-RAY APPARATUS, 2mA, 120PKV

The 2mA, 120 PKV X-ray Apparatus I/O circuits susceptible to EMP are the 1.) exposure timer, 2.) the emitter follower, and 3.) the M.A. regulator. Failure thresholds for parts identified are given in Table 7.6.

### 7.6.1 Exposure Timer

The exposure timer schematic is shown in Figure 7.13. The unit is connected with a cable to provide for remote firing. Two possible EMP coupling paths were investigated. One is through CR401, and the other is through Q401 and Q402. Neither case is vulnerable to the assumed EMP pulse. The maximum predicted current at CR 401 is 5.8A. The generic failure threshold for this type of diode is 27.9A at  $f = 0.66$  MHz. The maximum predicted current at Q401 and Q402 is 0.6A. The generic failure threshold for the 2N404A is 12.56A at  $f = 0.66$  MHz.

Table 7.6 Failure Thresholds for the X-Ray Apparatus, 2mA 120PKV

X-RAY APPARATUS 2mA 120PKV

PART NO.	PART TYPE	K	VBD	RB	REF	F (Hz)	I (F)	V (F)	P (F)
IN1763	DIODE	0.3000	50	25.0	G	6.6E+05 8.0E+05 8.0E+06 2.6E+07 2.8E+07	3.71 3.93 7.64 10.57 10.79	142.72 148.26 241.09 314.27 319.64	5.3E+02 5.8E+02 1.8E+03 3.3E+03 3.4E+03
VR18A	DIODE	0.6000	10	1.0	G	6.6E+05 8.0E+05 8.0E+06 2.6E+07 2.8E+07	27.92 29.50 55.91 76.66 78.19	37.92 39.50 65.91 86.66 88.19	1.1E+03 1.2E+03 3.7E+03 6.6E+03 6.9E+03
2N441	TRANS	0.2500	10	2.0	G	6.6E+05 8.0E+05 8.0E+06 2.6E+07 2.8E+07	12.56 13.28 25.32 34.79 35.48	35.12 36.56 60.64 79.58 80.97	4.4E+02 4.9E+02 1.5E+03 2.8E+03 2.9E+03
2N414	TRANS	0.0600	50	10.0	G	6.6E+05 8.0E+05 8.0E+06 2.6E+07 2.8E+07	1.60 1.73 4.07 6.03 6.17	66.03 67.31 90.65 110.26 111.72	1.1E+02 1.2E+02 3.7E+02 6.6E+02 6.9E+02
VR85A	DIODE	0.6000	10	1.0	G	6.6E+05 8.0E+05 8.0E+06 2.6E+07 2.8E+07	27.92 29.50 55.91 76.66 78.19	37.92 39.50 65.91 86.66 88.19	1.1E+03 1.2E+03 3.7E+03 6.6E+03 6.9E+03
CER58	DIODE	0.3000	50	25.0	B	6.6E+05 8.0E+05 8.0E+06 2.6E+07 2.8E+07	3.71 3.93 7.64 10.57 10.79	142.72 148.26 241.09 314.27 319.64	5.3E+02 5.8E+02 1.8E+03 3.3E+03 3.4E+03
2N404A	TRANS	0.2500	10	2.0	G	6.6E+05 8.0E+05 8.0E+06 2.6E+07 2.8E+07	12.56 13.28 25.32 34.79 35.48	35.12 36.56 60.64 79.58 80.97	4.4E+02 4.9E+02 1.5E+03 2.8E+03 2.9E+03
VR10A	DIODE	0.6000	10	1.0	G	6.6E+05 8.0E+05 8.0E+06 2.6E+07 2.8E+07	27.92 29.50 55.91 76.66 78.19	37.92 39.50 65.91 86.66 88.19	1.1E+03 1.2E+03 3.7E+03 6.6E+03 6.9E+03
2N526	TRANS	0.3900	10	2.0	IG	6.6E+05 8.0E+05 8.0E+06 2.6E+07 2.8E+07	16.22 17.12 32.20 44.04 44.90	42.43 44.24 74.40 98.07 99.81	6.9E+02 7.6E+02 2.4E+03 4.3E+03 4.5E+03

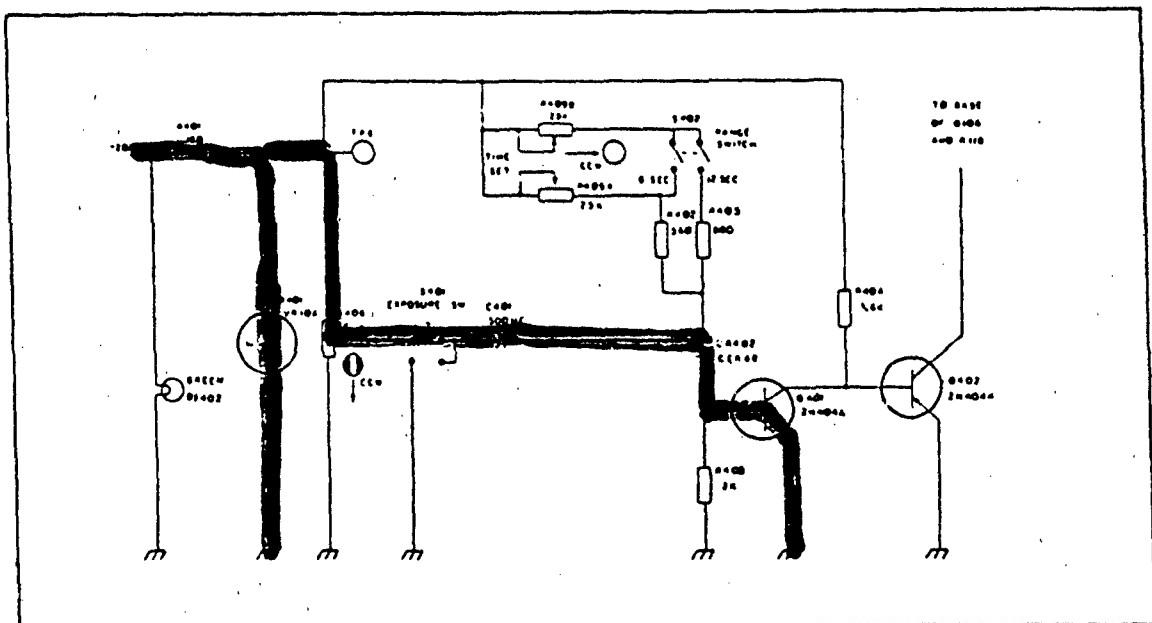


Figure 7.13 Exposure Timer

### **7.6.2 Emitter Follower**

The Emitter Follower schematic is shown in Figure 7.14. EMP coupled to the remote control cable can cause failure in the base-emitter junction of the 2N526 (Q106) transistor. The computed current is 17.6A. The failure threshold for this device is 16.22A; therefore, this junction is vulnerable.

### **7.6.3 M. A. Regulator**

The M.A. Regulator schematic is shown in Figure 7.15. For this analysis, it is assumed that the tube and the circuit are separated by cable. If this is the case, then EMP will couple to the cable and can present a threat at the collector-base junction of the 2N441 (Q304) transistor. The computed current at this junction is 14.7A. The generic threshold is 12.56A at  $f = 0.66$  MHz, therefore, a vulnerability is indicated. In this case, however, the exact configuration should be confirmed with the manufacturer if a more detailed assessment of this unit is desired.

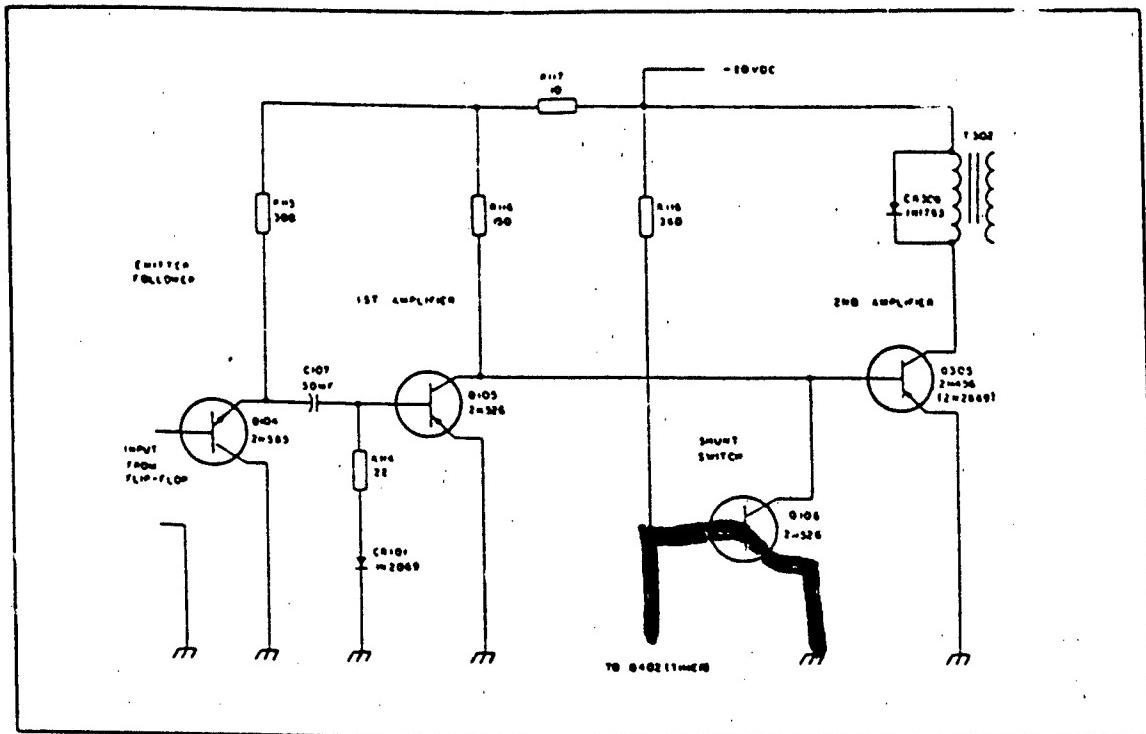


Figure 7.14 Emitter Follower, 1st and 2nd Amplifiers, and Shunt Switch

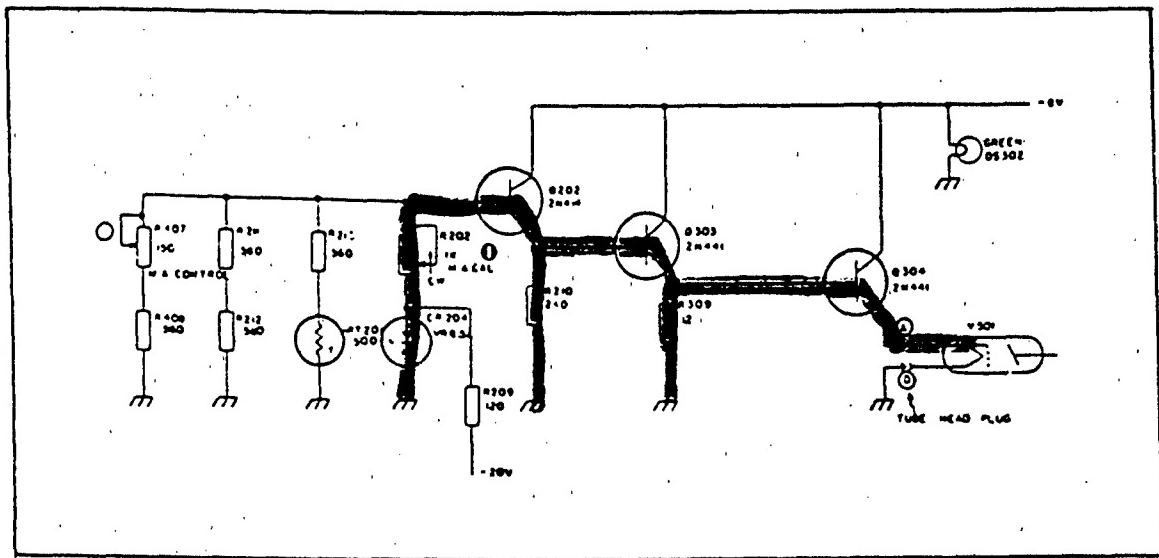


Figure 7.15 M. A. Regulator

## **7.7 EK/5A ELECTROCARDIOGRAPH, BURDICK CORP.**

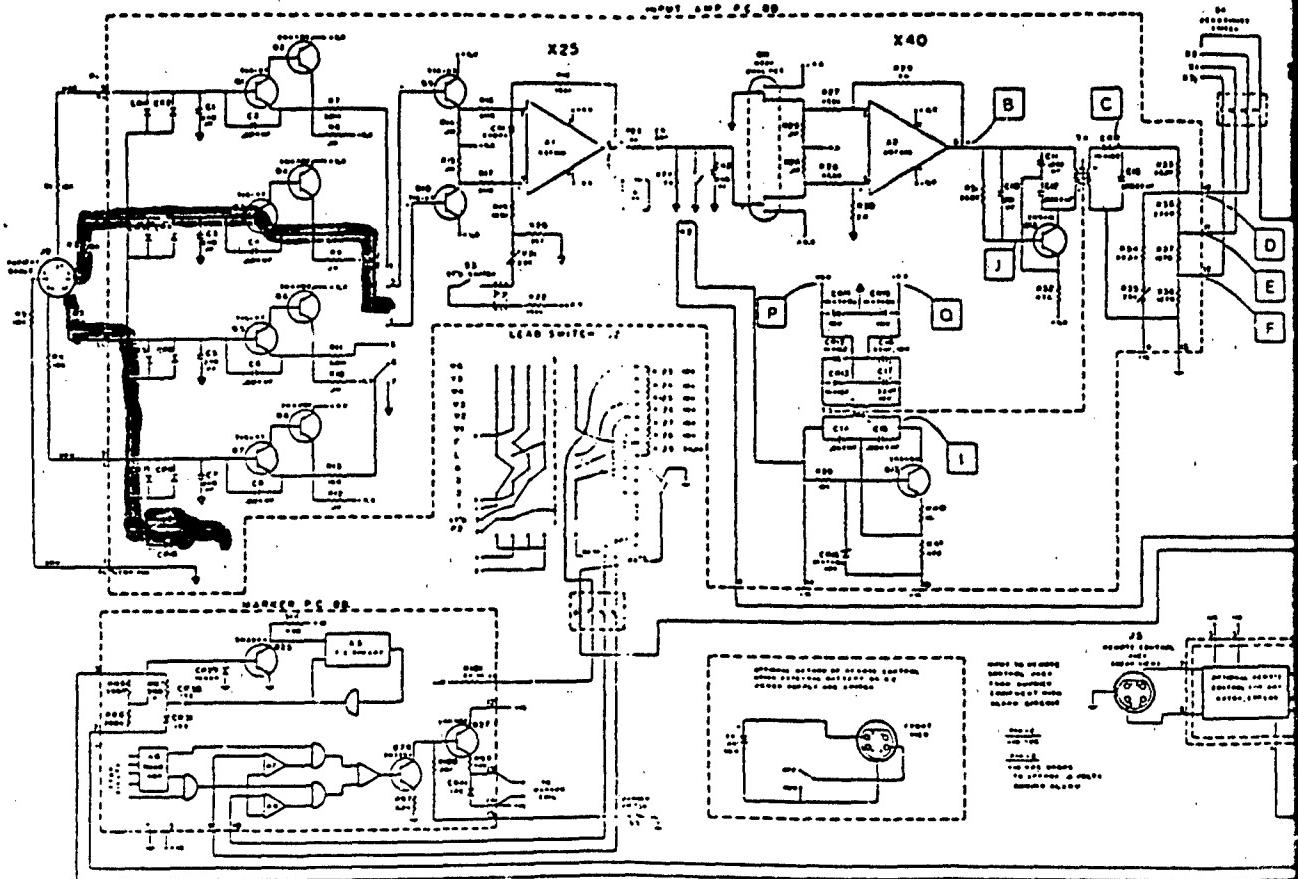
The patient cable interface and the power cable interface were examined for this unit. The schematic is shown in Figure 7.16. Generic part data was used for this unit. The failure thresholds are given in Table 7.7.

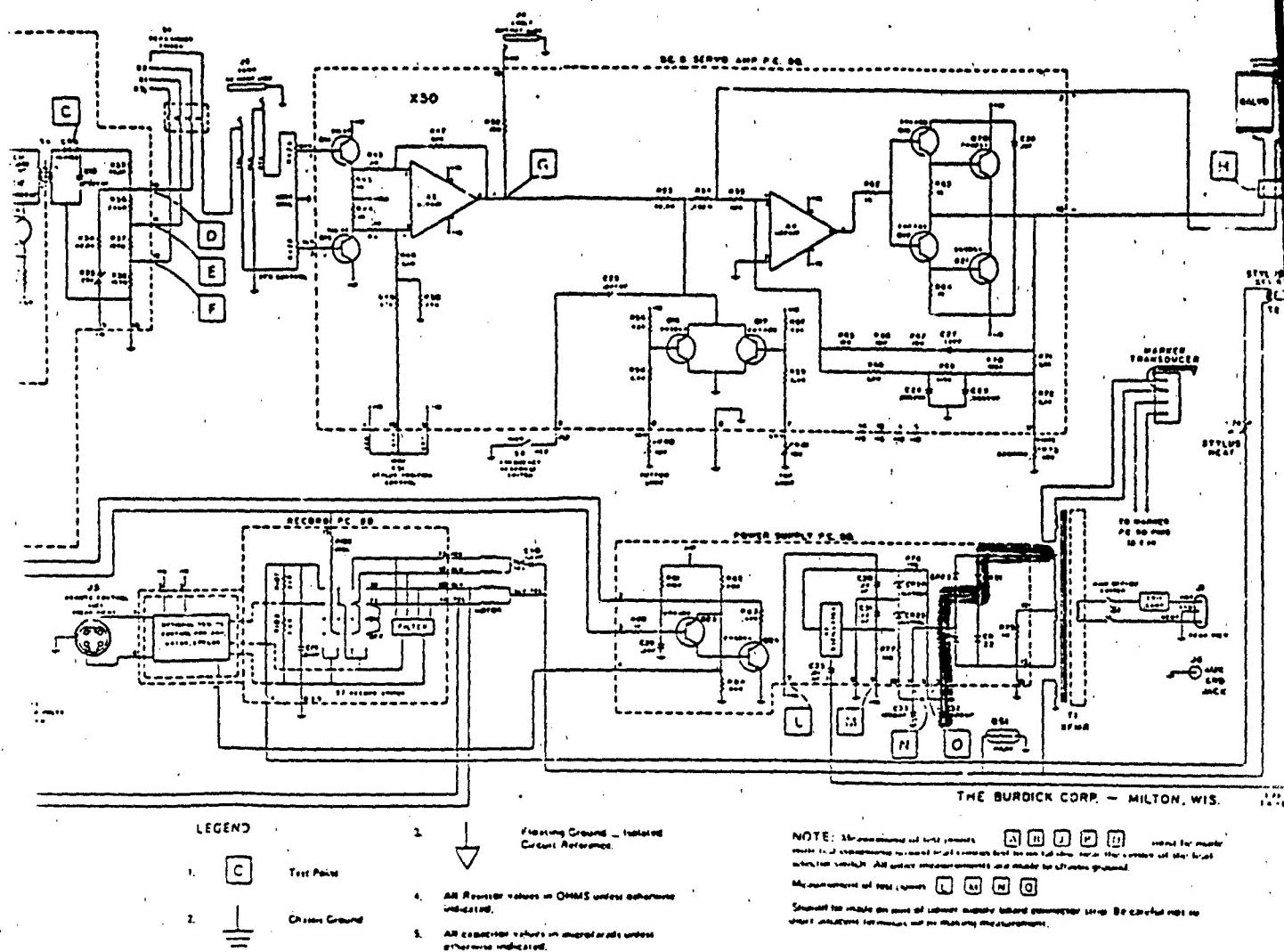
### **7.7.1 Patient Cable C**

A likely EMP path to ground on patient cable C is through CR9 and CR10. The current in this path will be 14A due to the assumed EMP threat. In the reverse bias condition, this current can cause failure in the diode limiter circuit. The generic failure threshold is 3.71A. A more detailed analysis would be required to establish the effect of this failure to the patient monitor circuits.

### **7.7.2 Power Cable**

A likely path to ground for EMP coupled to the power cable is through CR21 and C32 (see Figure 7.16). The EMP current in this path can be 14A. Assuming the generic failure threshold of 3.71A, the diode will fail due to the EMP pin threat.





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LEGEND

1. Test Point
2. Common Ground



Floating Ground - Isolated Circuit Reference.

4. All Resistor values in OHMS unless otherwise indicated.
5. All capacitor values in microfarads unless otherwise indicated.

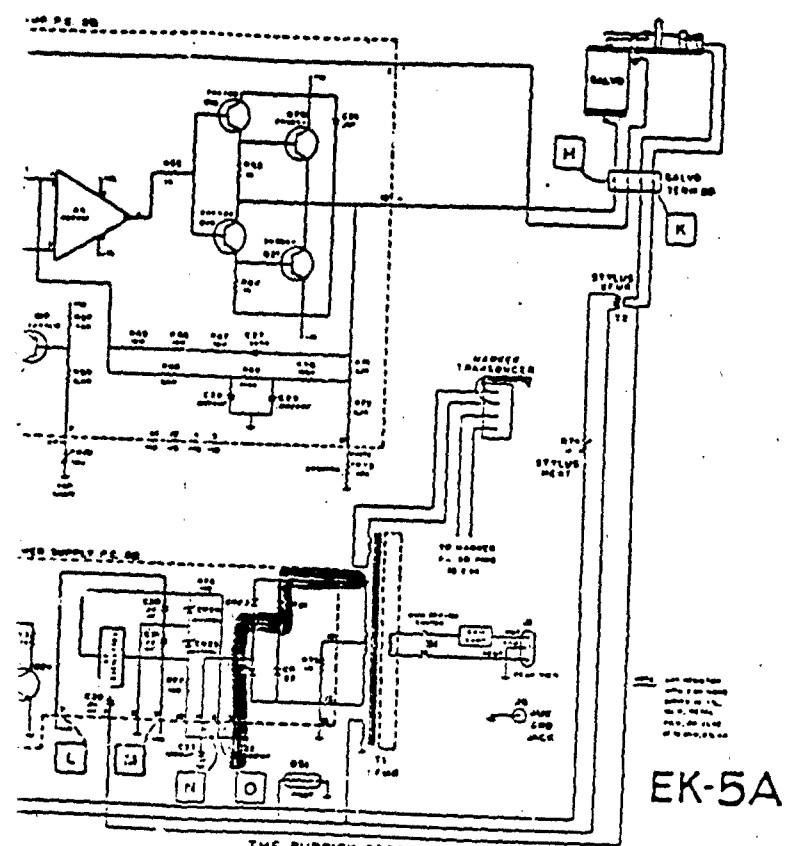
NOTE: Measurements of test points made in a common mode reference voltage level between the center of the lead shield and the shield. All other measurements are made to chassis ground.

Measurement of test points

Should be made prior to chassis ground connection being made. Be careful not to short insulation terminals or ground measurement.

13

Figure 7.16 EK/5A Electrocardiograph, Burdick Corp., Schematic



THE BURDICK CORP. - MILTON, WIS.

**NOTE:** Measurements of lead lengths     made for model  
shown. Lead dimensions to be used on all components shown for other models. The number of the lead  
is not important. All other measurements are made by similar methods.  
Measurements of lead lengths      
Should be made on front of lower stability board connector strip. Be careful not to  
short terminals when making measurements.

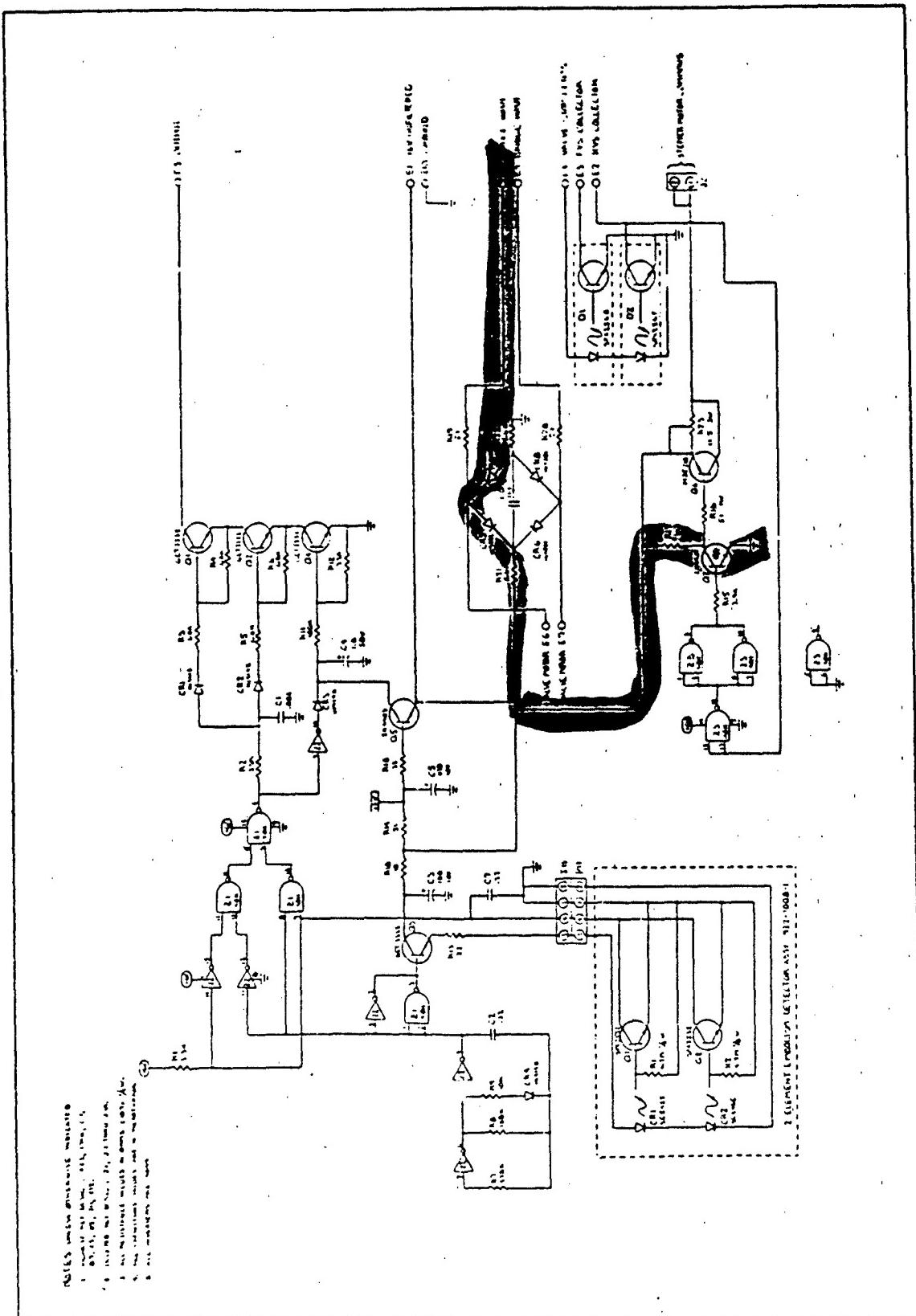
**Table 7.7 Failure Thresholds for the EK/5A Electrocardiograph**

**EK/5A ELECTROCARDIOGRAPH BURDICK CORP.**

PART NO.	PART TYPE	K	VBD	RB	REF	F(Hz)	I(F)	V(F)	P(F)
TIS-97	TRANS	0.0600	5	10.0	G	6.6E+05 8.0E+05 8.0E+06 2.6E+07 2.8E+07	3.01 3.17 5.83 7.90 8.06	35.13 36.73 63.26 84.05 85.57	1.1E+02 1.2E+02 3.7E+02 6.6E+02 6.9E+02
CR9,10	DIODE	0.3000	50	25.0	G	6.6E+05 8.0E+05 8.0E+06 2.6E+07 2.8E+07	3.71 3.93 7.64 10.57 10.79	142.72 148.26 241.09 314.27 319.64	5.3E+02 5.8E+02 1.8E+03 3.3E+03 3.4E+03
CR21	DIODE	0.3000	50	23.0	G	6.6E+05 8.0E+05 8.0E+06 2.6E+07 2.8E+07	3.71 3.93 7.64 10.57 10.79	142.72 148.26 241.09 314.27 319.64	5.3E+02 5.8E+02 1.8E+03 3.3E+03 3.4E+03

### **7.8 Volumetric Infusion Pump, IMED Model 922**

The power cable interface was examined for this unit. The schematic for this unit is shown in Figure 7.17. A possible path for EMP to ground is through the rectifier and to the 2N4401 transistor, Q7. This path, and others, in the bridge circuit contain 5.6K resistors which limit the current to less than 1 amp. This is below the generic failure threshold for all parts. Therefore, this unit will survive the assumed EMP threat.



**Figure 7.17** IMED Model 922 Volumetric Infusion Pump

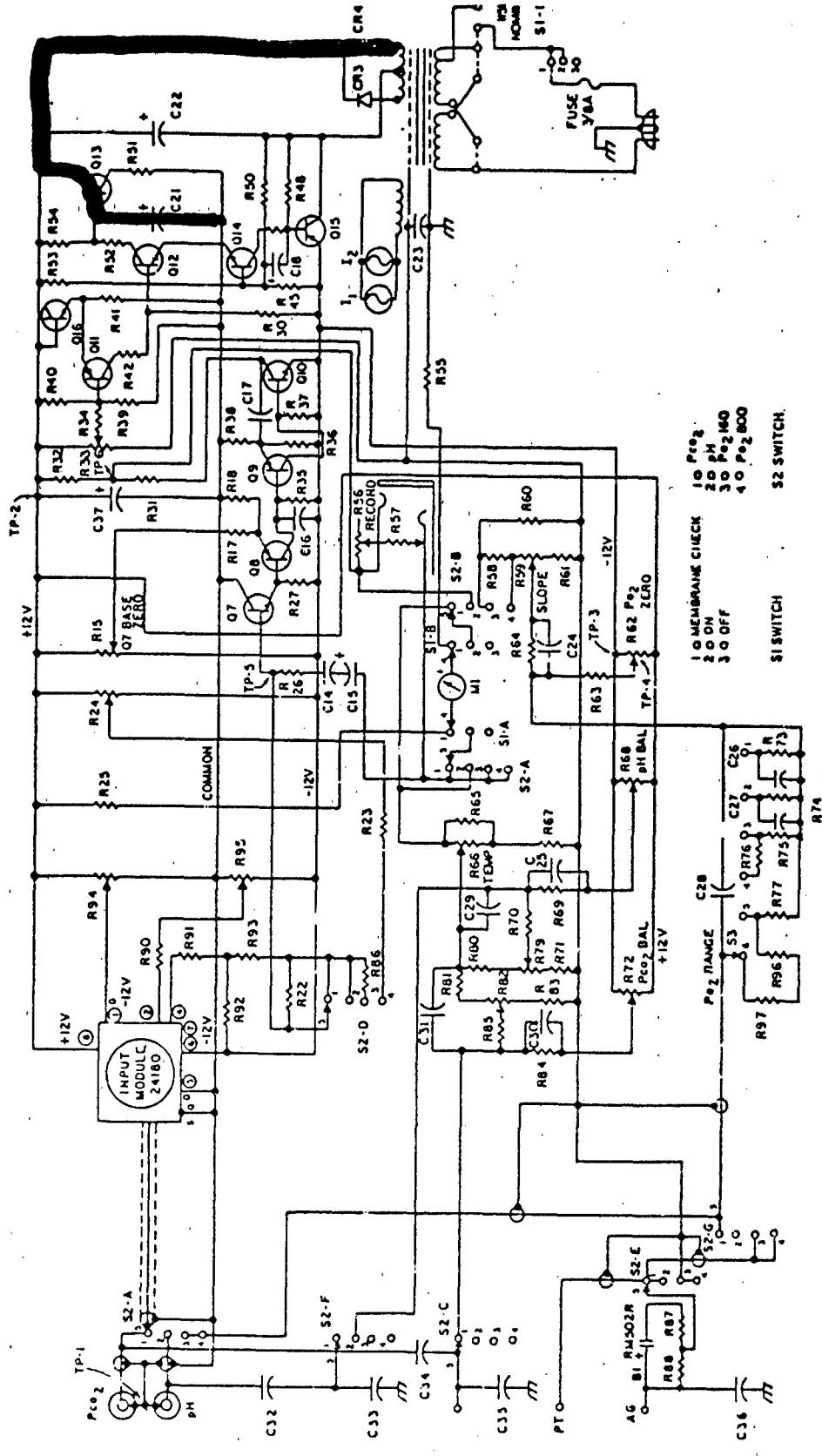
**Table 7.8 Failure Thresholds for the IMED Volumetric Infusion Pump**

VOLUMETRIC INFUSION PUMP IMED MODEL 922

PART NO.	PART TYPE	K	VBD	RB	REF	F(Hz)	I(F)	V(F)	P(F)
2N4403	TRANS	0.0600	50	25.0	G	6.6E+05 8.0E+05 8.0E+06 2.6E+07 2.8E+07	1.29 1.38 2.97 4.25 4.35	82.20 84.49 124.19 156.20 158.65	1.1E+02 1.2E+02 3.7E+02 6.6E+02 6.9E+02
IN4001	DIODE	0.3000	50	25.0	G	6.6E+05 8.0E+05 8.0E+06 2.6E+07 2.8E+07	3.71 3.93 7.64 10.57 10.79	142.72 148.26 241.09 314.27 319.64	5.3E+02 5.8E+02 1.8E+03 3.3E+03 3.4E+03
2N4401	TRANS	0.0600	5	10.0	G	6.6E+05 8.0E+05 8.0E+06 2.6E+07 2.8E+07	3.01 3.17 5.83 7.90 8.06	35.13 36.73 63.26 84.05 85.57	1.1E+02 1.2E+02 3.7E+02 6.6E+02 6.9E+02

### **7.9 BLOOD GAS ANALYZER, L L INC., MODEL 113**

The schematic for the Blood Gas Analyzer is shown in Figure 7.18. The only long external conductor to this unit is the power cord. A possible EMP path to ground is from the transformer through the emitter-base junction of transistor Q13. Failure thresholds are given in Table 7.9. The computed EMP current for the transistor junction is 12.95A. This exceeds the failure thresholds for all the piece parts at  $f = 0.66$  MHz. Therefore, this unit is likely to fail if the power circuit is left unprotected.



**Figure 7.18** Blood Gas Analyzer, L. L. Inc. Model 113

**Table 7.9 Failure Thresholds for the Blood Gas Analyzer, L.L. Inc. Model 113**

**BLOOD GAS ANALYZER I.L. INC. MODEL 113**

PART NO.	PART TYPE	K	VBD	RB	REF	F(Hz)	I(F)	V(F)	P(F)
61540	DIODE	0.3000	50	25.0	G	6.6E+05 8.0E+05 8.0E+06 2.6E+07 2.8E+07	3.71 3.93 7.64 10.57 10.79	142.72 148.26 241.09 314.27 319.64	5.3E+02 5.8E+02 1.8E+03 3.3E+03 3.4E+03
70100	TRANS	0.2500	10	2.0	B	6.6E+05 8.0E+05 8.0E+06 2.6E+07 2.8E+07	12.56 13.28 25.32 34.79 35.48	35.12 36.56 60.64 79.58 80.97	4.4E+02 4.9E+02 1.5E+03 2.8E+03 2.9E+03
Q13	TRANS	0.2500	10	2.0	G	6.6E+05 8.0E+05 8.0E+06 2.6E+07 2.8E+07	12.56 13.28 25.32 34.79 35.48	35.12 36.56 60.64 79.58 80.97	4.4E+02 4.9E+02 1.5E+03 2.8E+03 2.9E+03

### 7.10 Xenon Endoscopic Light Source, Model L12

The schematic for this unit is shown in Figure 7.19. The only long external conductor is the power cord. A possible EMP path to ground is through the rectifier circuit and the collector-emitter junction of the transistor Q120. The failure thresholds are given in Table 7.10. The computed EMP current is 12.9A. This current exceeds the failure thresholds at  $f = 0.66$  MHz. Therefore, the unit is vulnerable to EMP if the power input is left unprotected.

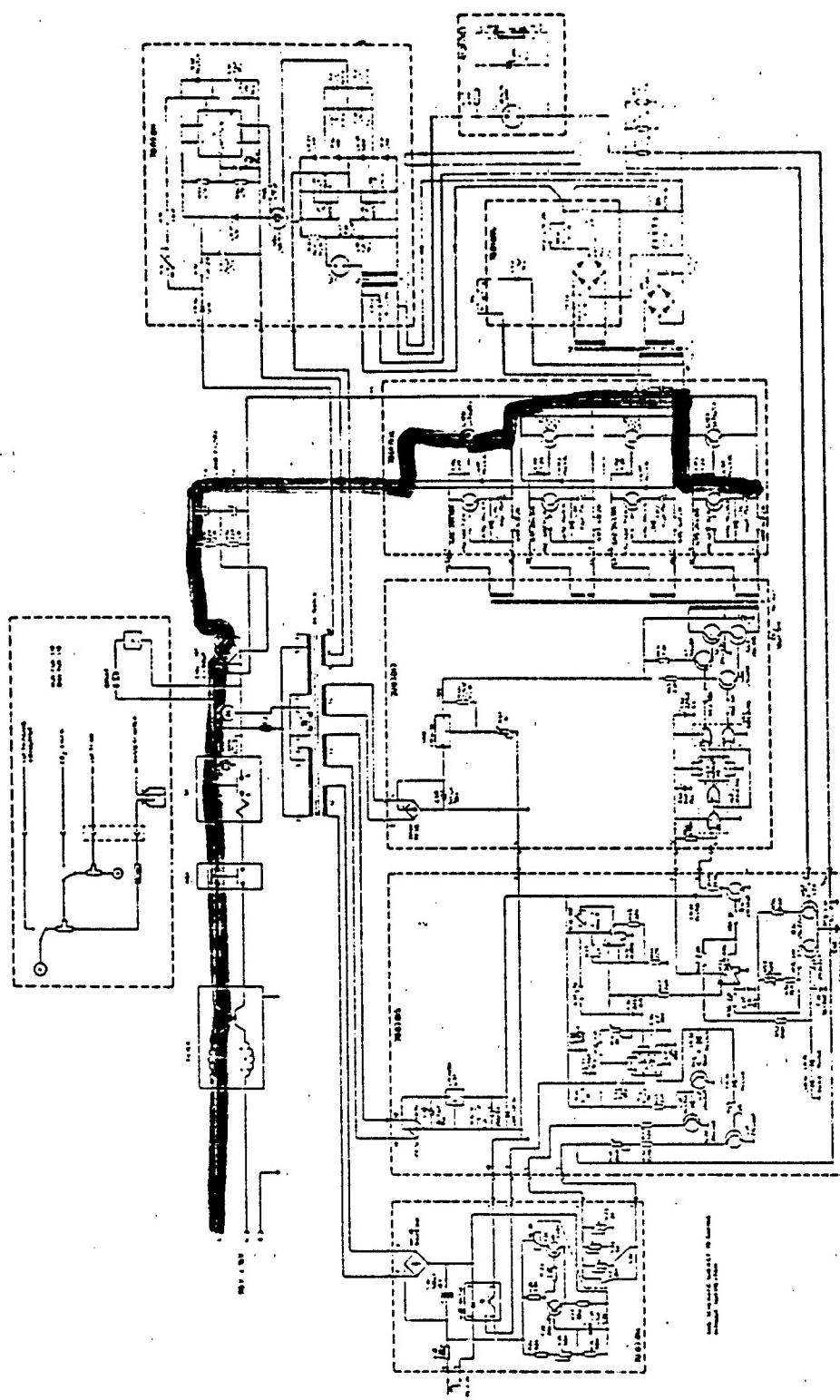


Figure 7.19 L12 Xenon Endoscopic Light Source

**Table 7.10 Failure Thresholds for the Xenon Endoscopic Light Source**

**XENON ENDOSCOPIC LIGHT SOURCE MODEL L12**

PART NO.	PART TYPE	K	VBD	RB	REF	F(Hz)	I(F)	V(F)	P(F)
1N4385	DIODE	0.3000	50	25.0	G	6.6E+05 8.0E+05 8.0E+06 2.6E+07 2.8E+07	3.71 3.93 7.64 10.57 10.79	142.72 148.26 241.09 314.27 319.64	5.3E+02 5.8E+02 1.8E+03 3.3E+03 3.4E+03
SVT6253	TRANS	0.2500	10	2.0	G	6.6E+05 8.0E+05 8.0E+06 2.6E+07 2.8E+07	12.56 13.28 25.32 34.79 35.48	35.12 36.56 60.64 79.58 80.97	4.4E+02 4.9E+02 1.5E+03 2.8E+03 2.9E+03
1N4936	DIODE	0.3000	50	25.0	G	6.6E+05 8.0E+05 8.0E+06 2.6E+07 2.8E+07	3.71 3.93 7.64 10.57 10.79	142.72 148.26 241.09 314.27 319.64	5.3E+02 5.8E+02 1.8E+03 3.3E+03 3.4E+03

### 7.11 Spectrophotometer, Stasar

The schematic for this unit is shown in Figure 7.20. Possible EMP coupling can occur through the 12.6 volt input from the main power, and through the 11 volt input from the main power. The computed currents for these paths are less than 2.6A. This is below all failure thresholds of the affected parts. Therefore, this unit will survive the assumed EMP threat.

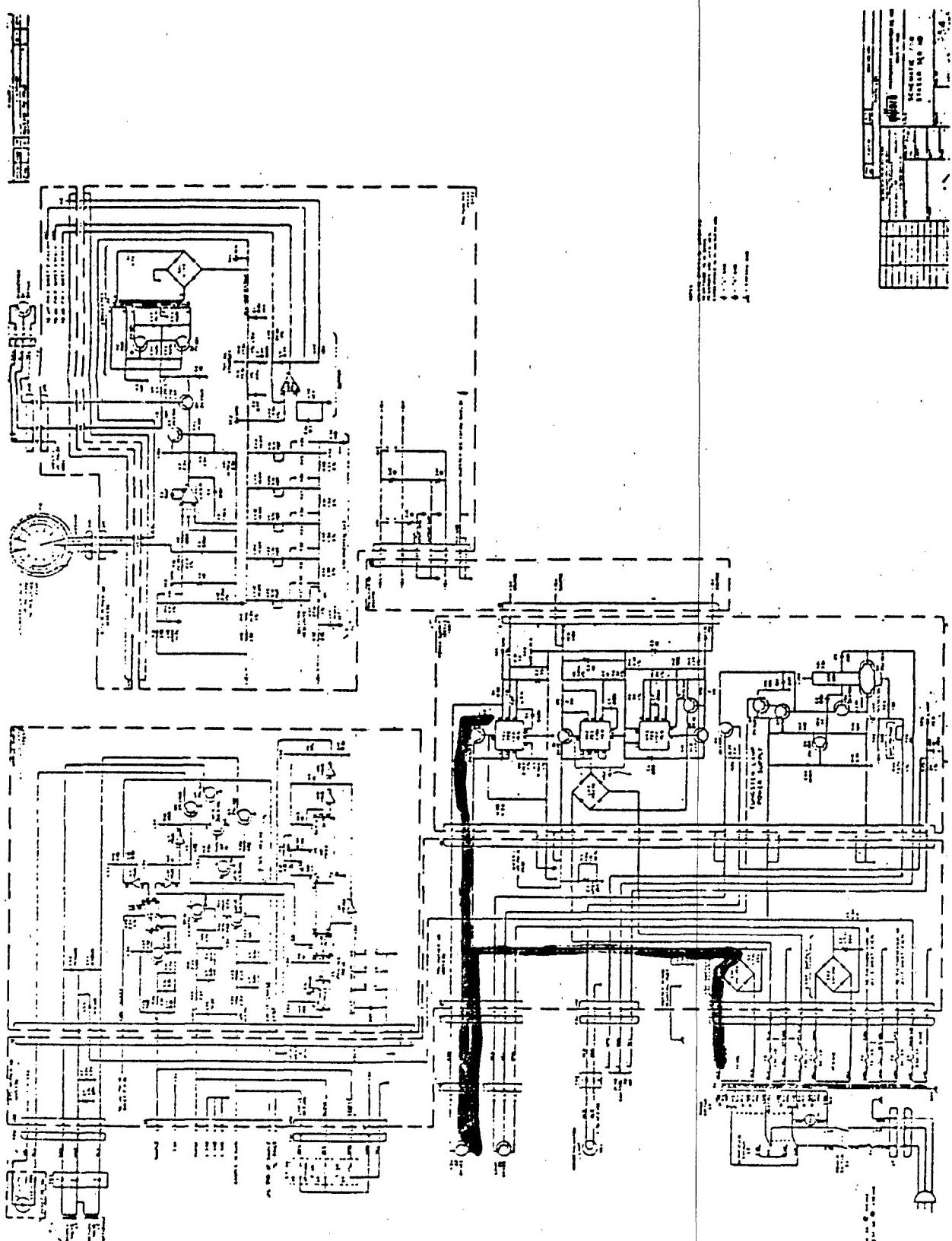


Figure 7.20 Stasar Spectrophotometer

Table 7.11 Failure Thresholds for the Stasar Spectrophotometer

SPECTROPHOTOMETER STASAR

PART NO.	PART TYPE	K	VBD	RB	REF	F(Hz)	I(F)	V(F)	P(F)
2N3054	TRANS	0.2500	10	2.0	G	6.6E+05	12.56	35.12	4.4E+02
						8.0E+05	13.28	36.56	4.9E+02
						8.0E+06	25.32	60.64	1.5E+03
						2.6E+07	34.79	79.58	2.8E+03
						2.8E+07	35.48	80.97	2.9E+03
2N3053	TRANS	0.2500	10	2.0	G	6.6E+05	12.56	35.12	4.4E+02
						8.0E+05	13.28	36.56	4.9E+02
						8.0E+06	25.32	60.64	1.5E+03
						2.6E+07	34.79	79.58	2.8E+03
						2.8E+07	35.48	80.97	2.9E+03
VR723	DIDODE	0.3000	50	25.0	G	6.6E+05	3.71	142.72	5.3E+02
						8.0E+05	3.93	148.26	5.8E+02
						8.0E+06	7.64	241.09	1.8E+03
						2.6E+07	10.57	314.27	3.3E+03
						2.8E+07	10.79	319.64	3.4E+03
1N914	DIODE	0.3000	50	25.0	G	6.6E+05	3.71	142.72	5.3E+02
						8.0E+05	3.93	148.26	5.8E+02
						8.0E+06	7.64	241.09	1.8E+03
						2.6E+07	10.57	314.27	3.3E+03
						2.8E+07	10.79	319.64	3.4E+03
2N1303	TRANS	0.0600	5	10.0	G	6.6E+05	3.01	35.13	1.1E+02
						8.0E+05	3.17	36.73	1.2E+02
						8.0E+06	5.83	63.26	3.7E+02
						2.6E+07	7.90	84.05	6.6E+02
						2.8E+07	8.06	85.57	6.9E+02
VM148	DIODE	0.3000	50	25.0	G	6.6E+05	3.71	142.72	5.3E+02
						8.0E+05	3.93	148.26	5.8E+02
						8.0E+06	7.64	241.09	1.8E+03
						2.6E+07	10.57	314.27	3.3E+03
						2.8E+07	10.79	319.64	3.4E+03

### **7.12 Ophthalmic Diathermy, TR 3000**

The schematic for this unit is shown in Figure 7.21. The footswitch and handle controls and the power interface were examined. Of these, the power interface may contain vulnerable components. As in previous equipments, the power interface contains a transformer and rectifier with possible paths to semiconductor junctions. Tables 7.12a and 7.12b give the failure thresholds. EMP induced currents above 3.71A will cause failure. The coupled EMP currents can be up to 10A for the power interface. An added threat to the 2N3645 transistor Q5 comes from possible EMP coupling from both the handle control, and the power cord. Therefore, this unit is vulnerable to EMP without added protection.

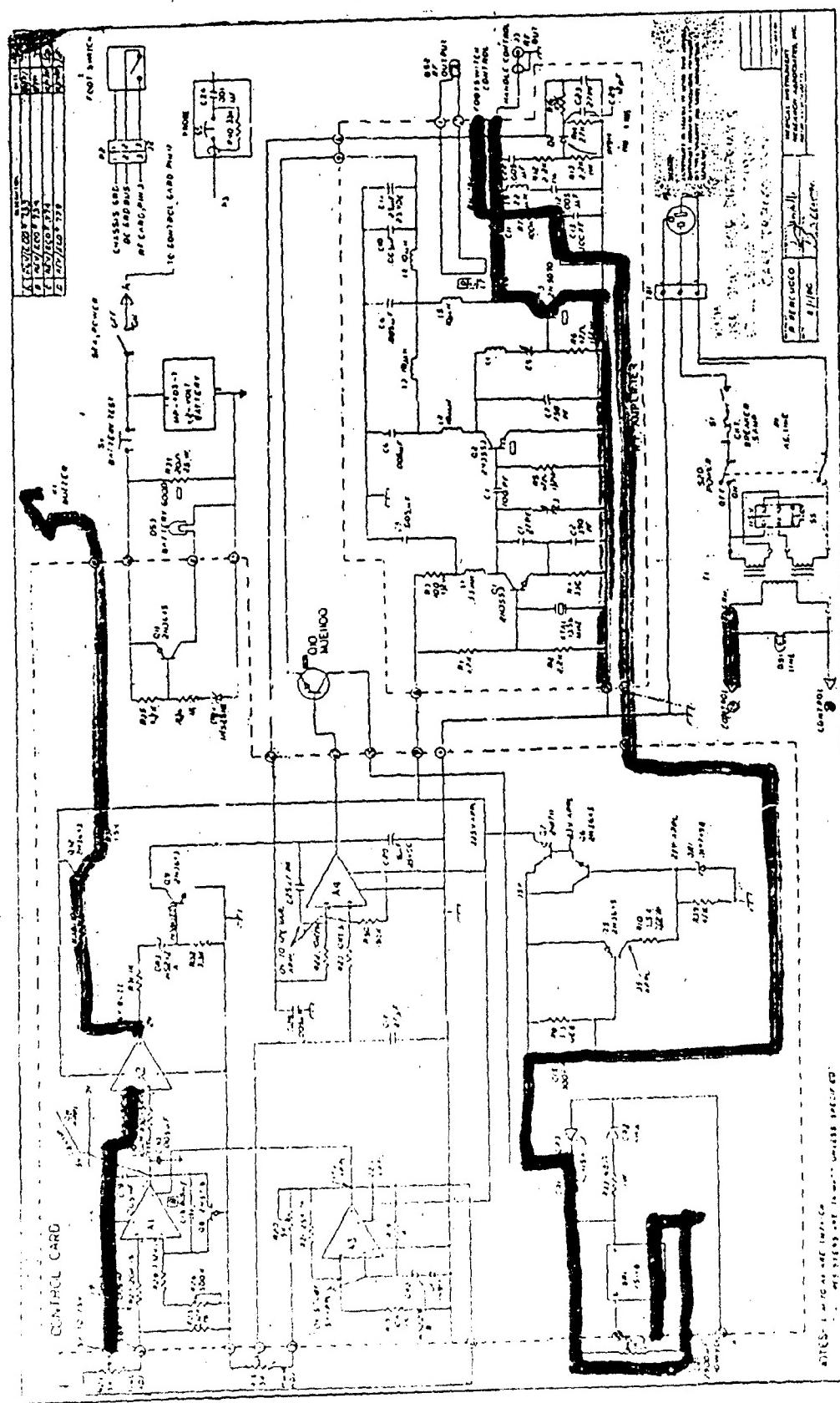


Figure 7.21 Ophthalmic Diathermy, TR 3000

**Table 7.12a Failure Thresholds for the Ophthalmic Diathermy TR 3000**

**OPHTHALMIC DIATHERMY TR 3000**

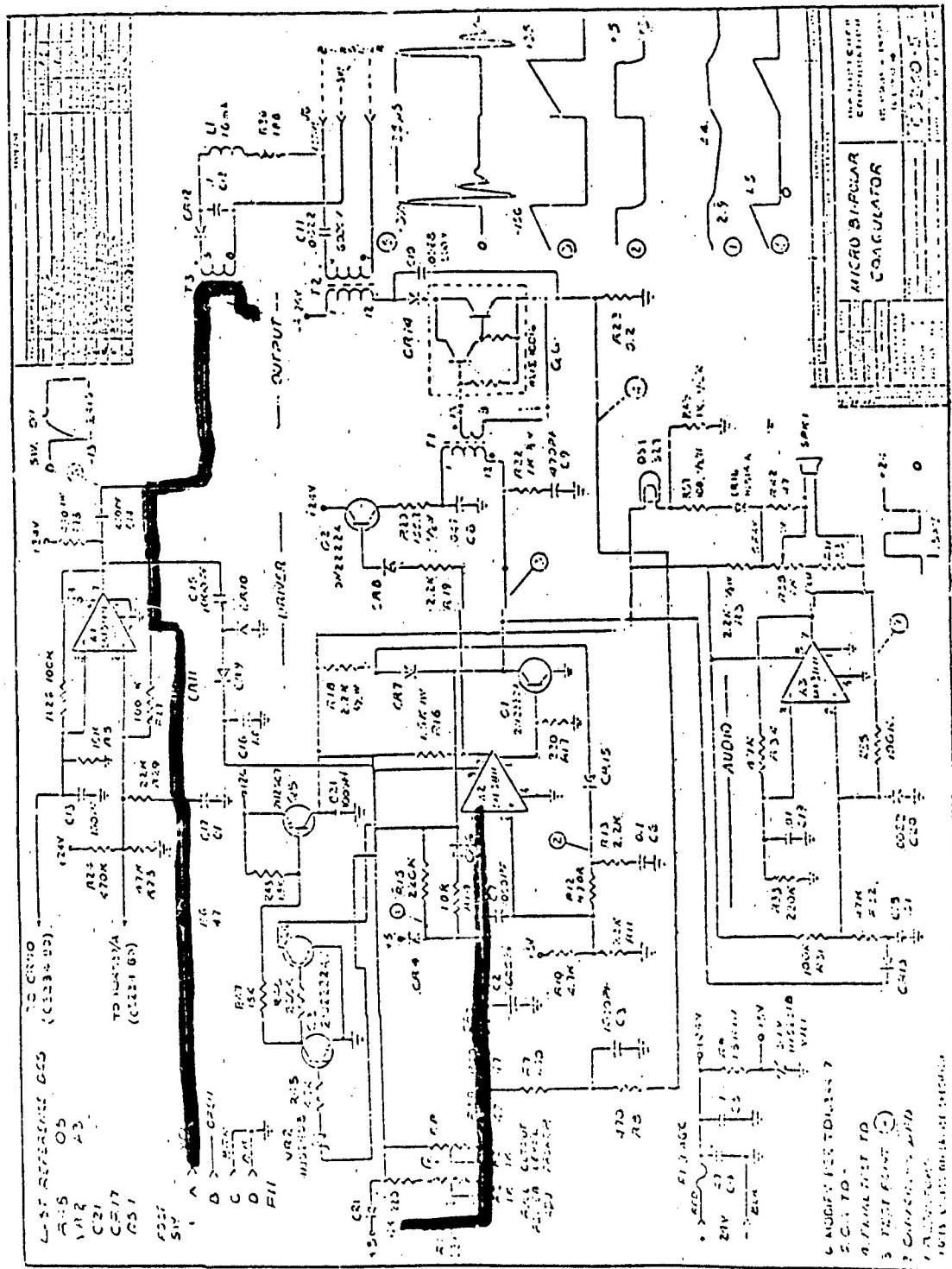
PART NO.	PART TYPE	K	VBD	RB	REF	F(Hz)	I(F)	V(F)	P(F)
VS148	DIODE	0.3000	50	25.0	G	6.6E+05 8.0E+05 8.0E+06 2.6E+07 2.8E+07	3.71 3.93 7.64 10.57 10.79	142.72 148.26 241.09 314.27 319.64	5.3E+02 5.8E+02 1.8E+03 3.3E+03 3.4E+03
A15A	DIODE	0.3000	50	25.0	G	6.6E+05 8.0E+05 8.0E+06 2.6E+07 2.8E+07	3.71 3.93 7.64 10.57 10.79	142.72 148.26 241.09 314.27 319.64	5.3E+02 5.8E+02 1.8E+03 3.3E+03 3.4E+03
2N5070	TRANS	0.2500	100	2.0	G	6.6E+05 8.0E+05 8.0E+06 2.6E+07 2.8E+07	4.08 4.46 12.32 19.82 20.40	108.16 108.92 124.64 139.63 140.81	4.4E+02 4.9E+02 1.5E+03 2.8E+03 2.9E+03

Table 7.12b Ophthalmic Diathermy TR 3000

Part No.	Part Type	A	B	VBD	RB	REF	F(Hz)	I(F)	V(F)	P(F)
LM741CM	OP AMP	.0045	.714	7	5.5	G	6.6E+05	4.12	29.64	121.96
							8.0E+05	4.45	31.46	139.92
							8.0E+06	10.86	66.71	724.24
							2.6E+07	16.85	99.70	1680.22
							2.8E+07	17.32	102.27	1771.52

### **7.13 Birtcher 771 Micro Bipolar Coagulator**

The schematic for this unit is shown in Figure 7.22. The interface circuits studied were the power interface and the foot switch interface. The failure thresholds for the diode type used in these circuits are given in table 7.13. The maximum EMP currents computed for these circuits did not exceed 0.1A. Therefore, this unit is hard to the assumed EMP threat.



**Figure 7.22 Birtcher 771 Micro Bipolar Coagulator**

**Table 7.13 Failure Thresholds for the Micro  
Bipolar Coagulator, Birtcher 771**

**MICRO BIPOLAR COAGULATOR BIRTCHER 771**

PART NO.	PART TYPE	K	VBD	RB	REF	F (Hz)	I (F)	V (F)	P (F)
IN514B	DIODE	0.3000	50	25.0	G	6.6E+05	3.71	142.72	5.3E+02
						8.0E+05	3.93	148.26	5.8E+02
						8.0E+06	7.64	241.09	1.8E+03
						2.6E+07	10.57	314.27	3.3E+03
						2.8E+07	10.79	319.64	3.4E+03

#### **7.14 Portaray Heliodent 70, Siemens D3152**

The schematics for this unit are shown in Figures 7.23 and 7.24. The vulnerability identified for the Portaray is, as in many previous cases discussed, in the power interface. More data would be required from the manufacturer to search for other possible EMP coupling paths. The failure threshold data is given in Table 7.14. A possible EMP path is from the transformer through to V2, V3, and V4, and C3. Assuming generic part parameters; the computed current in this path is 6.8A. This exceeds the failure thresholds at  $f = 0.66$  MHz. Therefore, the power interface is vulnerable, if left unprotected.

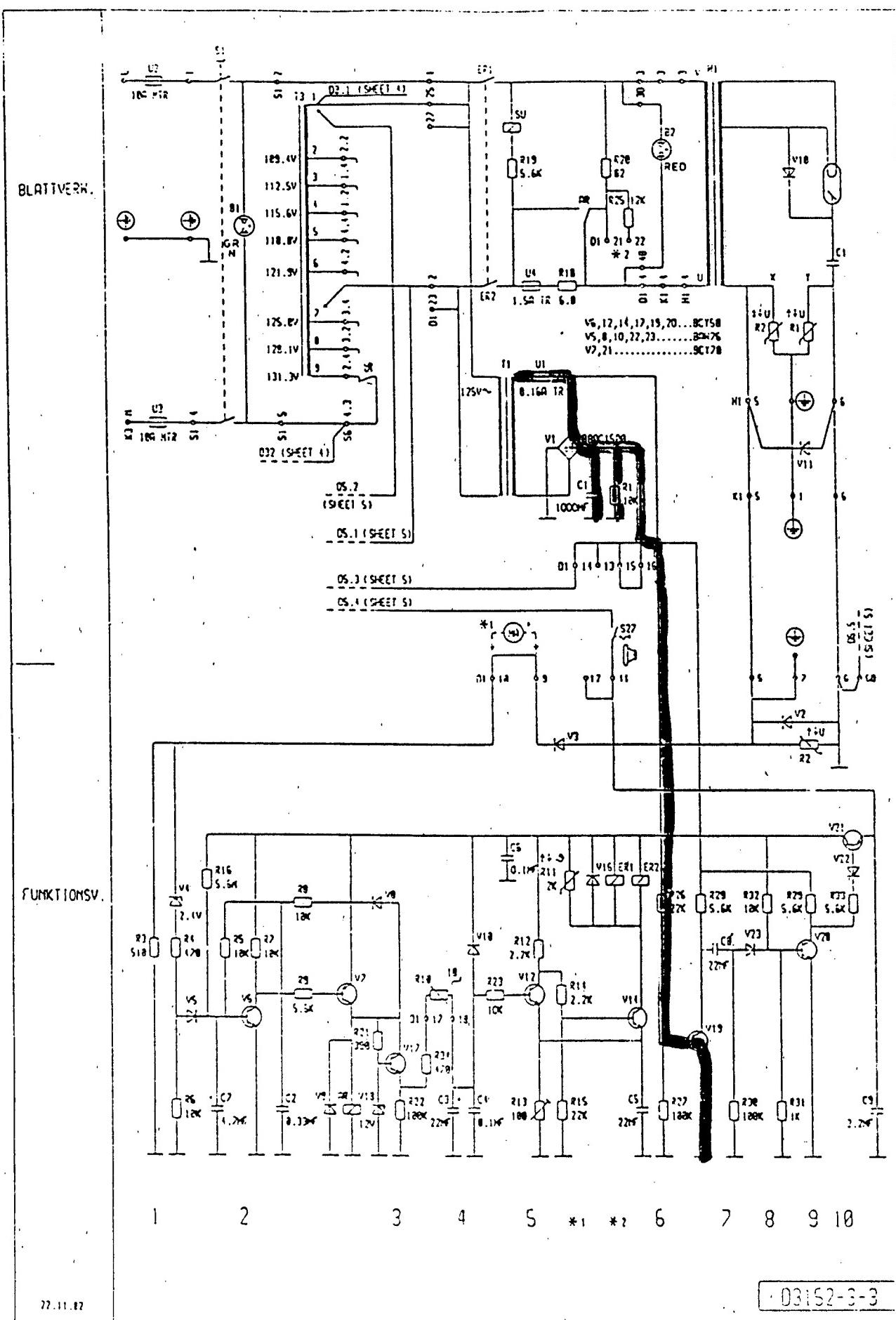


Figure 7.23 Siemens D3152 Portaray Heliодent 70

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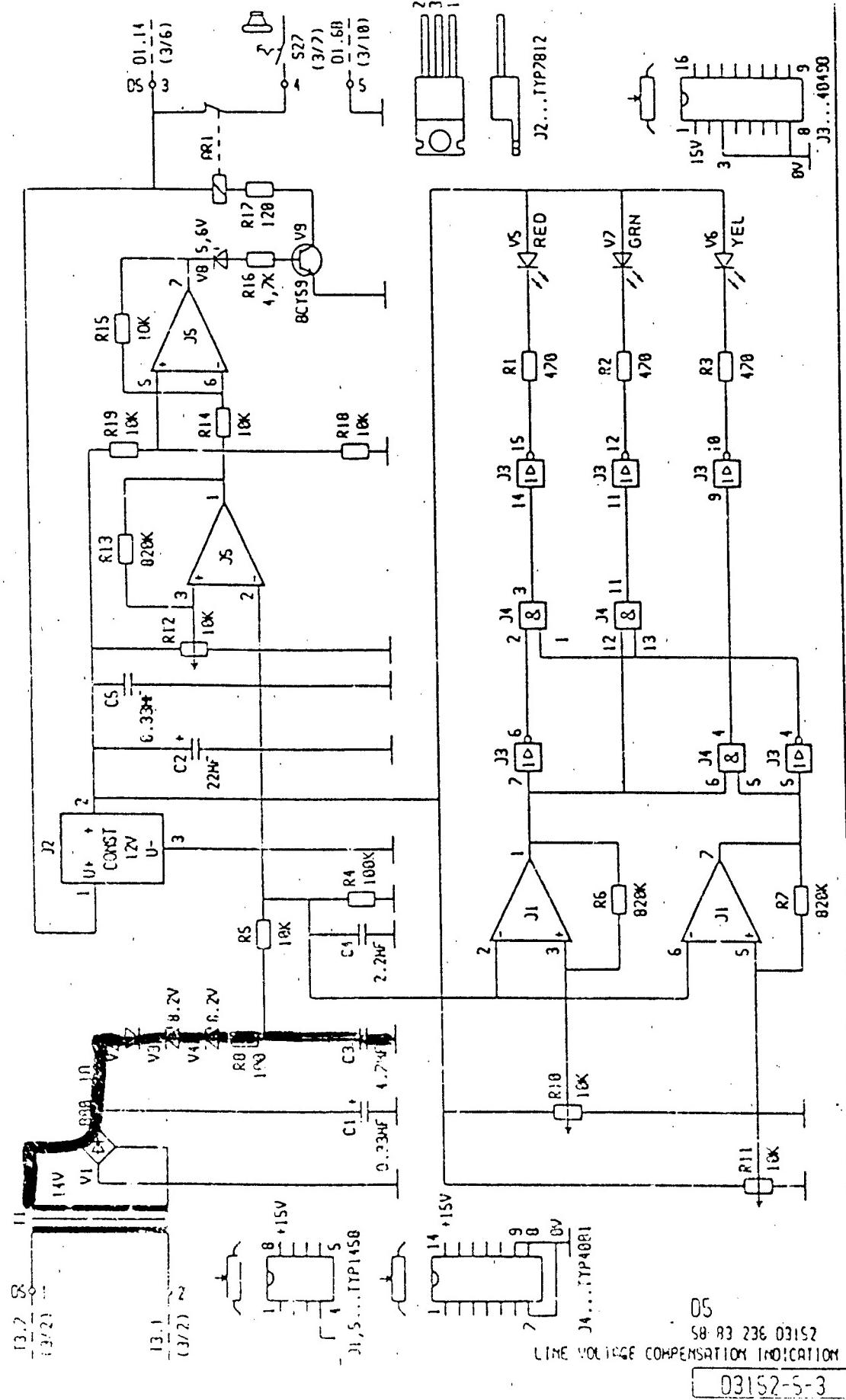


Figure 7.24 Siemens D3152 Portaray Heliocent 70

Table 7.14 Failure Thresholds for the Portaray Heliodent 70 X-Ray Unit

PORTRAY HELIODENT 70 SIEMENS D3152

PART NO.	PART TYPE	K	VBD	RB	REF	F (Hz)	I (F)	V (F)	P (F)
U1	TRANS	0.0600	5	10.0	G	6.6E+05 8.0E+05 8.0E+06 2.6E+07 2.8E+07	3.01 3.17 5.83 7.90 8.06	35.13 36.73 63.26 84.05 85.57	1.1E+02 1.2E+02 3.7E+02 6.6E+02 6.9E+02
V1	DIODE	0.3000	50	25.0	G	6.6E+05 8.0E+05 8.0E+06 2.6E+07 2.8E+07	3.71 3.93 7.64 10.57 10.79	142.72 148.26 241.09 314.27 319.64	5.3E+02 5.8E+02 1.8E+03 3.3E+03 3.4E+03
V19	TRANS	0.0600	5	10.0	G	6.6E+05 8.0E+05 8.0E+06 2.6E+07 2.8E+07	3.01 3.17 5.83 7.90 8.06	35.13 36.73 63.26 84.05 85.57	1.1E+02 1.2E+02 3.7E+02 6.6E+02 6.9E+02
V2	DIODE	0.3000	50	25.0	G	6.6E+05 8.0E+05 8.0E+06 2.6E+07 2.8E+07	3.71 3.93 7.64 10.57 10.79	142.72 148.26 241.09 314.27 319.64	5.3E+02 5.8E+02 1.8E+03 3.3E+03 3.4E+03
V3	DIODE	0.3000	50	25.0	G	6.6E+05 8.0E+05 8.0E+06 2.6E+07 2.8E+07	3.71 3.93 7.64 10.57 10.79	142.72 148.26 241.09 314.27 319.64	5.3E+02 5.8E+02 1.8E+03 3.3E+03 3.4E+03
V4	DIODE	0.3000	50	25.0	G	6.6E+05 8.0E+05 8.0E+06 2.6E+07 2.8E+07	3.71 3.93 7.64 10.57 10.79	142.72 148.26 241.09 314.27 319.64	5.3E+02 5.8E+02 1.8E+03 3.3E+03 3.4E+03

### **7.15 Birtcher Model 339 Electrocardiograph**

The schematic for this unit shown in Figure 7.25. Only the sensor interfaces are shown. Insufficient detail was available to assess the power supply interface. Failure thresholds are given in table 7.15. The sensor leads on this unit contain 20K resistors, which will limit the current. Therefore, these interfaces are not vulnerable to the assumed EMP threat.

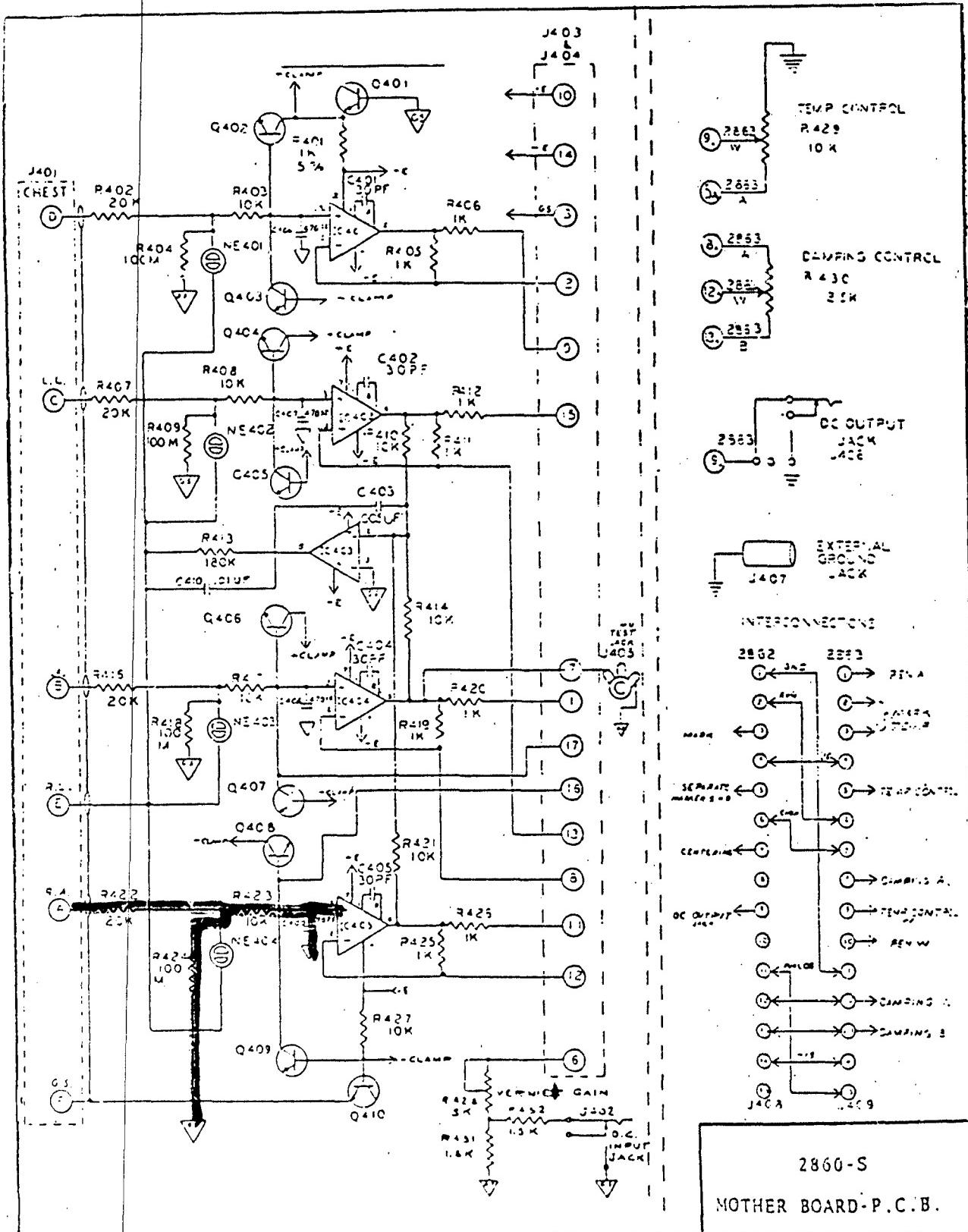


Figure 7.25 Birtcher Model 339 Electrocardiograph

Table 7.15a Failure Thresholds for the Birtcher Model 339

ELECTROCARDIOGRAPH BIRTCHER MODEL 339

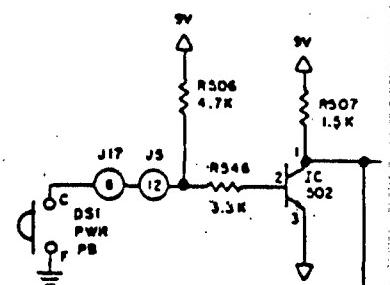
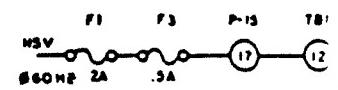
PART NO.	PART TYPE	K	VBD	REF	F(Hz)	I(F)	V(F)	P(F)
MR751	DIODE	0.3000	50	25.0 G	6.6E+05 8.0E+05 8.0E+06 2.6E+07 2.8E+07	3.71 3.93 7.64 10.57 10.79	142.72 148.26 241.09 314.27 319.64	5.3E+02 5.8E+02 1.8E+03 3.3E+03 3.4E+03
MJE720	TRANS	0.2500	100	2.0 G	6.6E+05 8.0E+05 8.0E+06 2.6E+07 2.8E+07	4.08 4.46 12.32 19.82 20.40	108.16 108.92 124.64 139.65 140.81	4.4E+02 4.9E+02 1.5E+03 2.8E+03 2.9E+03
CR309	DIODE	0.3000	50	25.0 G	6.6E+05 8.0E+05 8.0E+06 2.6E+07 2.8E+07	3.71 3.93 7.64 10.57 10.79	142.72 148.26 241.09 314.27 319.64	5.3E+02 5.8E+02 1.8E+03 3.3E+03 3.4E+03
MJE710	TRANS	0.2500	100	2.0 G	6.6E+05 8.0E+05 8.0E+06 2.6E+07 2.8E+07	4.08 4.46 12.32 19.82 20.40	108.16 108.92 124.64 139.65 140.81	4.4E+02 4.9E+02 1.5E+03 2.8E+03 2.9E+03
SG4501N	DIODE	0.3000	50	25.0 G	6.6E+05 8.0E+05 8.0E+06 2.6E+07 2.8E+07	3.71 3.93 7.64 10.57 10.79	142.72 148.26 241.09 314.27 319.64	5.3E+02 5.8E+02 1.8E+03 3.3E+03 3.4E+03

Table 7.15b Failure Thresholds for the Electrocardiograph, Birtcher Model 339

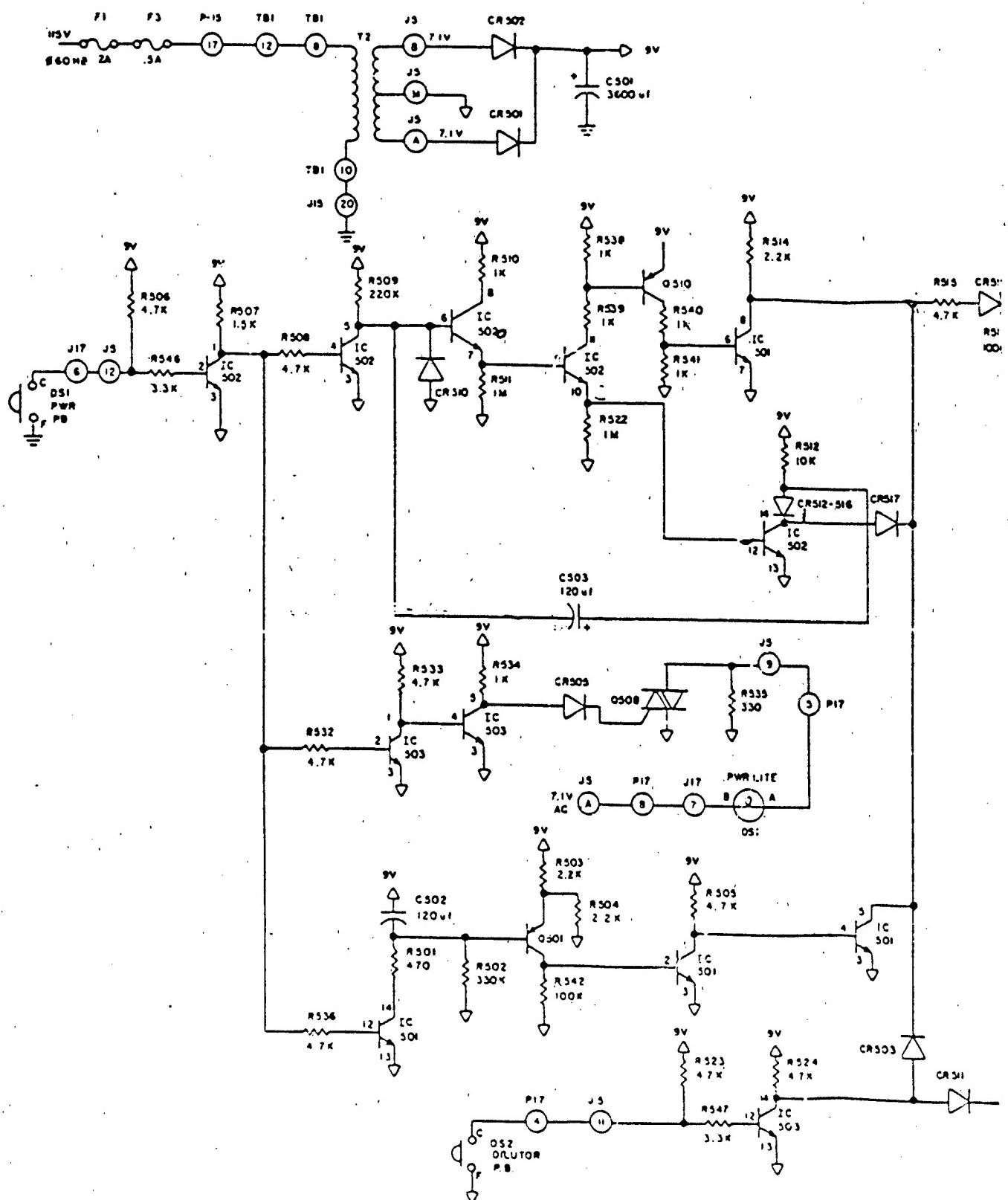
Part No.	Part Type	A	B	VBD	RB	REF	F(Hz)	I(F)	V(F)	P(F)
LM741CM	OP AMP	.0045	.714	7	5.5	G	6.6E+05	4.12	29.64	121.96
SG 4501N	Regulator						8.0E+05	4.45	31.46	139.92
LM 308	OP AMP						8.0E+06	10.86	66.71	724.24
							2.6E+07	16.85	99.70	1680.22
							2.8E+07	17.32	102.27	1771.52

### **7.16 Flame Photometer, L.L. Inc. Model 343**

The schematic for this unit is in Figure 7.26. The power and the transient inhibitor interfaces were examined. The failure thresholds are given in Table 7.16. The EMP induced currents in the transient inhibitor will be less than 1A, therefore, this circuit will survive. The EMP induced current in the power interface is 13.9A. This exceeds all failure thresholds. Therefore, EMP protection is required.



POWER



## POWER CONTROL CIRCUIT

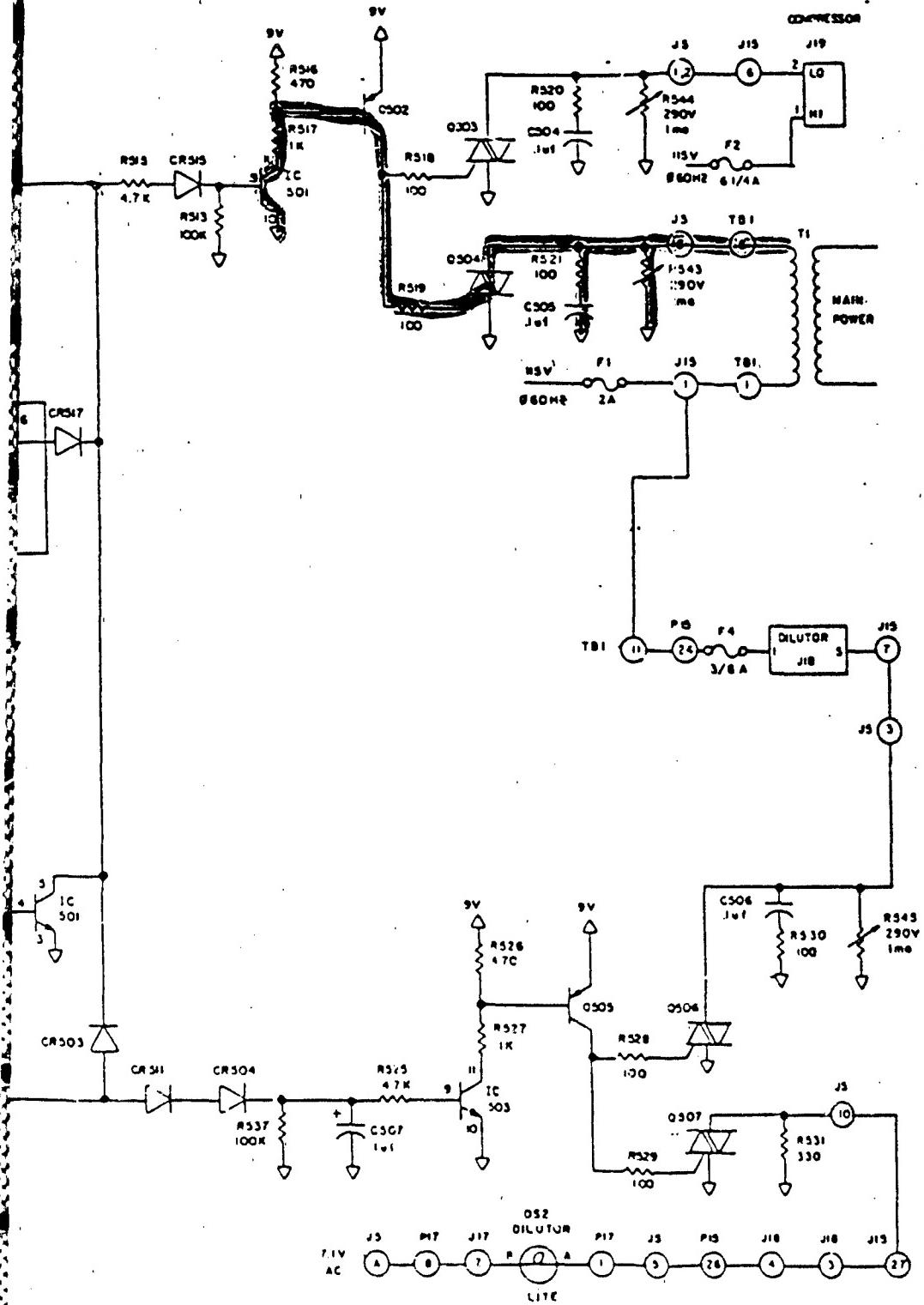


Figure 7.26 Flame Photometer Power Control Circuit

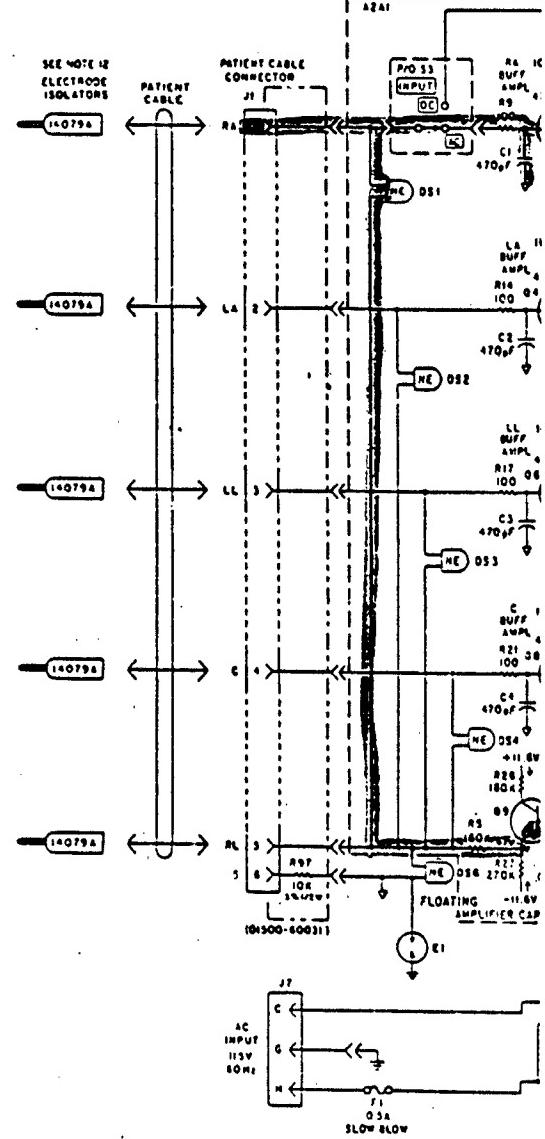
**Table 7.16 Failure Thresholds for the Flame Photometer, LL. Inc. Model 343**

**FLAME PHOTOMETER I.L. INC. MODEL 343**

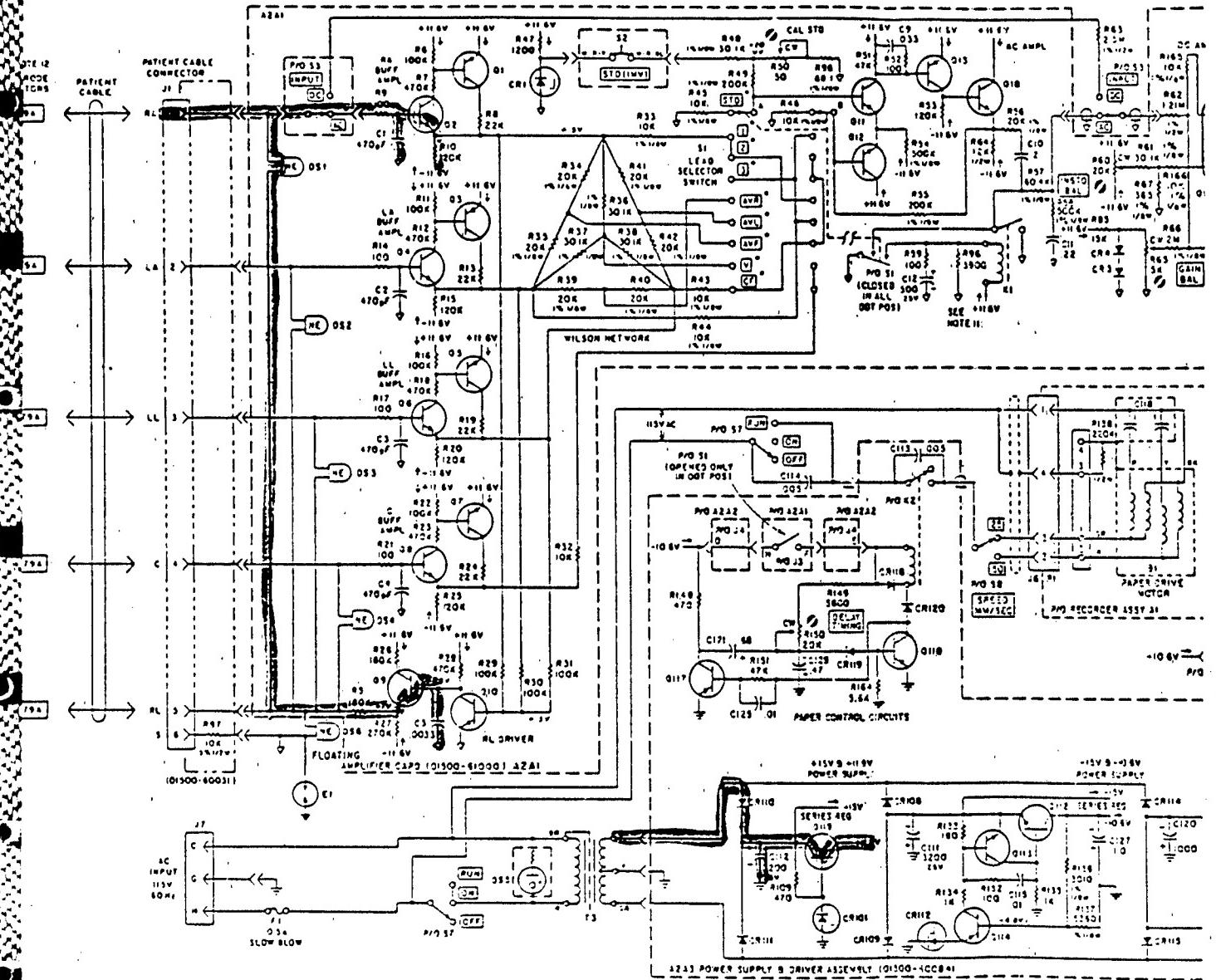
PART NO.	PART TYPE	K	VBD	RB	REF	F (Hz)	I (F)	V (F)	P (F)
57425	DIODE	0.3000	50	25.0	G	6.6E+05 8.0E+05 8.0E+06 2.6E+07 2.8E+07	3.71 3.93 7.64 10.57 10.79	142.72 148.26 241.09 314.27 319.64	5.3E+02 5.8E+02 1.8E+03 3.3E+03 3.4E+03
CA3043	TRANS	0.0600	5	10.0	G	6.6E+05 8.0E+05 8.0E+06 2.6E+07 2.8E+07	3.01 3.17 5.83 7.90 8.06	35.13 36.73 63.26 84.05 85.57	1.1E+02 1.2E+02 3.7E+02 6.6E+02 6.9E+02
60183	THYRIS	0.3000	50	25.0	G	6.6E+05 8.0E+05 8.0E+06 2.6E+07 2.8E+07	3.71 3.93 7.64 10.57 10.79	142.72 148.26 241.09 314.27 319.64	5.3E+02 5.8E+02 1.8E+03 3.3E+03 3.4E+03
IN4997	DIODE	0.3000	50	25.0	G	6.6E+05 8.0E+05 8.0E+06 2.6E+07 2.8E+07	3.71 3.93 7.64 10.57 10.79	142.72 148.26 241.09 314.27 319.64	5.3E+02 5.8E+02 1.8E+03 3.3E+03 3.4E+03
56574	TRANS	0.0600	5	10.0	G	6.6E+05 8.0E+05 8.0E+06 2.6E+07 2.8E+07	3.01 3.17 5.83 7.90 8.06	35.13 36.73 63.26 84.05 85.57	1.1E+02 1.2E+02 3.7E+02 6.6E+02 6.9E+02
20203	TRANS	0.0600	5	10.0	G	6.6E+05 8.0E+05 8.0E+06 2.6E+07 2.8E+07	3.01 3.17 5.83 7.90 8.06	35.13 36.73 63.26 84.05 85.57	1.1E+02 1.2E+02 3.7E+02 6.6E+02 6.9E+02
56490	TRANS	0.0600	5	10.0	G	6.6E+05 8.0E+05 8.0E+06 2.6E+07 2.8E+07	3.01 3.17 5.83 7.90 8.06	35.13 36.73 63.26 84.05 85.57	1.1E+02 1.2E+02 3.7E+02 6.6E+02 6.9E+02

### 7.17 Electrocardiograph, HP 1500 B

The schematic for this unit is shown in Figure 7.27. The failure thresholds are given in Table 7.17. As with other similar units, the sensor leads have high resistance (10K) limiters at the interface. Therefore, these interfaces are not vulnerable. Possible failure can occur to CR110 in the AC power interface. Assuming no losses in the transformer for the worst case, the current at this diode can be 17A. Therefore, the power interface is vulnerable to the assumed EMP threat.



193



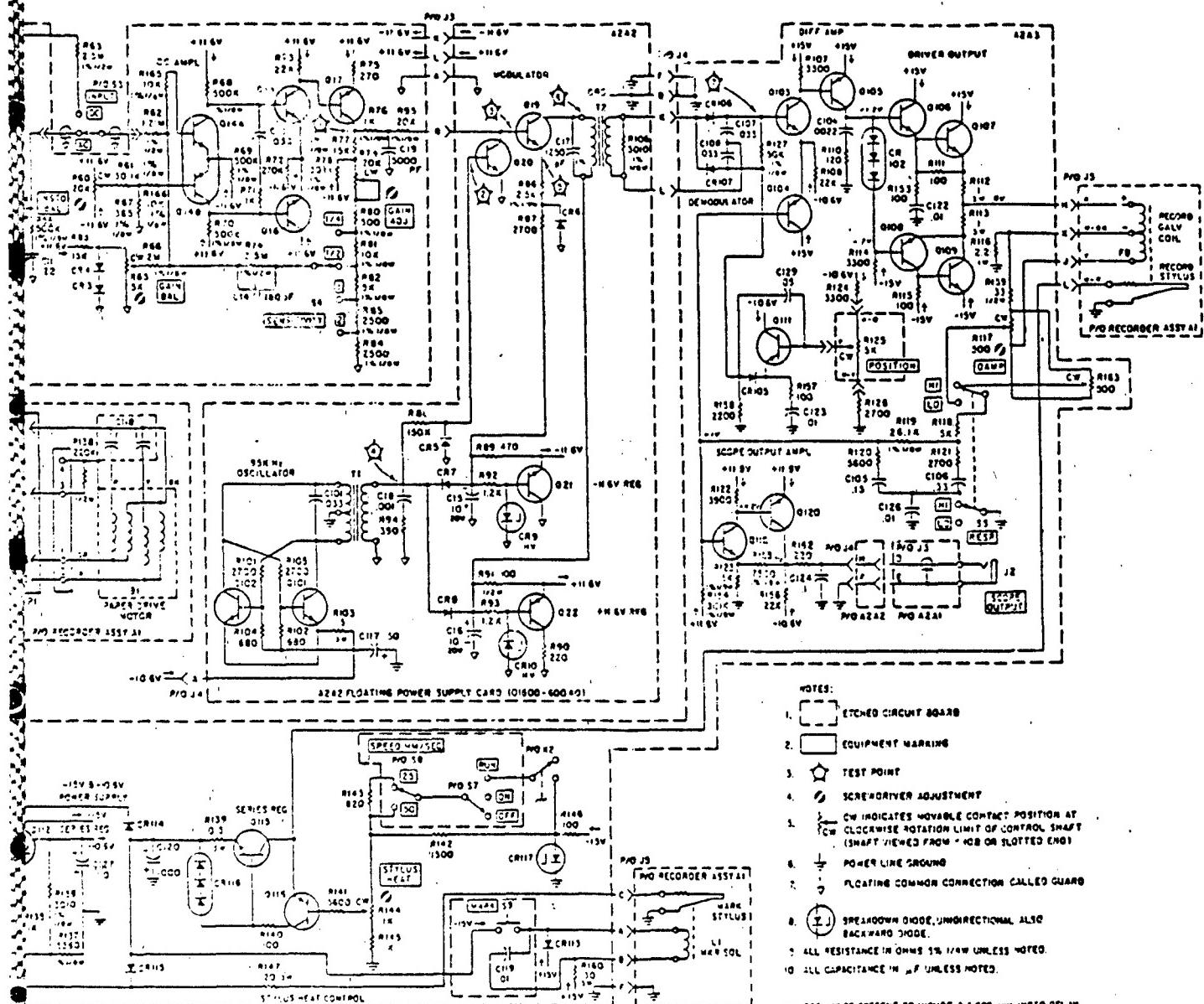


Figure 7.27 HP 1500 B Electrocardiograph Schematic

**Table 7.17 Failure Thresholds for HP 1500 B Electrocardiograph**

**ELECTROCARDIOGRAPH HP 1500B**

PART NO.	PART TYPE	K	VBD	RB	REF	F(Hz)	I(F)	V(F)	P(F)
2N2484	TRANS	0.0650	74	0.5	1	6.6E+05 8.0E+05 8.0E+06 2.6E+07 2.8E+07	1.21 1.33 4.16 7.37 7.64	94.61 94.67 96.08 97.68 97.82	1.1E+02 1.3E+02 4.0E+02 7.2E+02 7.5E+02
2N3704	TRANS	0.0600	5	10.0	G	6.6E+05 8.0E+05 8.0E+06 2.6E+07 2.8E+07	3.01 3.17 5.83 7.90 8.06	35.13 36.73 63.26 84.05 85.57	1.1E+02 1.2E+02 3.7E+02 6.6E+02 6.9E+02
1N4713	DIODE	0.7800	8	1.0	1G	6.6E+05 8.0E+05 8.0E+06 2.6E+07 2.8E+07	33.18 34.99 65.19 88.88 90.62	41.48 43.29 73.49 97.18 98.92	1.4E+03 1.5E+03 4.8E+03 8.6E+03 9.0E+03
2N4249	TRANS	0.0600	5	10.0	G	6.6E+05 8.0E+05 8.0E+06 2.6E+07 2.8E+07	3.01 3.17 5.83 7.90 8.06	35.13 36.73 63.26 84.05 85.57	1.1E+02 1.2E+02 3.7E+02 6.6E+02 6.9E+02
FDG1088	DIODE	0.6000	10	1.0	G	6.6E+05 8.0E+05 8.0E+06 2.6E+07 2.8E+07	27.92 29.50 55.91 76.66 78.19	37.92 39.50 65.91 86.66 88.19	1.1E+03 1.2E+03 3.7E+03 6.6E+03 6.9E+03
2N3054	TRANS	0.2500	10	2.0	G	6.6E+05 8.0E+05 8.0E+06 2.6E+07 2.8E+07	12.56 13.28 25.32 34.79 35.48	35.12 36.56 60.64 79.58 80.97	4.4E+02 4.9E+02 1.5E+03 2.8E+03 2.9E+03
2N3704	TRANS	0.0600	5	10.0	G	6.6E+05 8.0E+05 8.0E+06 2.6E+07 2.8E+07	3.01 3.17 5.83 7.90 8.06	35.13 36.73 63.26 84.05 85.57	1.1E+02 1.2E+02 3.7E+02 6.6E+02 6.9E+02

### **7.18 Summary of Assessments**

Seventeen units of medical equipment were assessed. Of these, six units do not require EMP hardening. The screen of the remaining eleven units has indicated possible vulnerabilities at the interface level. Table 7.18 contains a summary of the assessment results.

The results obtained should be treated as preliminary in that in many instances generic failure data was used. The indication is clear, however, that many power and sensor interfaces for medical equipments would be damaged by EMP. Damage observed in the AESOP tests provides supporting evidence. The next step in this assessment procedure would be to perform a more detailed circuit (but not excessive) analysis to confirm the flagged vulnerabilities. Specific part failure data should be researched. Once the vulnerability is reconfirmed, proceeding with EMP mitigation measures would be justified. The next chapter discusses hardening measures applicable to medical equipment.

**Table 7.18 Summary of Assessments**

Unit	Power Vulnerable	Power EMP Current	Sensor Vulnerable	Sensor EMP Current	Is Hardening Required?
Neomed 3000 ESA	Yes	8.3A	Yes	7.9A	Yes
Defibrillator & Cardioscope Lifepak/33	No	3.44A	No	.77A	No
Oxygen Monitor Ohmeda Model 5100	No	n/a	No	.6A	No
Resuscitator, Globe Safety Products, Inc.	Yes	14A	No	n/a	Yes
Ultrasound Generator, Rich-Mar IV	Yes	7.1A	No	n/a	Yes
X-Ray Apparatus, 2mA, 120KVP	Yes	17.6A	n/a	n/a	Yes
EKG/SA Electrocardiograph, Burdick Corp.	Yes	14A	Yes	14A	Yes
Volumetric Infusion Pump, IMED Model 922	No	1A	n/a	n/a	No
Blood Gas Analyzer, I.L. Inc., Model 113	Yes	12.59A	n/a	n/a	Yes
Xenon Endoscopic Light Source, Model L12	Yes	12.9A	n/a	n/a	Yes
Spectrophotometer Stasar	No	2.6A	n/a	n/a	No
Ophthalmic Diathermy TR 3000	Yes	10A	No	.12A	Yes
Bircher Micro Bipolar Coagulator	No	.1A	No	.1A	No

**Table 7.18 - (Continued)**

Unit	Power Vulnerable	Power EMP Current	Sensor Vulnerable	Sensor EMP Current	Is Hardening Required?
Portaray Heliodent 70, Siemens D3152	Yes	6.8A	n/a	n/a	Yes
Birtcher Model 339 Electrocardiograph	n/a	n/a	No	1A	No
Flame Photometer, I.L. Inc., Model 343	Yes	13.9A	n/a	n/a	Yes
Electrocardiograph HP 1500B	Yes	17A	No	1A	Yes

## **8. EMP MITIGATION OPTIONS AND PROTECTION DEVICES**

Protection of medical equipment against EMP need not be as extensive and costly as, for instance, would be required for hardening a missile against in-flight exposure. When EMP hardened ISO-shelters become available, use of these shelters, with protected penetrations, will provide adequate protection for units located inside. As discussed earlier, the hardened ISO-shelters provide approximately 60dB of shielding against EMP. All equipment, however, will not be located in these shelters. There will be times when the equipment is deployed in Temper tents. The final identification of equipment locations and shelter types will be possible when the standardized unit definition is completed by the Defense Medical Standardization Board.

Power protection is the primary requirement for the medical equipment surveyed. Vulnerable sensor and control leads must also be protected on units deployed in other than hardened ISO-shelters. A wide variety of protection devices exist which would be applicable for use in medical equipment. Some representative devices are discussed in the following sections.

### **8.1 SPARK GAPS**

#### **8.1.1 Operation**

One of the types of spark gaps used for EMP protection are voltage threshold switching devices which consist of two or more metal electrodes hermetically sealed in a gas-filled insulated housing. Some spark gaps contain minute quantities of radioactive isotopes to stabilize the firing point and to give fast response. Other types use shaped electrodes in contact with dielectric to accomplish the same purpose.

For many applications, it is necessary to use a current limiting resistor in series with the spark gap. The transient current flowing through the resistor-gap combination causes an IR drop across the resistor which adds to the arc voltage of the gap. The sum of the IR drop and arc voltage is called the discharge voltage.

Spark gaps have a finite discharge life due to the physical deterioration of the device when it is in the discharge mode at high current levels.

### 8.1.2 Applications

8.1.2.1 AC Power - The first step for spark gap selection for ac power is that the gaps static firing voltage must be 25% greater than the peak ac circuit voltage. The next step is to select a spark gap that is able to handle the input transient current and any follow-current. Follow-current is current through the gap from the ac circuit sources following the transient and prior to gap extinction at the next zero of the frequency half cycle. For a 50 Hz system the power follow-current may have a duration of 10 msec. This follow-current's long duration can cause deterioration of the spark gap electrodes.

The next step is to consider gap extinction; however, this is usually not a problem since the circuit voltage goes through zero each half cycle.

Lastly, the gaps response to the transient input must be considered to assure that the loads damage level is not exceeded.

8.1.2.2 Control Circuits - For these circuits, extinction due to dc power on the line and ac follow-current is generally not a problem. In many cases where a dc voltage source is present the available dc short circuit current is sufficiently low to allow the gap to extinguish without additional series resistance. The usual considerations in spark gap selection are static breakdown, transient current capability and spark gap transient voltage response.

### 8.1.3 Spark Gap Features

#### 8.1.3.1 Advantages

- a. Low cost
- b. Small size
- c. High current and energy capacity
- d. Bipolar operation
- e. Three terminal gaps available
- f. Low capacitance
- g. Coaxial package available
- h. Fast response

- i. Low leakage currents
- j. Can be used to treat power, communications, transmission line, and control cable penetrations.

#### **8.1.3.2 Disadvantages**

- a. Poor dV/dt turn-on characteristics (i.e., large clamping factor)
- b. Usually requires use of secondary protection elements
- c. Spark gap may not extinguish for dc applications
- d. Power follow-current can damage spark gap in ac circuits
- e. Finite surge life

**8.1.3.3 Application for medical equipment.** When used together with filters, spark gaps will provide good EMP protection for power at hardened shelter inputs. A typical device, applicable to medical equipment, is shown in Figure 8.1.

## **8.2 METAL OXIDE VARISTORS**

### **8.2.1 Operation**

Metal oxide varistors are voltage dependent, nonlinear resistors which have an electrical behavior similar to back-to-back zener diodes. Their symmetrical, sharp breakdown characteristics enable the varistor to provide excellent transient suppression performance. When exposed to high level EMP transients the varistor impedance changes many orders of magnitude in nanoseconds from a near open circuit to a highly conductive level, thus clamping the transient voltage to a safe level. The potentially destructive energy of the incoming transient is diverted to ground by the varistor.

Metal oxide varistors are available with ac operating voltages from 10V to 1000V. Higher voltages are limited only by packaging ability. Peak current handling for single surges exceeds 25,000A and energy capability extends beyond 600J for the larger units. Package styles include the axial device series for automatic insertion and progress in size up to rugged high energy devices.

# MSP® Miniature Gas-tube Surge Protectors

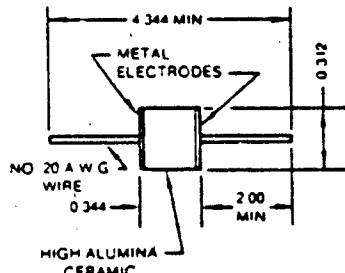


Figure A

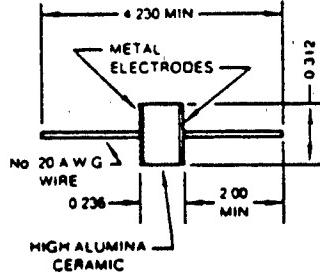


Figure B

JOSLYN MSP® TECHNICAL DATA										
PIN	Leads Dimensions (see Figure)	DC Sparkover Voltage	Normal impulse Sparkover Voltage at Surgeat Rate of Rise	Surge Discharge Current at 10x20 $\mu$ sec Wavespeed	Maximum Holdover Voltage at 1 amp	Insulation Resistance at 100Vdc (ohms)	Capacitance (pF)	Maximum Power Fwd Current at 120V rms 60 Hz	Peak Amperes	
2001-01	no	A	230 ± 15%	700	10A	115	>10 <sup>6</sup>	< 0.6	50	
2001-06	yes							< 1.15		
2001-02	no	A	350 ± 15%	850	10A	175	>10 <sup>6</sup>	< 0.6	50	
2001-07	yes							< 1.15		
2001-03	no	A	470 ± 15%	1000	10A	235	>10 <sup>6</sup>	< 0.6	50	
2001-08	yes							< 1.15		
2021-10	yes	B	145 ± 20%	500	5mA	100	>10 <sup>6</sup>	< 1.5	30 at 60V	
2021-11	no							< 10		
2021-12	yes	B	230 ± 15%	700	5mA	115	>10 <sup>6</sup>	<1.25	30	
2021-13	no							< 0.8		
2021-14	yes	B	350 ± 15%	850	5mA	175	>10 <sup>6</sup>	<1.25	30	
2021-15	no							< 0.8		
2021-16	yes	B	470 ± 15%	1000	5mA	235	>10 <sup>6</sup>	<1.25	30	
2021-17	no							< 0.8		
2022-12	yes	B	150 ± 30%	500	5mA	100	>10 <sup>6</sup>	< 1.5	25 at 60V	
2022-13	no		-20%					< 1.0		

JOSLYN MSP® SURGE SPARKOVER CHARACTERISTICS

REVERSE TIME (msec)

JOSLYN

4440 CORTONA DRIVE  
SANTA BARBARA RESEARCH PARK  
POST OFFICE BOX 1171  
GOLETA, CALIFORNIA 93117  
TELEPHONE AREA (805) 964-3551  
TELEGRAM JOSLEC, RON GOLETA.

Figure 8.1 Typical data sheet for a spark gap.

### 8.2.2 Applications

Varistors have two characteristics that limit their application and make silicon transient-voltage suppressors more applicable for many cases. To begin with, Varistors have a higher clamping factor ( $C_F$  = clamping voltage/breakdown voltage) at high currents than silicon transient voltage suppressors. In addition, they have a finite pulse life as described earlier. These two varistor characteristics limit their application for threatening most penetrations. They are generally only recommended for treating ac power penetrations since components in power equipment can usually withstand the higher clamping voltages of varistors as well as the change in device characteristics caused by multiple transients.

### 8.2.3 Classes of Varistors

Varistors come in a variety of sizes and ratings. They are available in axial, radial, cylindrical and rectangular packages having leads or terminals. The varistors are classed into low current, medium current, and high current devices as described below.

**8.2.3.1 Low Current - Class 1** - Class 1 varistors have a peak surge current rating of 200A or less for a 20 micro-sec surge and can survive  $10^4$  surge repetitions. These MOV's are contained in a molded axial or radial lead package and have a disc diameter of 3 to 14 mm. The steady power dissipation is less than 1 watt for Class 1 varistors.

**8.2.3.2 Medium Current - Class 2** - The Class 2 varistors have a peak surge current rating of 300A for a 20 micro-sec surge and can survive  $10^4$  surge repetitions. The MOV's are packaged in axial type, disc type or rectangular packages and have a disc diameter of 20 to 32 mm. The steady-state power dissipation is less than 15 watts.

**8.2.3.3 High Current - Class 3** - Class 3 varistors have a peak surge current rating of 400A for a 20 micro-sec surge and can survive  $10^4$  surge repetitions. The MOV's are contained in rectangular and cylindrical packages and have a disc diameter of 32 mm or greater.

### 8.2.4 Varistor Features

#### 8.2.4.1 Advantages

- a. High transient current and energy handling capability
- b. Bipolar operation
- c. Well defined surge characteristics

- d. Low cost
- e. Wide range of operating voltages

#### **8.2.4.2 Disadvantages**

- a. High capacity
- b. Finite pulse lifetime
- c. Primarily limited to treating ac penetrations
- d. High leakage current
- e. Wide range of operating voltages

#### **8.2.5 Application for Medical Equipment**

When used together with a filter, will provide effective power line protection. A typical data sheet is shown in Figure 8.2.

## Z-MOV Transient Voltage Suppressors

### ELECTRICAL CHARACTERISTICS

Part Number	Applied Voltage (VAC)	Max. DC (V)	I <sub>AV</sub> (mA)	I <sub>AV</sub> (mA) DC (V)	Max. Operating Conditions		Peak Voltage (Clamp) @ 1 mA (V <sub>I1</sub> )	Current Capacity @ 70 °C (Amperes)	Capacitance Value (pF)	Capacitance Reference Value (pF)	Change Ratio 1/20%
					AC	DC	Amperes	Volts	Amperes	Volts	
Z15L200	20	27	0.1	0.1	20	0.1	1000	23	45	2.20	18
Z15L200	25	32	0.1	0.1	25	0.1	1000	26	54	1.82	16
Z15L200	30	37	0.1	0.1	30	0.1	1000	27	63	1.62	16
Z15L200	35	42	0.1	0.1	35	0.1	1000	28	72	1.42	16
Z15L200	40	47	0.1	0.1	40	0.1	1000	29	81	1.22	16
Z15L200	44	52	0.1	0.1	44	0.1	1000	30	90	1.02	16
Z15L101	54	72	0.1	0.1	54	0.1	1000	35	115	0.82	16
Z15L101	61	84	0.1	0.1	61	0.1	1000	38	126	0.72	16
Z15L101	68	92	0.1	0.1	68	0.1	1000	40	136	0.62	16
Z15L101	72	96	0.1	0.1	72	0.1	1000	42	142	0.52	16
Z15L101	76	100	0.1	0.1	76	0.1	1000	44	146	0.42	16
Z15L101	80	104	0.1	0.1	80	0.1	1000	46	150	0.32	16
Z15L101	84	108	0.1	0.1	84	0.1	1000	48	154	0.22	16
Z15L101	88	112	0.1	0.1	88	0.1	1000	50	158	0.12	16
Z15L221	120	120	0.1	0.1	120	0.1	1000	52	170	0.02	16
Z15L221	140	140	0.1	0.1	140	0.1	1000	54	182	0.02	16
Z15L221	160	160	0.1	0.1	160	0.1	1000	56	194	0.02	16
Z15L221	180	180	0.1	0.1	180	0.1	1000	58	206	0.02	16
Z15L221	200	200	0.1	0.1	200	0.1	1000	60	218	0.02	16
Z15L221	220	220	0.1	0.1	220	0.1	1000	62	230	0.02	16
Z15L221	240	240	0.1	0.1	240	0.1	1000	64	242	0.02	16
Z15L221	260	260	0.1	0.1	260	0.1	1000	66	254	0.02	16
Z15L221	280	280	0.1	0.1	280	0.1	1000	68	266	0.02	16
Z15L221	300	300	0.1	0.1	300	0.1	1000	70	278	0.02	16
Z15L221	320	320	0.1	0.1	320	0.1	1000	72	290	0.02	16
Z15L221	340	340	0.1	0.1	340	0.1	1000	74	302	0.02	16
Z15L221	360	360	0.1	0.1	360	0.1	1000	76	314	0.02	16
Z15L221	380	380	0.1	0.1	380	0.1	1000	78	326	0.02	16
Z15L221	400	400	0.1	0.1	400	0.1	1000	80	338	0.02	16
Z15L221	420	420	0.1	0.1	420	0.1	1000	82	350	0.02	16
Z15L221	440	440	0.1	0.1	440	0.1	1000	84	362	0.02	16
Z15L221	460	460	0.1	0.1	460	0.1	1000	86	374	0.02	16
Z15L221	480	480	0.1	0.1	480	0.1	1000	88	386	0.02	16
Z15L221	500	500	0.1	0.1	500	0.1	1000	90	398	0.02	16
Z15L221	520	520	0.1	0.1	520	0.1	1000	92	410	0.02	16
Z15L221	540	540	0.1	0.1	540	0.1	1000	94	422	0.02	16
Z15L221	560	560	0.1	0.1	560	0.1	1000	96	434	0.02	16
Z15L221	580	580	0.1	0.1	580	0.1	1000	98	446	0.02	16
Z15L221	600	600	0.1	0.1	600	0.1	1000	100	458	0.02	16
Z15L221	620	620	0.1	0.1	620	0.1	1000	102	470	0.02	16
Z15L221	640	640	0.1	0.1	640	0.1	1000	104	482	0.02	16
Z15L221	660	660	0.1	0.1	660	0.1	1000	106	494	0.02	16
Z15L221	680	680	0.1	0.1	680	0.1	1000	108	506	0.02	16
Z15L221	700	700	0.1	0.1	700	0.1	1000	110	518	0.02	16
Z15L221	720	720	0.1	0.1	720	0.1	1000	112	530	0.02	16
Z15L221	740	740	0.1	0.1	740	0.1	1000	114	542	0.02	16
Z15L221	760	760	0.1	0.1	760	0.1	1000	116	554	0.02	16
Z15L221	780	780	0.1	0.1	780	0.1	1000	118	566	0.02	16
Z15L221	800	800	0.1	0.1	800	0.1	1000	120	578	0.02	16
Z15L221	820	820	0.1	0.1	820	0.1	1000	122	590	0.02	16
Z15L221	840	840	0.1	0.1	840	0.1	1000	124	602	0.02	16
Z15L221	860	860	0.1	0.1	860	0.1	1000	126	614	0.02	16
Z15L221	880	880	0.1	0.1	880	0.1	1000	128	626	0.02	16
Z15L221	900	900	0.1	0.1	900	0.1	1000	130	638	0.02	16
Z15L221	920	920	0.1	0.1	920	0.1	1000	132	650	0.02	16
Z15L221	940	940	0.1	0.1	940	0.1	1000	134	662	0.02	16
Z15L221	960	960	0.1	0.1	960	0.1	1000	136	674	0.02	16
Z15L221	980	980	0.1	0.1	980	0.1	1000	138	686	0.02	16
Z15L221	1000	1000	0.1	0.1	1000	0.1	1000	140	698	0.02	16
Z15L221	1020	1020	0.1	0.1	1020	0.1	1000	142	710	0.02	16
Z15L221	1040	1040	0.1	0.1	1040	0.1	1000	144	722	0.02	16
Z15L221	1060	1060	0.1	0.1	1060	0.1	1000	146	734	0.02	16
Z15L221	1080	1080	0.1	0.1	1080	0.1	1000	148	746	0.02	16
Z15L221	1100	1100	0.1	0.1	1100	0.1	1000	150	758	0.02	16
Z15L221	1120	1120	0.1	0.1	1120	0.1	1000	152	770	0.02	16
Z15L221	1140	1140	0.1	0.1	1140	0.1	1000	154	782	0.02	16
Z15L221	1160	1160	0.1	0.1	1160	0.1	1000	156	794	0.02	16
Z15L221	1180	1180	0.1	0.1	1180	0.1	1000	158	806	0.02	16
Z15L221	1200	1200	0.1	0.1	1200	0.1	1000	160	818	0.02	16
Z15L221	1220	1220	0.1	0.1	1220	0.1	1000	162	830	0.02	16
Z15L221	1240	1240	0.1	0.1	1240	0.1	1000	164	842	0.02	16
Z15L221	1260	1260	0.1	0.1	1260	0.1	1000	166	854	0.02	16
Z15L221	1280	1280	0.1	0.1	1280	0.1	1000	168	866	0.02	16
Z15L221	1300	1300	0.1	0.1	1300	0.1	1000	170	878	0.02	16
Z15L221	1320	1320	0.1	0.1	1320	0.1	1000	172	890	0.02	16
Z15L221	1340	1340	0.1	0.1	1340	0.1	1000	174	902	0.02	16
Z15L221	1360	1360	0.1	0.1	1360	0.1	1000	176	914	0.02	16
Z15L221	1380	1380	0.1	0.1	1380	0.1	1000	178	926	0.02	16
Z15L221	1400	1400	0.1	0.1	1400	0.1	1000	180	938	0.02	16
Z15L221	1420	1420	0.1	0.1	1420	0.1	1000	182	950	0.02	16
Z15L221	1440	1440	0.1	0.1	1440	0.1	1000	184	962	0.02	16
Z15L221	1460	1460	0.1	0.1	1460	0.1	1000	186	974	0.02	16
Z15L221	1480	1480	0.1	0.1	1480	0.1	1000	188	986	0.02	16
Z15L221	1500	1500	0.1	0.1	1500	0.1	1000	190	1000	0.02	16
Z15L221	1520	1520	0.1	0.1	1520	0.1	1000	192	1012	0.02	16
Z15L221	1540	1540	0.1	0.1	1540	0.1	1000	194	1024	0.02	16
Z15L221	1560	1560	0.1	0.1	1560	0.1	1000	196	1036	0.02	16
Z15L221	1580	1580	0.1	0.1	1580	0.1	1000	198	1048	0.02	16
Z15L221	1600	1600	0.1	0.1	1600	0.1	1000	200	1060	0.02	16
Z15L221	1620	1620	0.1	0.1	1620	0.1	1000	202	1072	0.02	16
Z15L221	1640	1640	0.1	0.1	1640	0.1	1000	204	1084	0.02	16
Z15L221	1660	1660	0.1	0.1	1660	0.1	1000	206	1096	0.02	16
Z15L221	1680	1680	0.1	0.1	1680	0.1	1000	208	1108	0.02	16
Z15L221	1700	1700	0.1	0.1	1700	0.1	1000	210	1120	0.02	16
Z15L221	1720	1720	0.1	0.1	1720	0.1	1000	212	1132	0.02	16
Z15L221	1740	1740	0.1	0.1	1740	0.1	1000	214	1144	0.02	16
Z15L221	1760	1760	0.1	0.1	1760	0.1	1000	216	1156	0.02	16
Z15L221	1780	1780	0.1	0.1	1780	0.1	1000	218	1168	0.02	16

### **8.3 SILICON TRANSIENT VOLTAGE SUPPRESSOR**

#### **8.3.1 Operation**

Silicon transient voltage suppressors (TVS) are PN silicon junction diodes that are designed, manufactured, specified and tested for transient suppression. Their special design allows the device to have extremely fast operation (approx.  $10^{-12}$  sec), and to carry high peak currents and handle high peak powers for short periods of time. Transient suppression is obtained by ensuring that transient pulses take the device into avalanche breakdown. The avalanche breakdown, combined with low bulk resistance produces a very sharp knee in the I-V characteristics of the TVS.

Silicon transient voltage suppressors range in clamping thresholds from 1.3 to 700 volts, have surge energy capability at 10 sec of 1 joule and a capacitance between 100 to 15000 pf.

#### **8.3.2 Applications**

TVS's have low clamping factors and are available in both unipolar and bi-polar configuration. TVS's generally do not have an adequate surge handling capacity to serve as a primary treatment for penetrations. Hence, they are usually employed as a secondary treatment and are often used in conjunction with spark gaps which is the primary penetration treatment.

TVS's are useful for secondary penetration treatment of power, signal, and control cables.

**8.3.2.1 Reverse Standoff** - The reverse standoff voltage of the TVS should be equal to or greater than the peak operating voltage for the penetration.

**8.3.2.2 Peak Pulse Power** - The peak pulse power for the incoming transient should be less than the rated peak pulse power for the TVS. The rated peak pulse power is usually given in graphical form.

**8.3.2.3 Peak Pulse Current** - The rated peak pulse current of the TVS should be greater than the peak current of the input transient.

**8.3.2.4 Clamping voltage** - The TVS clamping voltage at the peak transient current should be less than the damage level of the load.

#### **8.3.3 Silicon Transient Voltage Suppressor Features**

##### **8.3.3.1 Advantages**

- a. Fast Response
- b. Small size
- c. Low cost
- d. Bipolar units available
- e. Long surge life
- f. Low clamping factor
- g. Useful for treating power, communication, transmission line and control cable penetration.

#### 8.3.3.2 Disadvantages

- a. High capacitance
- b. Lower surge handling capability than MOV's or spark gaps at high clamping voltage.
- c. Not usually employed for primary penetration treatment

#### 8.3.4 Applications for Medical Equipment

The PN diodes can be used very effectively to protect sensor and control cables on medical equipment. A typical data sheet is given in Figure 8.3

## POWER ZENERS

5 Watt, Military

**IN4954, IN4995  
JAN, JANTX & JANTXV  
IN4996**

**DESCRIPTION**  
Found in Glass, metallurgically bonded  
5 watt zener, qualified to MIL-S-19500/354.

- 2 times Greater Surge Rating than Conventional
- 10 watt Zeners
- Small Physical Size

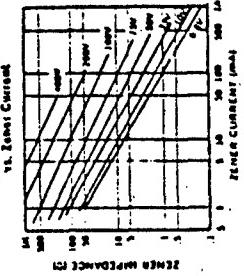
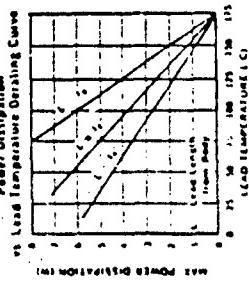
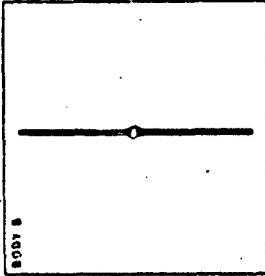
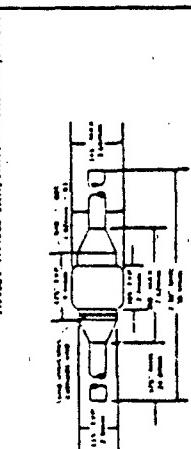
**ABSOLUTE MAXIMUM RATINGS**

Zener Voltage, V<sub>Z</sub>  
Continuous Current, I<sub>C</sub>  
Surge Current (8.2ms)  
Surge Power  
Power Dissipation  
Storage and Operating Temperature

6.8 to 30V  
See Table  
See Table  
See Graph  
See Graph  
See Lead Temperature Derating Curve  
-65°C to +135°C

**MECHANICAL SPECIFICATIONS**

IN4954, IN4995, JANTX & JANTXV, IN4996



**Electrical Specifications at 25°C**

Item	Maximum Ratings			Maximum Ratings			Maximum Ratings		
	Maximum Zener Impedance Z <sub>ST</sub> at 1mA			Maximum Reverse Leakage Current I <sub>R</sub> at 1V			Maximum Reverse Leakage Current I <sub>R</sub> at 5V		
Symbol	Value	Unit	Symbol	Value	Unit	Symbol	Value	Unit	
I <sub>C</sub>	10	A	I <sub>R</sub>	100	μA	I <sub>R</sub>	100	μA	
V <sub>Z</sub>	6.8	V	I <sub>R</sub>	1000	μA	I <sub>R</sub>	1000	μA	
V <sub>Z</sub>	10	V	I <sub>R</sub>	10000	μA	I <sub>R</sub>	10000	μA	
V <sub>Z</sub>	15	V	I <sub>R</sub>	100000	μA	I <sub>R</sub>	100000	μA	
V <sub>Z</sub>	20	V	I <sub>R</sub>	1000000	μA	I <sub>R</sub>	1000000	μA	
V <sub>Z</sub>	25	V	I <sub>R</sub>	10000000	μA	I <sub>R</sub>	10000000	μA	
V <sub>Z</sub>	30	V	I <sub>R</sub>	100000000	μA	I <sub>R</sub>	100000000	μA	

**UNITRODE**

UNIVERSAL CORPORATION • 3 FOREST ROAD  
LEXINGTON, MA 01851 • TEL: (508) 865-1000  
FAX: (508) 865-1001 • TEL: (508) 865-1001

Figure 8.3 Typical data sheet for Silicon Transient Voltage Suppressors.

## **8.4 FILTERS**

### **8.4.1 Operation**

Filters suppress EMP energy in two ways. Their shunt capacitor elements present a low impedance to ground for frequencies above the bandpass of the filter whereas series inductors present a high line impedance for frequencies below the bandpass of the filter.

The four common types of filters are low pass, high pass, bandpass and band reject. Low pass filters allow frequency components from dc up to the cutoff frequency to pass with low attenuation while greatly attenuating frequency components above the cutoff frequency. High pass filters allow frequency components above cutoff to pass while rejecting those frequencies below cutoff. Bandpass filters pass frequency components within a defined frequency band and reject it outside this band. Band reject filters reject frequency components within a specified frequency band and pass the frequency components outside the band.

### **8.4.2 Applications**

Filters are usually employed as secondary penetration treatments since they have transient damage ratings which are usually much lower than EMP induced transient which have not been limited.

Filters respond to frequency components regardless of amplitude and hence can be used to suppress frequencies that are not strong enough to activate clamping devices. Filters are useful as penetration treatments as long as the frequency spectrum of the EMP transient is well within the operating frequency range of the filter. EMI filters are useful for treating power, and control cable penetrations.

Filters usually require primary protection because they contain components that can fail or be damaged by arcing. Filters generally have a transient damage threshold which is less than 10X which is their maximum rated operating voltage.

### **8.4.3 Filter Features**

#### **8.4.3.1 Advantages**

- a. Frequency selective
- b. Can protect against upset
- c. Low cost
- d. Reliable

- e. Provide EMI protection

#### **8.4.3.2 Disadvantages**

- a. Normally requires primary protection
- b. Large size
- c. EMP threshold is not specified
- d. Attenuation characteristics are unknown for most penetration treatment applications.
- f. Reflected EMP energy must be dissipated elsewhere in the system.

#### **8.4.4 Applications for Medical Equipment**

Filters can be used effectively for power line protection, when used together with spark gaps or varistors. A typical data sheet is given in Figure 8.4.

**Operating Temperature:**  
-55°C to +125°C

**Operating Voltage** (See table below)  
-55°C to +125°C

**Peak Transient Voltage:**  
(10  $\mu$ sec) @ 25°C (See table below)

**Dielectric Strength:**  
Twice DC Operating Voltage @  
+25°C, 50 mA maximum charging  
current

**Insulation Resistance:**  
Measured with 100VDC, 50 mA  
maximum charging current, @  
+25°C, after two minutes (See  
Test 5 on page 24.)

**Insertion Loss:**  
Per MIL-STD 220 (full load)

**Military Specifications:**  
Meets or exceeds the applicable  
parameters of MIL-F-15733 (See  
page 24 for more detailed information.)

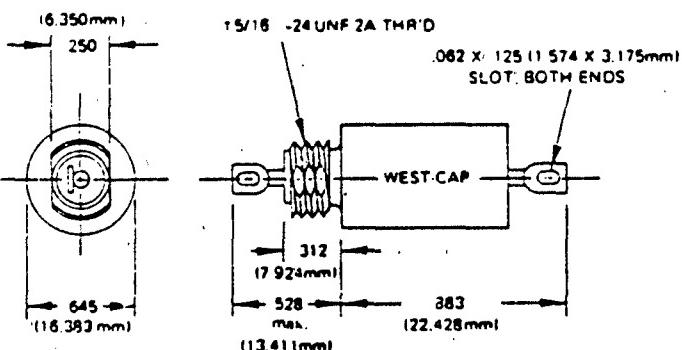
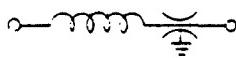
**Housing (Hermetically Sealed):**  
Tin plated. Can be supplied with  
silver or gold plating. (See pages  
2 & 24 for details.)

**Torque:**  
48 inch oz. maximum

**Marking:**  
West-Cap, part number and Federal  
Code identification, voltage/current  
circuitry, and date code

## Power Line Filters

100, 200VDC, 125VAC 400 Hz L Type Network .645 Diameter



Tolerance  $\pm 0.15$  ( $\pm 3.81$  mm) unless otherwise specified.

All units supplied with internal tooth lockwasher and hex nut.  
See page 3 for further details.

PART NUMBER	CURRENT DC Max (A)	RESISTANCE DC Max (Ω)	WORKING VOLTAGE		INSULATION RESISTANCE (MΩ Min.)	PEAK TRANSIENT VOLTAGE (10 $\mu$ sec)	MIN. INSERTION LOSS (dB) FULL LOAD -55°C TO +125°C									
			D C	400Hz			30	150	300	1	10	100	1	KHz	KHz	KHz
CF SA1BB FEA 1AA	5	.50	100	-	1000	300	21	48	60	70	70	70	70	70	70	70
CF SA1BB GEA 1AA	10	.21	100	-	1000	300	16	40	52	70	70	70	70	70	70	70
CF SA1BB JEA 1AA	30	.03	100	-	1000	300	14	29	37	55	70	70	70	70	70	70
CF SA1BB KEA 1AA	50	.007	100	-	1000	300	14	29	34	47	70	70	70	70	70	70
CF SA1CB FEA 1AA	5	.30	200	125	700	500	9	38	50	70	70	70	70	70	70	70
CF SA1CB GEA 1AA	10	.21	200	125	700	500	4	30	41	60	70	70	70	70	70	70
CF SA1CB JEA 1AA	30	.03	200	125	700	500	-	19	27	45	70	70	70	70	70	70
CF SA1CB KEA 1AA	50	.007	200	125	700	500	-	19	25	37	70	70	70	70	70	70

Figure 8.4 Data Sheet for a typical lumped element filter.

## **8.5 HYBRID TRANSIENT PROTECTION**

### **8.5.1 Operation**

All devices previously described have major limitations connected with their protection function. Spark gaps have excessive clamping voltage overshoot which could damage protected circuits. Varistors have a finite pulse life and a large clamping factor which makes them only useful for ac applications. Silicon transient voltage suppressors and filters do not have adequate transient power handling capability to serve as a primary protection device. Hence, adequate penetration treatments for medical equipment will require a hybrid circuit made up of two or more types of penetration treatments.

Hybrids can be self-designed or purchased as commercial units. The hybrids considered here are the commercially available units which can be obtained from transient protection device manufacturers.

### **8.5.2 Applications**

HTP's are normally employed as primary penetration treatments. Units are available for treating power cables, communication cables, RF transmission lines and control cables.

Factors to consider in selecting HTP's are described below.

**8.5.2.1 Rated Voltage** - The rated voltage should equal or exceed the penetrations peak operating voltage.

**8.5.2.2 Rated Current** - The rated current should equal or exceed the penetrations peak operating current.

**8.5.2.3 Clamping Voltage** - The clamping voltage should be greater than the penetrations peak operating voltage and below that required to damage the protected circuit.

**8.5.2.4 Surge Current** - The rated surge current should be greater than the peak EMP transient current for the transient pulse width.

**8.5.2.5 Response Time** - The response time should be several nanoseconds or less.

**8.5.2.6 Cutoff Frequency** - The cutoff frequency should be equal to or greater than the bandwidth of operating signals present on the penetrations.

**8.5.2.7 Form Factor, Connectors and Size** - These should be consistent with application requirements.

### **8.5.3 Hybrid Transient Protection Features**

#### **8.5.3.1 Advantages**

- a. Packaged unit requiring routine installation
- b. Some HTP's provide both primary and secondary penetration treatment
- c. Bipolar units available
- d. Units available for treating balanced line and multiple conductor penetrations.

#### **8.5.3.2 Disadvantages**

- a. Surge capability of some units are not well defined
- b. The selection of HTP's is limited
- c. A specific application often requires modification of standard unit
- d. Available standard voltages are limited.

### **8.5.4 Applications for Medical Equipment**

Hybrid combinations, as stated in previous sections, are required for protection of power cables. Typical data sheets are given in Figures 8.5 through 8.7.

## SPECIFICATIONS

### Line Surge Absorber (LSA<sup>®</sup>)

**Method of Protection:** Type F Failsafe. The LSA<sup>®</sup> forms a short circuit across the protected input if it fails.

Type M Mostly failsafe. There is a narrow range of overvoltages which could in theory make this type fail open circuit. It is highly probable that this type also fails safe.

**Configurations:** Type B Balanced Protection is both common mode (each lead with respect to earth) and difference mode (across leads).

Type U Unbalanced Protection is with respect to earth only.

**Max. Surge Current:** 20,000 Amps. Test waveform overdamped bipolar sine wave with 10 microsec. period lasting 5 periods.

**Surge Life at 500 Amps:** 500 surges min.

**Surge Life at 20,000 Amps:** 50 surges min.

**Max. Continuous Overvoltage:** No limit.

**Max. Surge Voltage:** No limit.

**External Signal Wires:** 1.5mm diameter max.

**Resetting:** Automatic after the overvoltage ceased.

**Nominal Clamping Voltage (Vc):** 7V to 200V, single polarity or bi-polarity, as required.

**Max. Clamping Voltage:** 1.4Vc at max. surge current.

**Max. Signal Amplitude:** 0.8Vc

**Max. Signal Current:** Type F 50mA RMS or DC

Type M 2Amps. RMS or DC

**Series Resistance:** Type F less than 50 ohm

Type M less than 0.5 ohm

**Response Time:** Less than  $1 \times 10^{-12}$  sec (1 picosecond)

**3dB Cutoff Frequency:** 100kHz (load and source = 500 ohm)

300kHz (load and source = 50 ohm)

**Operating Temperature:** +5°C to +50°C

**Storage Temperature:** -20°C to +85°C

**Shock:** 30 g-s max half sine, 11 msec duration

**Standard Connectors:** Screw terminal blocks

**Enclosures Available:** Standalone shockproof plastic box (standard version), or rack mount modules, or circuit board plug-in modules

**Dimensions (Standalone):** LSAv-2W L 105mm (4.1"), W 85mm (3.3"), Ht. 50mm (2")

LSAv-4W L 120mm (4.7") W 85mm (3.3") Ht. 50mm (2")

**Mounting:** Standalone boxes can be mounted on a rail side by side

**Net weight:** LSAv-2W: 0.45kg (1 lb)

LSAv-4W: 0.9kg (2 lb)

**Model Designation:** LSAv - xwy<sub>z</sub>, where

v = nominal clamping voltage

x = number of wires

y = B: Balanced, U: unbalanced

z = F: failsafe, M: mostly failsafe

**Ordering Information:** Number of lines to be protected, max. signal current, peak or peak-to-peak signal voltage, is OV line grounded or floating, is the signal AC or DC, max. signal frequency, type of connector required, max. signal attenuation allowed, type of enclosure required. A brief description of the application or a technical manual containing the circuit of the equipment to be protected should be supplied. Specify any special electrical or mechanical requirements.



KAPUSI LABORATORIES

2121 So. El Camino Real, San Mateo, CA 94403, TWX: 910 374 3004

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Figure 8.5 Data Sheet for a typical class C2 Communication/Control hybrid Transient Protector.

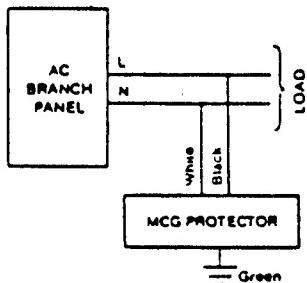
# MEDIUM-DUTY AC POWER LINE PROTECTION

## SELECTION GUIDE

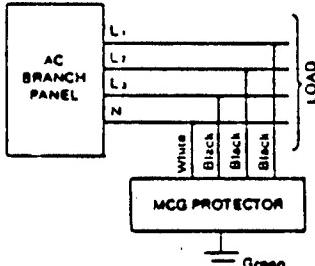
1. For 1φ-use Chart 1, for 3φ 4W use Chart 2, for 3φ 3W Delta use Chart 3.
2. Select the proper voltage range from the chart. Model No. is directly below the voltage.
3. Models can be used on lines having currents up to 100A/per line.

## CONNECTION INSTRUCTIONS

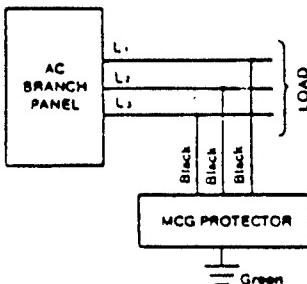
Single Phase: See Chart 1



3φ, 4 WIRE, WYE: See Chart 2



3φ Delta 3 wire: See Chart 3



NOTE: The protectors should be operated on "Load" side of branch service panel.

**MCG ELECTRONICS INC.**

160 BROOK AVE., DEER PARK, N.Y. 11729 (516) 586-5125 TELEX 645518

## CHART 1: SINGLE PHASE

Line Voltage	120 VAC	240 VAC	277 VAC	380 VAC	480 VAC
Model	1201	2401	2701	3801	4801
Clamp V.I (mA)	235V pa	413V pa	430V pa	690V pa	900V pa
Joule (mJ•sec)	240	480	480	480	480

## CHART 2: 3φ, 4 WIRE, WYE

Line Voltage	120/208 VAC	220/380 VAC	277/480 VAC
Service	WYE 4 W	WYE 4 W	WYE 4 W
Model	2403Y	3803Y	4803Y
Clamp V.I (mA)	235V LL	430V LL	430V LL
Joule (mJ•sec)	240	480	480

## CHART 3: 3φ, 3 WIRE, DELTA

Line Voltage	120 VAC	240 VAC	380 VAC	480 VAC
Service	Delta 3 W	Delta 3 W	Delta 3 W	Delta 3 W
Model	1203D	2403D	3803D	4803D
Clamp V.I (mA)	235V LL	430V LL	500V LL	500V LL
Joule (mJ•sec)	240	480	480	480

## Mounting Information

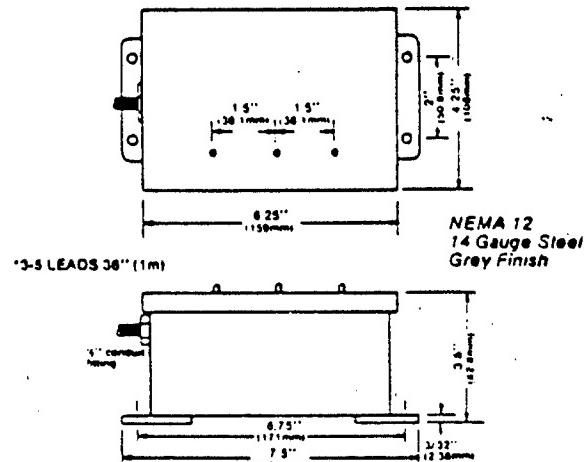


Figure 8.6 Data Sheet for a typical class P2 Power hybrid Transient Protector

## FISCHER CUSTOM COMMUNICATIONS

BOX 581 • MANHATTAN BEACH, CA. 90266  
AREA CODE 213 545-4617

The FCC 450 series Shockguards have been designed to provide transient protection for receivers and transmitters up to 100 watts of output power. They have also been designed to provide transient protection for sensitive semiconductor components and integrated circuits.

The 450 series are constructed from proven silicon components, that are in turn encased in epoxy.

They can be provided with clamping voltages varying from 6 to 200 volts. The 6 to 20 volt units are capable of sustaining 70 amperes of peak current for a triangular pulse having a 4 microsecond pulse width. From 20 volts and up the units have a decreasing current capability, with the 200 volt unit capable of sustaining 5 amperes of peak current for 15 microseconds.

The dc impedance in the nonconducting mode is equal to or greater than 5 megohms.

The clamping voltages are achieved in approximately 1 nanosecond for transients having a risetime gradient of 1 megavolt/microsecond. Of particular importance is the fact that these units exhibit a capacitance of approximately 2 picofarads.

Since these units operate extremely fast and have such low capacitance, they will provide transient protection for sensitive semiconductor components, particularly, integrated circuits, such as TTL, ECL, DTL, MOS, and MSI. Due to the fact that they have low capacitance these units can protect not only power supplies, but input and output data lines, without degrading the data transmission operating characteristics, by excessive capacitive loading.

Typical dimensions of these units are 0.75" long by 0.5" wide by 0.5" high.

The FCC 450 series are also packaged in coaxial connectors to protect receivers and transmitters from transients. They exhibit fast response through the UHF region by clamping in approximately 1 nanosecond when subjected to transients exhibiting risetime gradients of the order of 1 megavolt/microsecond. These units also have a distributed capacitance of approximately 2 picofarads.

For example, the FCC-450-10 (connector type) is used to protect receivers and clamp fast transients at 10 volts peak.

Typical VSWR characteristics for type N, C, and UHF coaxial connector versions of the FCC-450-( - ) are as follows:

Frequency (MHz)	VSWR
50	1.1:1
100	1.3:1
200	1.4:1
300	1.5:1
400	2.0:1
500	2.5:1

The 450 series when clamping a transient will not permit the energy levels to exceed the microwave level even for transients lasting 20 microseconds. The VSWR values permit normal receiver operation with little or no degradation in performance to frequencies of 500 MHz.

The 450 series that clamp up to 200 volts are capable of protecting transmitters up to 100 watts.

It must be cautioned that, since the 450 series can only sustain a limited transient pulse, they should be used in conjunction with a 250 series. The 450 series must be placed as close to the transmitter or receiver as possible, and the 250 series must be placed as close to the antenna as possible. The 250 series will intercept the transient first and will limit the overall energy to the low millijoule level thus not permitting the transient energy to exceed the safe level of the 450 series.

In order to obtain optimum transient protection the two units must be separated via the coaxial cable by at least 50 feet for a slow transient having a risetime gradient of 20 kilovolts/microsecond; and by 3 feet for a fast transient having a risetime gradient of 1 megavolt/microsecond.

The above hybrid combination provides optimum protection of both transmitters and receivers.

Even though the 250 series will have some overshoot, those units used for transmitters up to 100 watts will still clamp at 1800 volts or lower, for a transient having a risetime gradient of 1 megavolt/microsecond, and 1000 volts or lower for a transient having a risetime gradient of 20 kilovolts/microsecond.

In most instances these overshoot voltages will not cause failure of an antenna or transmission line since they will only last for 2 nanoseconds for the 1 megavolt/microsecond risetime gradient, and 50 nanoseconds for the 20 kilovolt/microsecond gradient.

The energy levels finally permitted to arrive at a transmitter or receiver during a transient will be well within the safe levels of 450 series normal operation.

Figure 8.7 Data Sheet for a typical class T1 RF Transmission Line hybrid Transient Protector.

## **8.6 SELECTED EMP HARDENING DEVICES FOR MEDICAL EQUIPMENT**

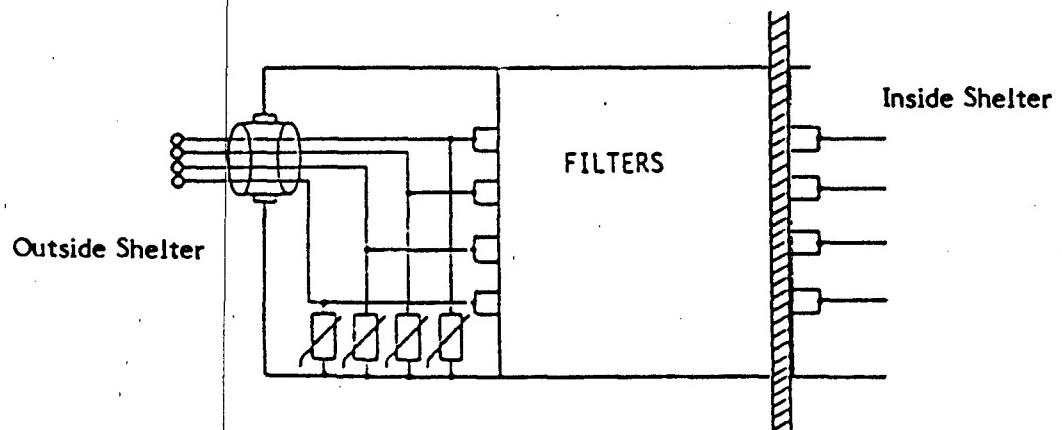
Two specific types of protection designs applicable to medical equipment are presented in this section. The first example is for protecting ac power. The second example is for sensor and control interface protection.

### **8.6.1 AC Power Protection**

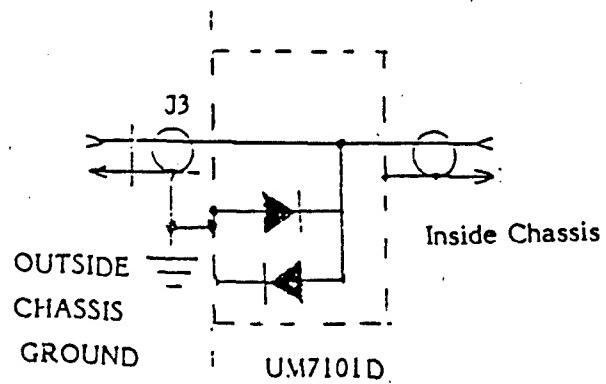
AC power lines will need EMP protection. The example given here is most suitable for mounting in an EMP vault at the wall of an ISO-shelter. The EMP vault is constructed such that the EMP surge conducted through the surge arresters is diverted entirely to the outside skin of the shelter. The protection device configuration for a three phase power line is shown in Figure 8.8. Device types are 1.) MOV: General Electric V150LAI0A, and 2.) filters: RFI RF741, or RFI RF 9710-18, or MTK Electronics MTK 835. Equivalent types by other manufacturers are also acceptable. This configuration will reduce a 2000V, 20A Thevenin equivalent source damped sine pulse to a safe level of several hundred mV.

### **8.6.2 Sensor and Control Protection**

The network for sensor and control interface protection is shown in Figure 8.9. A pair of high current low capacitance diodes such as the Unitrode UM 7101 pin diode, or equivalent is recommended. This protection network will have a clamping voltage of 1.5 volts or less.



**Figure 8.8 EMP Protection for AC power at ISO-shelter wall**



**Figure 8.9 EMP Protection for sensor and control interfaces.**

## **9. CONCLUSIONS AND RECOMMENDATIONS**

The information collected and analyses completed during Phase I of this SBIR program provides a good database for use in achieving the Army's goal of protecting critical medical equipment against EMP.

Critical equipments have been identified from Maj. Vandre's survey and are listed in this report. Seventeen of these equipments were assessed for EMP vulnerability. Of these, eleven were found to be vulnerable to EMP. Since circuit designs are fairly similar, it is probable that many types of other medical equipment are also vulnerable. Actual tests of equipment at HDL have served to support this conclusion.

Observations made from the site surveys indicate that, in the present unprotected state, equipment in Temper tents would probably be damaged during an exposure to EMP. With an unprotected power grid, even equipment in the ISO-shelters presently in use would have a high probability of damage.

All the equipment surveyed in this program will not be hardened to EMP. One reason for this is that a large part of the equipment in present use will be replaced. The Defense Medical Standardization Board (DMSB) is assessing 145 different equipment types. Equipment lists are included in Appendix A for reference. Groups from each type may be from several manufacturers. Another reason is that about 60% of the equipment will be located in ISO-shelters, and will therefore be at least partially protected from EMP. This equipment will be fully protected when hardened ISO-shelters come into use, and when protection has been deployed in the power grid.

Techniques for protecting individual equipments have been considered and discussed in the previous chapter. There will be some units which are critical and which can be deployed in unprotected areas. These units must be identified and hardened individually. One candidate is the Hi-Cap X-ray unit presently in the procurement process. Standardized layouts developed by DMSB will facilitate identification of other equipments to be hardened.

Most of the new units are off-the-shelf items. Units selected for individual hardening will then require a form of a product improvement program (PIP) to implement and maintain the hardening.

A cost-effective methodology must be implemented to the product improvement program. Most standard "rigorous" approaches to EMP hardening and testing would be too expensive. Detailed circuit code analyses would be too expensive to apply to a large number of equipment from numerous manufacturers.

Medical equipment does not need 100% confidence of survivability. A survivability of 80% would probably be sufficient. This means looking into the statistics of survivability. For example, one must determine the number of units to be tested for each equipment type to maintain a desired confidence level.

The PIP will involve screening and testing to determine which equipment doesn't survive and must be retrofitted with hardening. Cost-effective test methods will have to be utilized. This will call for use of small simulators or pin-injection testing, which is fast and relatively inexpensive. IRT has such facilities in-house.

In its Phase I SBIR program, IRT has demonstrated a methodology for preliminary EMP vulnerability screening of medical equipment. An approach has been demonstrated whereby seventeen equipments have been screened in a short time period under a cost-effective program. Proven hardening devices are available, and were discussed along with specific examples in the previous chapter.

Phase II of this work should develop a sound EMP protection program for medical equipment, whereby selected equipments are screened, tested, and retrofitted. Some important elements and issues for this program have been discussed above. Details for this program will be discussed in IRT's Phase II proposal.

## 10. REFERENCES

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9. Bock, T., US Army Harry Diamond Laboratories. Personal Conversations, and Reference Materials Supplied.
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11. Site Survey, 8th Evacuation Hospital, Camp Roberts, CA. 6 March 1986.
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**Handbook, July 5, 1979.**

14. NA-81-266, "Design Analysis and Test Guidelines Supplier Requirements," Rockwell International, January 1982.
15. Zimmerman, E.L., "Semiconductor Failure by Non-Square Wave Power Surges," Litton Industries Memorandum, 16 May 1980.

**APPENDIX A  
MEDICAL EQUIPMENT LISTS  
OBTAINED FROM HDL AND MAJ. VANDRE**

MEDICAL EQUIPMENT DATABASE  
(PART II)

ITEM	CONT'D.	NUMBER	NSN	MODEL NUMBER	MANUFACTURER
00-00000000000000000000	med001		6630-01-120-0019	IL-143-02	Instrumentation Labs
00-00000000000000000000	med002		6515-01-100-0150	L-12	American Cytoscope Mfg
00-00000000000000000000	med003		6525-01-154-0725	Per-Prof	Air Techniques Inc
00-00000000000000000000	med004		6515-00-325-4510	040-0408	Stryker
00-00000000000000000000	med005		65120-00-129-1246	V4-4	Air Techniques Inc
00-00000000000000000000	med006		6520-00-597-7719	L-1	Taldyne Hanau
00-00000000000000000000	med007		6520-00-149-0123	Vari-Matic	The LD Cault Division
00-00000000000000000000	med008		6515-00-120-1206	771	Burkhardt Corp
00-00000000000000000000	med009		6515-01-165-2508	Storz Ergo	Storz Ergo Instruments
00-00000000000000000000	med010		6515-01-025-9039	922	TRID Corporation
00-00000000000000000000	med011		6515-01-158-2602	System 11	Dynamics Inc
00-00000000000000000000	med012		4610-01-175-2324	CL-5	Crystallab Inc
00-00000000000000000000	med013		6570-01-122-1176	IR-3000	Medical Inst Research
00-00000000000000000000	med014		6520-01-098-5027	5510	Sybron Corporation
00-00000000000000000000	med015		5530-01-128-2142	H-295	Forno Ille
00-00000000000000000000	med016		6530-01-117-7602	IV	Rival Mar Corporation
00-00000000000000000000	med017		6515-01-165-2715	SE200-112	Storz Ergo Instruments
00-00000000000000000000	med018		6515-01-095-2620	SE750-104	Storz Ergo Instruments
00-00000000000000000000	med019		6525-01-167-6678	240137	Pickler International Inc
00-00000000000000000000	med020		6515-01-160-5597	100-00000000000000000000	Goodman & Shuster Inc
00-00000000000000000000	med021		6540-01-129-9488	145	Fisher Scientific Co
00-00000000000000000000	med022		6550-01-117-2904	25066-X-42	Gifford Instrument Labs
00-00000000000000000000	med023		6515-01-101-8711	52-1211-S	Pilling
00-00000000000000000000	med024		6515-01-165-5925	4620	Biochem International Inc
00-00000000000000000000	med025		4110-01-117-3902	082	Jewett Refrigerator
00-00000000000000000000	med026		6520-01-129-3539	D-2452	Siemens Medical Systems
00-00000000000000000000	med027		4110-01-179-0124	C71	Jewett Refrigerator

三

PAGE -

ITEM NO.	DESCRIPTION	QTY	UPC	U/I	AAC	RIC	ASICE
1515011153193	SHADING MATERIAL-240W PHOTIC PAPER LAD PHARM	EA	925.76	2	0	0	0
1515011153188	REFLIG MECH BLD BANK	EA	1042.72	2	0	0	0
1515011153192	FRESH AIR PLASMA SPARE	EA	636.16	3	0	0	0
1515011153199	HEMIGALVANIC MILITARIL	EA	2289.40	3	0	0	0
4515011153174	DEIN IMEALIZER WATER	EA	133.26	2	0	0	0
4015011153235	LLIANA ULTRASOUND	EA	2732.35	3	0	0	0
4015011153217	FSD POLYPAK ASYLUM	EA	316.90	2	0	0	0
4015011153200	BWINGSCOPE THMAXXUM	EA	231.63	2	0	0	0
5515011153190	BUFFEN LUNN RUST REMO	EA	217.25	2	0	0	0
6515011153203	CASE 2000+ STER-SILK	EA	451.15	2	0	0	0
6515011153087	FORCLIP ETC-SUTUMSEN	EA	104.00	2	0	0	0
6515011153060	INTRACRIT NICKLE SET	SC	300.00	1	0	0	0
7515011153056	RE-BAGLIA WINDEN SET	SC	300.00	1	0	0	0
7515011153052	CURETTE SET ANTRUM OS	PC	336.00	2	0	0	0
6515011153083	FRAME HEAD GRAB	EA	657.00	2	0	0	0
6515011153013	FRICUT KIT U/RAL	EA	578.00	2	0	0	0
6515011153082	ELECTROSUR APPARAT AC	EA	1150.71	3	0	0	0
6515011153062	RETRACTOR STERNAL	EA	466.30	2	0	0	0
6515011153074	FORCPS BRONCHO SOCH	EA	194.46	2	0	0	0
6515011153797	RESPIROMETER MECHAN	EA	195.90	2	0	0	0
65150111397443	FORCPS COAGULATION	EA	202.65	2	0	0	0
6515011135744	FORCPS COAGULATION	EA	224.00	2	0	0	0
6515011136812	ANGELA SAUTERBU LTAM	EA	310.05	2	0	0	0
6515011139828	SHEARS #10 SS 25CP	EA	101.07	2	0	0	0
5515011139840	FORCPS SEPTUM SPALL	EA	202.64	2	0	0	0
6515011139830	PUNCH NASAL HAIR-NOSE	EA	276.93	2	0	0	0
6515011139833	RETRACT ANTIBALI-5W	EA	155.35	2	0	0	0
5515011139860	ROGUEUR KERATISCH SZ1	EA	203.55	2	0	0	0
6515011139981	- RUEGEN KERATISCH SZ2	EA	203.55	2	0	0	0
6515011139875	SPHEALER IB TUFFIE	EA	218.00	2	0	0	0
6515011140523	- SPRAYER RIB ALUMINUM	EA	339.00	2	0	0	0
6515011140532	INSTRUMENT SET DENTAL	SC	1646.15	2	0	0	0
65150111531676	- IRACTICH-APR HEAD SZ4	EA	549.40	2	0	0	0
65150111531682	PROCTOSIGMOIDOSCOPE SE	SE	691.53	2	0	0	0
65150111531783	BLOCC RECOV DELIN SY	EA	2154.75	2	0	0	0
65150111530744	FORCPS BONE MEN SZ 2	EA	167.22	2	0	0	0
6515011156502	APPLICATION CRANIAL RG	EA	903.30	2	0	0	0
5515011165062	APPLICATION CRANIAL RS	EA	903.30	2	0	0	0
6515011165068	APPLICATION CRANIAL RG	EA	903.30	2	0	0	0
65150111650744	PUMP AIR-CO2-WATER	EA	160.34	2	0	0	0
65150111667777	PUMP AIR-CO2-WATER	EA	160.34	2	0	0	0
65150111667777	PUMP AIR-CO2-WATER	EA	160.34	2	0	0	0
65150111667777	PUMP AIR-CO2-WATER	EA	160.34	2	0	0	0
65150111667825	- FORCPS BONE HOLDING	EA	197.22	2	0	0	0
6515011167062	VAC LINE CLEAR 16-23W	EA	306.69	2	0	0	0
6515011177297	- SUCTION APP 127-23W	EA	1941.25	2	0	0	0
6515011167151	TOURNIQUET PNEUMA 25"	EA	206.38	2	0	0	0
6515011165028	PACEMAKER CARDIAC EXT	EA	1337.02	2	0	0	0
65150111650282	PACEMAKER CARDIAC EXT	EA	1337.02	2	0	0	0
6515011721152	- STETHOSCOPE ULTRASONG	PC	463.29	2	0	0	0
6515011721152	STETHOSCOPE ULTRASONG	PC	443.25	2	0	0	0



11/16/85

PAGE 3

UI	UP	AAC	AIC	ASICE	PAGE
.....NSN.....	.....KUMEN.....	.....	.....	.....	.....
6525011608381	ILLUMINATOR X-RAY FILM PROCESSING MACHINE	EA	EA	188.77	1
- 6525011620249	X-X APP HDT 190E230 V	EA	EA	550.9.48	3
6525011851906	STAND SUR ADJ FLO CAN	EA	EA	98.38.49	3
- - 653000215252	STAND SUR ADJ FLO LCH	EA	EA	45.21	2
653000215252	STAND SUR ADJ FLO CRH	EA	EA	45.21	2
- - 653000215252	TABLE OPERATING FIELD	EA	EA	755.82	3
6530001429239	TABLE SURG 40(23)X31IN	EA	EA	961.19	2
653000442191	TURNING FRAME 84 IN	EA	EA	722.35	2
6530006800501	TURNING FRAME 34 IN	EA	EA	722.35	2
- - 6530006800501	TABLE EXAMINING STIEL	EA	EA	527.25	2
653000704300	TABLE OPERATING FIELD	EA	EA	1930.77	2
- - 653000704300	TRACTOR APPLIANC PHL	EA	EA	690.11	2
653000704300	CART SURG DRES STEEL	EA	EA	687.96	2
6530007141025	CART SURG DRES STEEL	EA	EA	467.46	2
- - 6530007141025	STERI SURG DME 16X30IN	EA	EA	4026.30	3
6530019262121	FRACTUR APPPLANC GDU	EA	EA	356.55	2
6530019262121	MACHIN APPPLANC GDU	EA	EA	356.55	2
6530009262111	TRACTION APPPLANC JBJ	EA	EA	196.49	2
6530009262111	TRACTION APPPLANC ULU	EA	EA	376.45	2
6530019262111	BEG ADJUSTABLE	EA	EA	325.93	2
- - 6530019262111	BED ADJUSTABLE	EA	EA	126.83	2
6530010155109	BED ADJUSTABLE	EA	EA	326.83	2
6530010155109	STRETCHER,HOSPITAL	EA	EA	201.44	2
6530010155109	SILR SURG DRES 115 V	EA	EA	3200.25	3
6530010989027	CART ANESTHES EQUIP	EA	EA	1113.90	2
65300116216149	PAN ALI LI HAR LOFT LC	EA	EA	1262.32	2
6530011991904	TABLE FOLDING LEGS	EA	EA	518.34	2
6530011624443	TABLE FOLDING LEGS	EA	EA	538.34	2
6530011624443	TABLE FOLDING LEGS	EA	EA	530.34	2
6530011624443	CABINET CHARLIE KIX LIN	EA	EA	496.50	2
6530011624237	CABINET PHAM12A6X3114	EA	EA	436.50	2
6530011624237	CABINET PHAM12A6X3114	EA	EA	496.50	2
6530011624237	CABINET PHAM12A6X3114	EA	EA	496.50	2
6530011624237	CABINET PHAM12A6X3114	EA	EA	496.50	2
6530011624237	CABINET PHAM12A6X3114	EA	EA	496.50	2
6530011631763	CABINET BASILUX2A36IN	EA	EA	1671.95	2
6530011631763	CABINET BASE10A22X36IN	EA	EA	262.35	2
6530011631763	CABIN BASILUX2A36IN	EA	EA	436.30	2
6530011631763	CABIN BASILUX2A36IN	EA	EA	569.35	2
6530011631763	CABIN HAFELUX2A36IN	EA	EA	569.35	2
6530011631763	CABIN HAFELUX2A36IN	EA	EA	492.42	2
6530011631763	CABINET HFOZ2A18X3114	EA	EA	430.42	2
6530011631763	CABINET HFOZ2A18X3114	EA	EA	2738.30	3
6530011631763	CABINET HFOZ2A18X3114	EA	EA	430.42	2
6530011631763	POS THERMING SET SURG	EA	EA	96.38	2
6530011631763	CABINET MOBILE E.C.	EA	EA	94.38	2
6530011631763	RFRIG120/210V50/60HZ	EA	EA	1620.35	2
6530011668975	LCUNGE BLOOD DCNR	EA	EA	503.52	2
6530011706647	STERILIZ ALAR DISPE	EA	EA	430.42	2
6530011752314	TRACTION APPAR PT PNT	EA	EA	1362.22	2
6530011760103	HEATER, HEAT TREATURA	EA	EA	722.03	2
6530011762117	CARI RESUSCITA MOBILE	EA	EA	1236.72	2
6530011726304					



11/18/85

PAGE 5

ITEM NO.	ITEM NAME	U1	UP	MUG	AAC	PIC	ASIC
663004188010	COUNTING BLOOD CELLS	EA	201.28	2	2	2	2
66320116719532	ANALYZER CARBON DIOX	EA	171.66	2	2	2	2
6632011769736	ANALYZER PUT 500 MCA V	EA	5309.61	2	2	2	2
6630011853246	BD GAS ANALYZER	EA	11058.33	2	2	2	2
6630011851835	COAGULATION FIBER	EA	3106.18	2	2	2	2
6630011626953	INCUBATION DRY HEAT	EA	44.38	2	2	2	2
5640011536213	CENTRIFUGE LAB 110210	EA	46.32	2	2	2	2
6630011701140	CENTRIFUGE LAB SM120	EA	463.98	2	2	2	2
6643011721132	ROTATOR LAB VAR SPIND	EA	239.18	2	2	2	2
6640011738927	WATER BATH SERV12HAK	EA	547.44	2	2	2	2
6641011738927	WATER BATH SERV12HAK	EA	547.44	2	2	2	2
6640011730923	WATER BATH SERV12HAK	EA	547.44	2	2	2	2
6640011730703	BLENDER FLUID ELECTRIC	EA	176.62	2	2	2	2
5640011700735	SHAKING M/CN LAB120/	EA	216.32	2	2	2	2
5640011766322	SILVER-HIGH PLATE LAB	EA	221.60	2	2	2	2
6640011766232	SILVER-HIGH PLATE LAB	EA	221.60	2	2	2	2
6640011766232	COUNTING APPARATUS 20210	EA	3222.62	2	2	2	2
6640011876021	INCUBATOR, BACTH 110L	EA	5126.01	2	2	2	2
6640012058691	CENTRIFUGE LAB 110V	EA	419.50	2	2	2	2
6640012052150	INCL. ONUFIAIL 110/220	EA	442.66	2	2	2	2
6640012052922	CENTRIFUGE LAB 110V	EA	411.92	2	2	2	2
56400117360031	CENTRIFUGE LAB110V	EA	46.38	2	2	2	2
6640012064011	CELESTINE LAB110V	EA	46.38	2	2	2	2
6645011876771	CLICK CLAPSCU FLME	EA	212.36	2	2	2	2
6650011851619	REFRACTOMETER HANNO	EA	327.43	2	2	2	2
6650011851619	SIE CIRCONDUITUM FILM	EA	4371.06	2	2	2	2
6640012051629	PHOTOCOPIE OPT. OPTA	EA	1171.36	2	2	2	2
6640012051629	MICROSCOPE OPT 120MA	EA	1321.26	2	2	2	2
6640011546423	BALANCE LUMS101 120G4	EA	549.53	2	2	2	2
710301130210	TABLE FLIG LEG LAB	EA	160.95	2	2	2	2
710301130210	TABLE FLIG LEV LAB	EA	149.55	2	2	2	2
710300730210	TABLE FLIG LEV LAB	EA	149.55	2	2	2	2
7103007140210	TABLE FLIG LEG LAB	EA	160.95	2	2	2	2
7103011546423	SATE 20-2118 HIGH	EA	170.52	2	2	2	2
721001125548510	MATRESS KHAKI OR 0-0	EA	111.79	2	2	2	2
721001129548210	MATRESS KHAKI OR 0-0	EA	53.79	2	2	2	2
7210032548510	MATRESS KHAKI OR 0-0	EA	53.79	2	2	2	2
7430011517441	TOPPER LABL TYSK	EA	405.00	2	2	2	2
7910011770022	CLEANER VACUM ELEC	EA	294.48	2	2	2	2